

HANMI SUSTAINABILITY

2025-26 Hanmi Science ESG Report



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01

Our Company

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Our Company CEO Message

CEO Message



Again, with creation and innovation...

We extend our deepest gratitude to all stakeholders who support the Hanmi Group.

Hanmi Science is publishing its ESG report for the first time this year. Throughout this time, Hanmi Science has recognized the importance of sustainable management and has continuously strived to practice it.

For the past 50 years, Hanmi Group has led the Korean pharmaceutical and bio-industry as an icon of 'creation, challenge, and innovation'. It has always turned crises into opportunities and is a leading pharmaceutical company in Korea that has demonstrated the possibility of global new drug development in a barren land for new drugs, the Republic of Korea. Hanmi Group believes that innovative new drug development is a social responsibility and mission for pharmaceutical companies that are responsible for human health. Through this inaugural ESG report, we will demonstrate our efforts to stakeholders including shareholders and customers.

Hanmi Group currently stands at a critical turning point for a new leap forward. We intend to shed all the difficulties of the past and embark on the journey of 'New Hanmi'. Hanmi Group will introduce an advanced professional management system, unseen in the Korean corporate management environment, and the major shareholders, as board members, will focus on their inherent role of providing full support, management, and oversight. We promise that the solid support of the board of directors and the free exercise of capabilities by professional managers will create harmony, allowing us to soar as a global enterprise.

Hanmi Science, the group's holding company, will become the captain leading this journey and will surely achieve the soaring growth of each affiliate, including Hanmi Pharm. We believe that the difficult times of the past were a strenuous period of preparation to fly higher. We will engrave Hanmi Group's management philosophies of 'Respect for Humanity' and 'Value Creation' in our hearts, and once again strive towards the Hanmi spirit of 'creation, innovation, and challenge' championed by our founder, Chairman Lim Sung Ki.

Once again, we humbly express our gratitude to the stakeholders who have shown deep interest in Hanmi Science even during the difficult times. We kindly ask for your continued warm interest and support so that Hanmi Science's efforts to create a hopeful future as a leading pharmaceutical nation can bear much fruit.

All executives and employees of Hanmi Group will strive to earn the consistent trust of our stakeholders by diligently continuing creation and innovation.

Thank you.

CEO and Vice Chairman Kim Jae-gyo

Our Company Company Overview

Company Overview

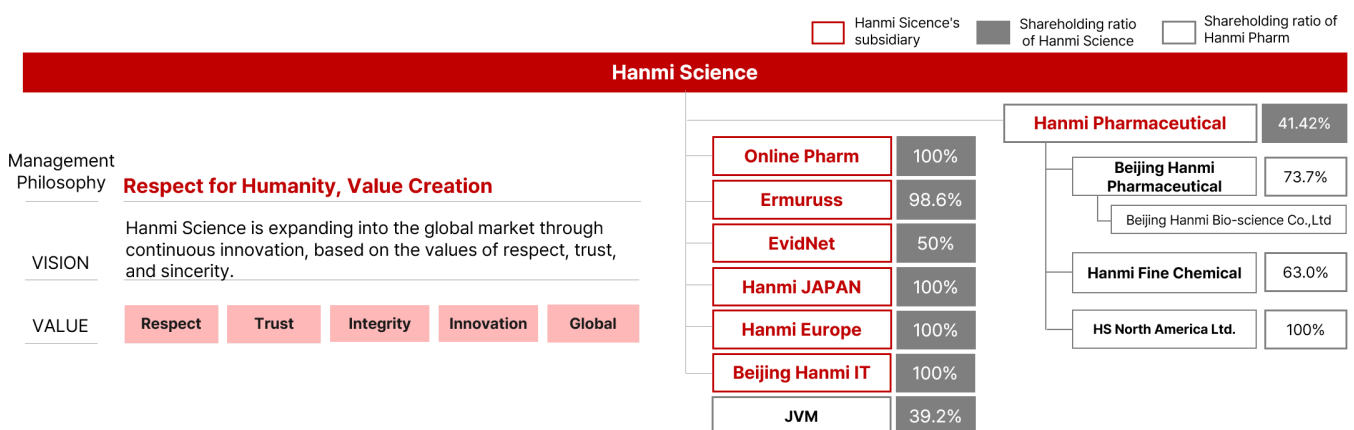
Hanmi Science

A global leading healthcare company devoted to a healthy life for humanity

Hanmi Science is the operating holding company of Hanmi Group, presenting integrated strategies and visions that maximize synergy among key group companies and subsidiaries, including Hanmi Pharm, Online Pharm, and JVM. Beyond its holding business, it is expanding its business scope by simultaneously targeting general consumers and corporate clients through various independent ventures such as food, cosmetics, medical devices, and IT solutions. Furthermore, by distributing Hanmi Pharm's specialized pharmaceuticals and Hanmi Science's healthcare products, it creates value across the entire healthcare ecosystem and serves as the group's central hub based on strategic links among group companies and its own business capabilities. Based on the management philosophies of 'Respect for Humanity' and 'Value Creation', it is striving to drive the group's sustainable innovation and growth and to leap forward as a first mover in the Korean healthcare industry.

Company Name	Hanmi Science
CEO	Kim Jae-gyo
Date of Establishment	June 15, 1973
Date of Spin-off	July 1, 2010, the launch of Hanmi Holdings (currently Hanmi Science) as a holding company.
Business Site Address	Head Office: 14 Wiryeseong-daero, Songpa-gu, Seoul Hanmi C&C Square: 5 Wiryeseong-daero 2-gil, Songpa-gu, Seoul Songtan Plant: 106 Sandan-ro, Pyeongtaek-si, Gyeonggi-do Pyeongtaek Logistics Center: 48 Masan 6-ro, Jinwi-myeon, Pyeongtaek-si, Gyeonggi-do Songpa Logistics Center: 5th Floor, Building B, Seoul Complex Logistics, 55 Songpa-daero, Songpa-gu, Seoul
Key Businesses	Primary Business Objectives: Holding company business, healthcare business, pharmaceutical wholesale Key Products: Whole Soy Milk, Calmade, Hanmi Tenten Multi Vitamin, Pro-Calm, Guardix, etc. Service Scale: Food (35 types), Health Functional Food (11 types), Medical Devices (32 types), IT Solutions (11 types), Cosmetics & Others (30 types)

Status of Major Shareholders and Subsidiaries (Including Affiliates)

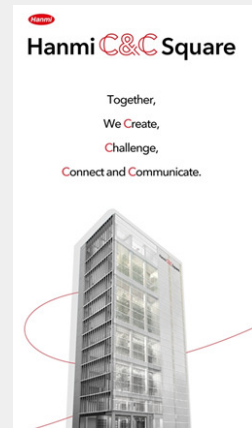


Open Square for Tomorrow, Hanmi C&C Square

In November 2025, Hanmi C&C Square, a new office and welfare complex for Hanmi Group, was completed. It spans five basement floors and thirteen above-ground floors, with a total floor area of 7,305.9m². The 'C&C' in Hanmi C&C Square stands for Creation and Challenge, Connect and Communicate, which are Hanmi Group's top priorities.

Beyond a simple workspace, Hanmi C&C Square will be utilized as a complex space that encompasses employees' family, health, and cultural needs. Currently, in addition to office spaces, it operates an in-house daycare center, an employee fitness center, and an exclusive employee café (Equal Garden).

Hanmi Group will foster a work culture where employees can simultaneously enhance work efficiency and quality of life in the optimal environment, thereby driving sustainable innovation.



Key Certifications Status

Certification	Content	Period
ISO 45001	Occupational Health and Safety Management System	2024.10.29 ~ 2027.10.28
ISO 9001	Quality Management System	2024.08.26 ~ 2027.08.25

Production Facility | Songtan Plant

Hanmi Science's Songtan Plant, located in Pyeongtaek-si, Gyeonggi-do, produces Whole Soy Milk and other beverages, as well as OEM/ODM products. It has a total of four paper-pack production lines from SIG, a global aseptic paper-pack brand, capable of producing up to 321.41 million packs of beverages annually. Equipped with state-of-the-art facilities for peeling, roasting, blending, and sterilization, it swiftly carries out all necessary processes for beverage manufacturing, from raw material pretreatment to blending and mass production.



"Hanmi Science's beverage production hub, equipped with state-of-the-art facilities and an annual production capacity of 321.41 million packs"

- Production of Hanmi Science's flagship products—soy milk and other beverages—as well as OEM/ODM products
- Possesses the capability for rapid and precise large-scale production across all processes, including roasting, blending, sterilization, and packaging

Key Certifications Status

Certification Name	Content	Period
ISO 45001	Occupational Health and Safety Management System	2024.10.29 ~ 2027.10.28
HACCP Processed Soy Milk	Food Safety Management Certification Standard - Processed Soy Milk	2024.05.15 ~ 2027.05.14
HACCP Fruit and Vegetable Drinks	Food Safety Management Certification Standard - Fruit and Vegetable Drinks	2024.05.15 ~ 2027.05.14
HACCP Fruit and Vegetable Juices	Food Safety Management Certification Standard - Fruit and Vegetable Juices	2024.05.15 ~ 2027.05.14
HACCP Nutritional Prepared Foods for Diabetics	Food Safety Management Certification Standard - Nutritional Prepared Foods for Diabetics	2024.05.15 ~ 2027.05.14
HACCP Concentrated Soy Milk	Food Safety Management Certification Standard - Concentrated Soy Milk	2024.05.15 ~ 2027.05.14
HACCP Balanced Nutritional Prepared Foods for General Patients	Food Safety Management Certification Standard - Balanced Nutritional Prepared Foods for General Patients	2024.05.15 ~ 2027.05.14
HACCP Mixed Drinks	Food Safety Management Certification Standard - Mixed Drinks	2024.05.15 ~ 2027.05.14
KVC	Vegan Certification Standard	2022.10.04 ~ 2026.05.19

Logistics Center | Pyeongtaek Logistics Center

Located in Pyeongtaek-si, Gyeonggi-do, the Pyeongtaek Logistics Center of Hanmi Science is a key logistics hub, newly built in 2021 with a total floor area of 24,224 m² (7,328 pyeong), warehousing, inbound, and outbound operations for soy milk and healthcare products. By establishing a real-time logistics management system based on SAP and WMS (Warehouse Management System) integration, it processes approximately 214 million soy milk packs annually produced at the Songtan factory and systematically manages the inventory of various healthcare products, including cosmetics and health functional foods. Through logistics concentration and system-based operations, it minimizes unnecessary transportation and resource waste, contributing to the reduction of indirect carbon emissions, and strengthens internal control and responsible management through safe supply chain management and transparent logistics history management of food and healthcare products.



"A large-scale logistics center handling 214 million units annually, spanning 260,800 sq ft"

- A logistics center built in 2021 that handles the storage, receiving, and shipping of soy milk and healthcare products
- Establishment of a real-time logistics management system integrated with SAP and WMS (Warehouse Management System)

Logistics Center | Songpa Logistics Center

Located in Songpa-gu, Seoul, Hanmi Science's Songpa Logistics Center leverages years of healthcare distribution know-how to provide customers with the best service, going beyond mere inbound/outbound and storage to include quality management and customer-centric services based on GSP (Good Supply Practices for Medical Devices). It handles 100 medical devices, human tissues, diagnostic reagents, etc., including Guardix, Acticlot, and MONOFI X, processing 1.2 million units of cargo annually.



"A logistics center that handles 1.2 million units annually and maximizes logistics efficiency"

- Handling logistics for approximately 100 healthcare-related products, including medical devices and diagnostic reagents
- Providing rigorous quality control in compliance with medical device distribution standards and customer-centric service

Key Subsidiary | Online Pharm



"A leading domestic healthcare distribution company driving innovation in pharmaceutical logistics"

- Revolutionizing pharmaceutical inventory management through the industry's first implementation of an RFID system
- Implementing an advanced distribution system utilizing cutting-edge logistics technologies such as WBS, APS, and DPS

Online Pharm is a specialized healthcare distribution company. Leading with the synergy between its professional pharmaceutical distribution platform 'HMP Ma II' and a strong offline pharmacy sales network, it comprehensively provides products and services necessary for pharmacy and hospital management. It operates IT-based solutions such as 'On-Kiosk' for pharmacies and 'On-Connect' for smart pharmaceutical transaction management, and distributes OTC products and cosmetics from various pharmaceutical companies, including Hanmi Pharmaceutical, as well as JVM's automated drug dispensing solutions.

Company Name	Online Pharm
CEO	Woo Ki Seok
Date of Establishment	April 1, 2012
Business Site Address	Headquarters: Hanmi C&C Square, 5 Wiryeseong-daero 2-gil, Songpa-gu, Seoul Smart Logistics Center: 214 Muharo, Paltan-myeon, Hwaseong-si, Gyeonggi-do
Key Businesses	Main Business Purpose: Pharmaceutical Wholesale/Retail
Shareholder Composition Status	Hanmi Science (100%)

Online Pharm Board of Directors

Online Pharm's Board of Directors is composed of professional executives with rich experience and expert knowledge in various fields, handling the company's critical decision-making matters, proactively preventing various potential risks, and conducting self-assessments of the management's performance.

Composition	1 Executive Director, 2 Non-Executive Directors, 1 Auditor
Director Diversity	3 Male / 1 Female
Director Term	3 years
Prevention of Conflicts of Interest	Online Pharm adheres to the rules concerning Board of Directors ethics under the same conditions as Hanmi Science's Board of Directors Regulations. Therefore, directors are required to notify the Board of all situations where conflicts of interest may arise and to submit them for deliberation. Currently, the Board has not identified any conflicts of interest.
Regarding Key Sustainability Topics, Decision Making	Online Pharm strives to overcome potential risks and create economic, social, and environmental value through communication with stakeholders in the pharmaceutical distribution process. The company monitors various risks arising in the relevant industry and conducts periodic reviews and preventive activities to address key risks. To ensure a rapid response to risk occurrences, the entire company is making efforts to check and improve crisis response capabilities by conducting simulations for each major risk.
Board Performance Evaluation and Compensation	Compensation for the Online Pharm Board of Directors is calculated based on the same short-term incentive operating standards as Hanmi Science, and after the final amount is determined through CEO adjustment, it is paid within the scope approved by the general meeting of shareholders.

Key Certifications Status

Certification Name	Content	Period
ISO 14001	Environmental Management System	2023.10.26 ~ 2026.10.27
ISO 9001	Quality Management System	2023.10.26 ~ 2026.10.27
ISMS	Information Security Management System	2023.05.03 ~ 2026.05.02

Key Group Company | Hanmi Pharmaceutical

Hanmi Pharmaceutical, established in 1973, is a leading R&D-focused pharmaceutical and biotech company in Korea. It has demonstrated its R&D capabilities through accelerating clinical development of innovative new drug pipelines, securing First-in-Class drugs, and initiating numerous next-generation oncology projects based on novel modalities. Furthermore, with clinical progress in key obesity/metabolic disease treatments and a track record of academic achievements, the company is moving towards innovation based on continuous R&D and a challenging spirit. By 2030, the company aims to expand beyond oncology, obesity, and metabolic disease research to include anti-aging and rejuvenation research, making it a new period of leap.

Company Name	Hanmi Pharmaceutical
CEO	Hwang Sangyoun
Date of Establishment	June 15, 1973 (Date of spin-off: July 1, 2010)
Business Site Address	Head Office : 14 Wiryeseong-daero, Songpa-gu, Seoul Hanmi C&C Square : 5 Wiryeseong-daero 2-gil, Songpa-gu, Seoul Paltan Smart Plant : 214 Muharo, Paltan-myeon, Hwaseong-si, Gyeonggi-do Pyeongtaek Bioplant : 114 Chupalsandan-ro, Paengseong-eup, Pyeongtaek-si, Gyeonggi-do R&D Center : 550 Dongtangiheung-ro, Hwaseong-si, Gyeonggi-do
Key Businesses	Business Objectives : Pharmaceutical manufacturing and sales, global innovative new drug development Key Products : Amosartan, Rosuzet, Esomezol, Hanmi Tams, PalPal, etc. Service Scope : Prescription Drugs (239 types), Over-the-Counter Drugs (54 types)

Key Infrastructure

Paltan Smart Plant



"Global smart plant introduced with process automation from raw material warehousing to shipping."

- The largest GMP production complex in Korea with an annual capacity of 6 billion tablets.
- Production and supply of finished pharmaceuticals such as solid contents and eye drops.
- ODM partnerships with global companies such as European GMP, MSD and Sanofi.

Pyeongtaek Bioplant



"Global GMP certified bio-pharmaceuticals production complex."

- Equipped with US FDA-approved quality systems and the capacity to manufacture and manage biologics.
- Utilizes superior human resources and the latest facilities, securing flexibility.

Key Subsidiaries

Beijing Hanmi Pharmaceutical



"China-GMP-certified production complex."

- Finished products of probiotics, general pharmaceuticals and prescription-based pharmaceuticals.
- Expansion of comprehensive production base (to be completed for 1st 3Q in 2026)

Hanmi Fine Chemical



"Global GMP certified pharmaceutical ingredient production complex."

- Production of the best high value-added Active Pharmaceutical Ingredients(API) and Drug Substances such as cepha antibiotics and general raw material drugs, PEG, Peptide, and mRNA capping-related Active Pharmaceutical Ingredients(API) and Drug Substances

Key Group Company | JVM

Established in 1977 and integrated into Hanmi Group in 2016, JVM is a specialized company in pharmaceutical automation systems. It supports the innovation of work environments in hospitals and pharmacies worldwide through cutting-edge drug dispensing and management automation solutions. JVM has accumulated hardware and software technologies capabilities for pharmaceutical management automation for over 40 years. It has established itself as a leading company in pharmaceutical management automation systems, pioneering global pouch-type automated dispensing solutions and pharmacy automation.

Company Name	JVM
CEO	Kim Sang Wook
Date of Establishment	June 20, 1977 (Integrated into Hanmi Science in July 2016)
Business Site Address	Headquarters (Factory 1): 121 Hosandong-ro, Dalseo-gu, Daegu Factory 2: 335 Seongseo-ro, Dalseo-gu, Daegu Seoul Branch: 7-19 Gangnam-daero 27-gil, Seocho-gu, Seoul
Key Businesses	Primary Business: Development and sales of hospital/pharmacy automation solutions Main Products: ATDPS, MENITH, VIZEN, INTIPharm, etc.

Key Infrastructure



"JVM Plant 1 / Plant 2"

- Development of automated solutions for medication dispensing & packaging automation that integrate cutting-edge technology
- A production base for innovative products aligned with global dispensing trends

Our Company Hanmi Science Business Model

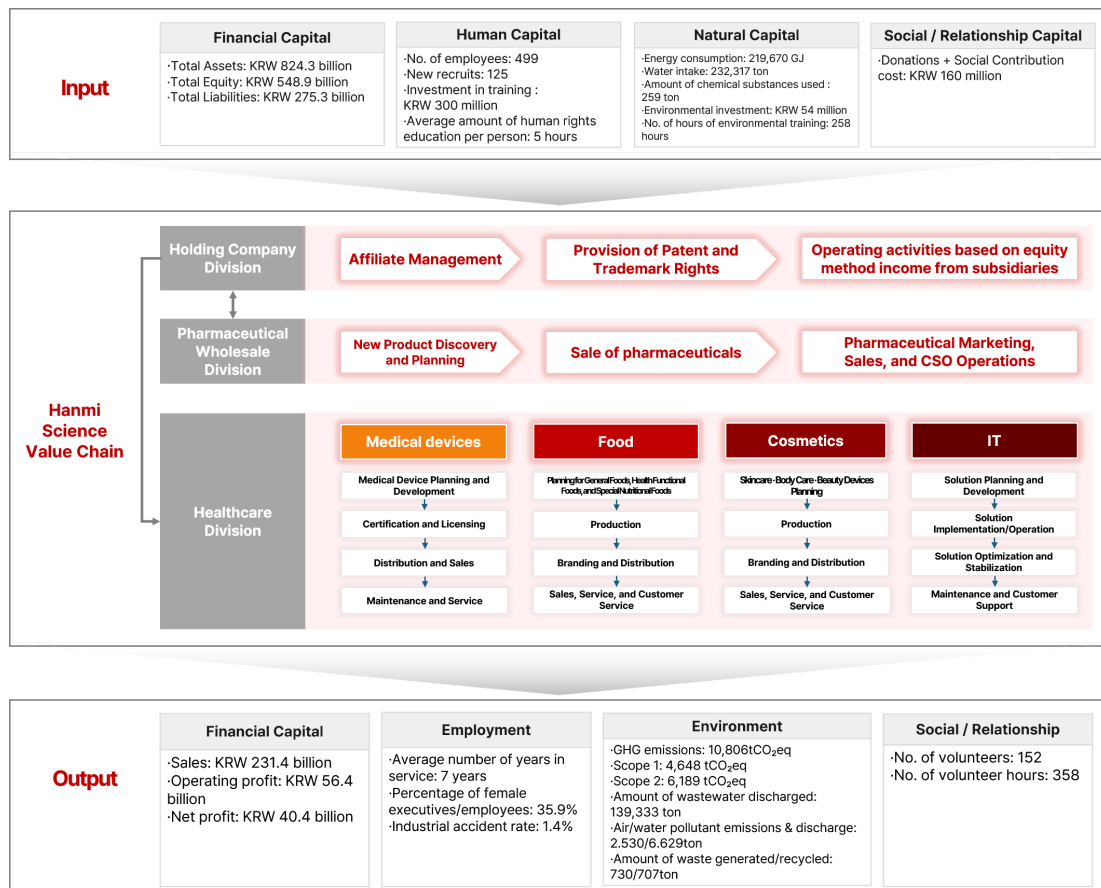
Hanmi Science Business Model

Hanmi Science, as the operating holding company of Hanmi Group, generates stable profits based on three business models: the holding division, health care business division, and pharmaceutical wholesale division.

Business Areas

Holding Company Division	Healthcare Business Division	Pharmaceutical Wholesale Division
It independently generates revenue through equity gains from subsidiaries, patent and trademark royal ties, and affiliate management. Based on this, it identifies new growth engines at the group level, shares the risks of new drug development, and is dedicated to establishing mid-to-long-term visions.	Divided into the Medical Device Division, Consumer Health Division, and IT Solution Business Division, we are leading the way in continuous innovative product development and market expansion across various sectors, including medical device business, food manufacturing and distribution, beauty care, and pharmaceutical-specialized IT solutions.	Through HMP Mall, our B2B e-commerce platform centered on pharmacies and hospitals, and a nationwide sales network, we specialize in distributing pharmaceuticals, quasi-drugs, health functional foods, automated dispensing & packaging system (JVM), beverages, and cosmetics. By establishing an integrated online and offline business model, we have positioned ourselves as a comprehensive pharmacy management partner, supplying all necessary items for efficient pharmacy operations.

Value Chain



* Standard : Hanmi Science separate basis

Healthcare

Hanmi Science generates its own revenue in four core business areas—food, cosmetics, medical devices, and IT—through healthcare technology innovation, differentiated product development, and proactive market penetration. The healthcare business has established itself as a core foundation that helps Hanmi Science achieve sustainable growth by accumulating unique technological capabilities and business competitiveness, in addition to revenue generated from its group companies, as a business-oriented holding company.

Food

We provide highly reliable products that support consumers' systematic health management, covering the entire process from the planning, development, production, and distribution of general foods, health functional foods, and special nutritional foods. Leveraging our packed beverage production capabilities, with a focus on plant-based beverages and care foods, we are expanding our OEM and ODM businesses and supplying diverse products to the market, thereby contributing to the promotion of healthy dietary habits.

Main Products



Whole Soy Milk, Hanmi TenTen Multi Vitamin, Careme, Live Lactobacillus Probiotics+, etc.

Core Competitiveness

Whole Soy Milk Patented Method (Patent No. 10-1409967, Method for manufacturing whole soy milk with improved storage stability)

· It is an eco-friendly manufacturing technology that preserves 100% of nutritional components by grinding Korea-grown whole soybeans without adding any processing enzymes. This is a sustainable method that minimizes resource consumption and carbon emissions, and it draws on more than 20 years of technical expertise.

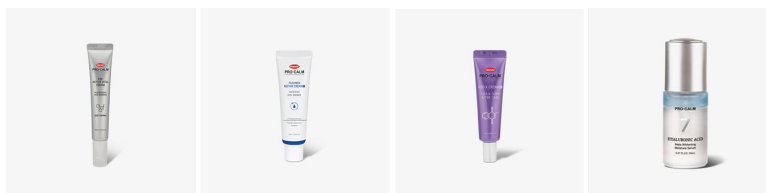
Key Achievements

- Achieved 250 million packs in soymilk and beverage sales by 2025
- Achieved cumulative sales of 2.27 billion packs (Jan 2009~Jul 2024)
- Awarded by the International Taste Institute (International Taste Institute, ITI) in 2026 with the Superior Taste Award.
- Careme, Whole Soy Milk Korean Soybean Extra-Rich No Sugar, Whole Soy Milk Black Soybean 17 Grains High Calcium

Cosmetics

Based on the probiotics research and development capabilities and know-how accumulated since Hanmi Pharm launched its lactobacillus products in 1987, we offer high-quality pharmacy-exclusive cosmetics. Led by the derma cosmetic brand 'Pro-Calm', we help everyone easily experience skin soothing solutions through high-functional bio-cosmetics that aid in fundamentally resolving problematic skin issues.

Main Products



EGF ACTIVE VITAL CREAM, FUSIMEDI REPAIR CREAM S, RED X CREAM S, MELA WHITENING MOISTURE SERUM, etc.

Core Competitiveness

Proprietary Ingredient Complex '3 PROBIOTIC COMPLEX'

- 3 PROBIOTIC COMPLEX combines three lactobacillus strains, including strains identical to those found in Hanmi Pharm's live-culture probiotic supplements like Jangyongrak and Mamiai. This provides approximately twice the skin moisturizing substance (HAS3) synthesis effect compared to retinol, and three times superior skin barrier strengthening substance production effect compared to a single strain of Lactobacillus acidophilus.

Key Achievements

- EGF ACTIVE VITAL CREAM, sold out 470,000 units annually by 2025
- Cumulative annual sales of 3 killer products (EGF ACTIVE VITAL CREAM, RED X CREAM S, EGF · PDRN ACTIVE SYNERGY MASK) exceeded 910,000 units by 2025

Medical Devices

We sell various types of medical devices, including anti-adhesives, hemostats, skin bonds, bone substitutes, and diagnostic products. We lead the domestic medical device market, spearheaded by 'Guardix', an anti-adhesive that prevents organs or nerves from sticking together during surgery. We are actively discovering and introducing innovative surgical treatment materials, expanding our product lineup. Currently, we have established a lineup of 32 types of medical devices, achieving continuous growth.

Main Products



Guardix, ActiClot, SurgiGuard, LIQUIBAND, MONOFIX, etc.

Core Competitiveness

Strong Partnership

- Based on strategic partnerships with over 10 leading domestic and international companies, we are pursuing close collaboration across all processes, including planning, research, production, and distribution, to provide innovative medical devices. This strong cooperation network simultaneously enhances technological capabilities and market responsiveness, contributing to the stable supply of high-quality medical devices and the sustainable growth of the healthcare industry.

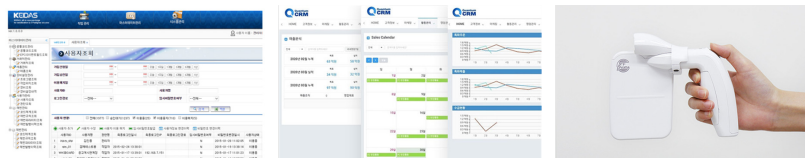
Key Achievements

- Anti-adhesive 'Guardix' achieved sales of approximately KRW 23.1 billion in 2025, leading domestic market share
- Hemostat 'ActiClot' achieved sales of approximately KRW 8.1 billion in 2025

IT

We provide IT solutions that help companies innovate their business and build efficient work systems. We assist with laboratory quality control, smart process management, medication adherence monitoring and management for clinical trial participants, and distribution traceability management, thereby innovating all business processes, including not only general office environments but also clinical trials, manufacturing, quality control, and logistics.

Main Products



KEIDAS, QUANTUM, RFID, etc.

Core Competitiveness

Compliance with Data Integrity and Completeness Guidelines

- We provide solutions that meet 'data integrity' by preserving data without alteration or destruction of the original. We comply with completeness guidelines presented by international organizations such as WHO (World Health Organization), FDA (U.S. Food and Drug Administration), and ICH (International Council for Harmonisation of Technical Requirements for Pharmaceuticals for Human Use), responding to various regulations related to manufacturing and quality, and minimizing data errors.

Providing Client-Optimized Solutions

- We provide customized systems by analyzing not only domestic and international business environments but also clients' implementation backgrounds, industry-specific characteristics, SOPs, and workflows. Through organic integration with existing legacy systems, we enhance convenience and conduct training for rapid system stabilization and capability internalization.

Key Achievements

- Establishment of IT systems for clients in various industries such as manufacturing, pharmaceutical bio, and automated logistics
- Obtained ISO 9001 Quality Management System certification

Our Company 2025 Performance

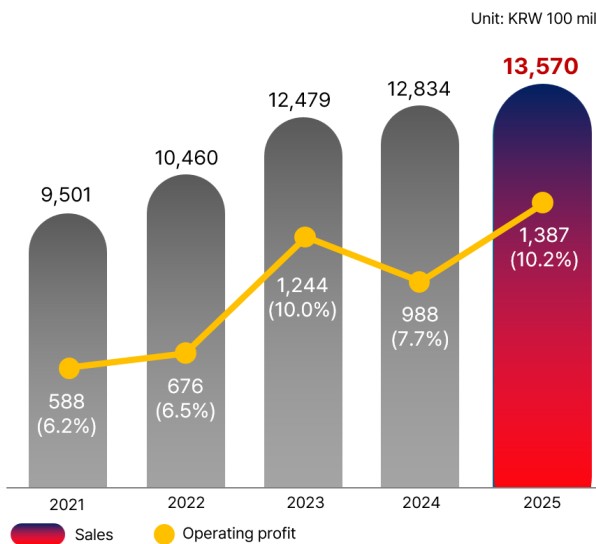
2025 Performance

Business Highlight

Annual Performance Trend for the Last 5 Years

- Consolidated Basis

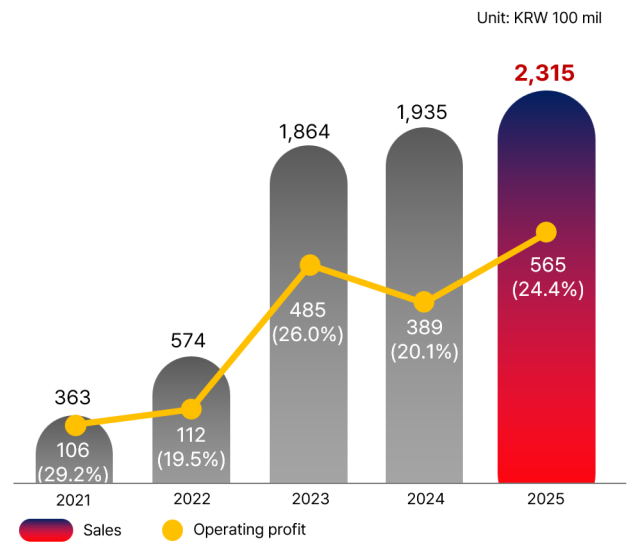
KRW 1,357 billion (2025 Sales) / **KRW 138.7 billion** (2025 Operating Profit)



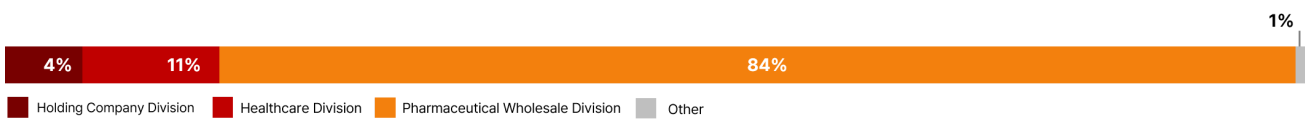
Annual Performance Trend for the Last 5 Years

- Separate Basis

KRW 231.5 billion (2025 Sales) / **KRW 56.5 billion** (2025 Operating Profit)



2025 Annual Performance Details - Consolidated Basis



Category	Unit	Holding Company	Healthcare	Pharmaceutical Wholesale	Other	Total
Technology Export Revenue	KRW 1M	23,062	-	-	-	23,062
Rental Income		2,345	1,103	-	-	3,448
Commission Income		17,229	2,957	53,339	3	73,528
Patent Royalties		9,272	-	-	-	9,272
Trademark Royalties		3,415	-	-	-	3,415
Product Sales		-	45,911	-	2,145	48,056
Merchandise Sales		-	74,849	1,083,252	624	1,158,725
Service Revenue		-	21,194	-	16,258	37,452
Total		55,323	146,014	1,136,591	19,030	1,356,958



Hanmi Group's Innovation Hub 'Hanmi Science', Reaches Record-High Sales

Revenue of KRW 1.3568 trillion and operating profit of KRW 138.6 billion in 2025...
Up 5.7% and 40.2% year-over-year, respectively
Net profit rose 104.2% to KRW 115.8 billion...

Strong performance in core businesses such as medical devices and B2C also draws attention



Hanmi Science, Pharmacy-exclusive 'EGF Cream' Remains a Huge Hit

Just four months after its launch in November 2024, the product has been stocked at 11,000 pharmacies nationwide and sold out 270,000 units. Half of the pharmacies that placed the initial order have placed additional orders...

A 50% reorder rate proves its high popularity

Hanmi Science Expands Medical Device Business...Targeting Overseas Markets with Surgical Hemostatic Agents

Hanmi Science Seeks Overseas Distribution Partnerships for Three Surgical Hemostatic Agents at 'MEDICA 2025'

Incorporating new plant-derived hemostatic technology...Full-scale overseas exports to Europe, the Middle East, and Asia



"Sells Over 1.4 Million Cans in Just Three Months" Hanmi's 'S·P·R', Taking the Pharmacy Beverage Market by Storm

Since its launch in January 2025, it has sold 1.4 million cans...

Popular across all age groups, from teens to those in their 60s

Aiming to expand to 10,000 pharmacy distribution channels...

Pursuing mutual growth by continuously identifying products that benefit pharmacies



Our Company

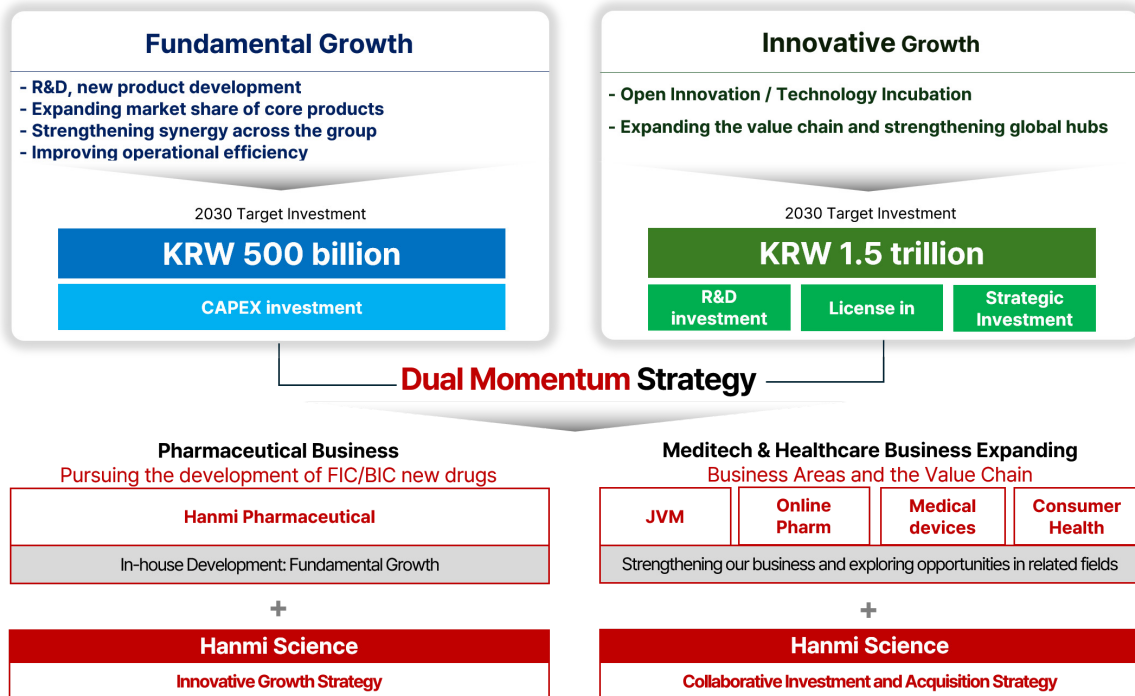
Business Growth & Innovation

Business Growth & Innovation

As the holding company of Hanmi Group, Hanmi Science announced a mid-to-long-term growth roadmap in December 2025, with 'Re-creation and Innovation' as its catchphrase, to ensure the group's sustainable growth. By 2030, Hanmi Group will focus its company-wide efforts on sustainable growth based on a 'Dual Momentum' strategy, combining 'Fundamental' with 'Innovative,' to achieve a combined revenue of 5 trillion KRW across its affiliates.

Hanmi Group Growth Drivers and Promotion Strategies

"Once again, through creation and innovation..." Driving Innovative Growth in conjunction with Fundamental Growth



2030 Target Revenue

Approximately KRW 2 trillion in 2025

KRW 5 trillion by 2030

Hanmi Science	KRW 0.23 trillion
JVM	KRW 0.17 trillion
Hanmi Pharmaceutical	KRW 1.1 trillion
Hanmi Fine Chemical	KRW 0.1 trillion
Beijing Hanmi Pharmaceutical	KRW 0.4 trillion

+ KRW 3 trillion

Hanmi Science	KRW 0.8 trillion
JVM	KRW 0.5 trillion
Hanmi Pharmaceutical	KRW 2.9 trillion
Hanmi Fine Chemical	KRW 0.2 trillion
Beijing Hanmi Pharmaceutical	KRW 0.6 trillion

CAGR

25% ↑
20% ↑
20% ↑

*Hanmi Science, Hanmi Pharmaceutical, Hanmi Fine Chemicals, Beijing Hanmi Pharmaceutical: on a standalone basis

*JVM : on a consolidated basis

Our Company

Lim Sung Ki Foundation

Lim Sung Ki Foundation

The Lim Sung Ki Foundation contributes to the advancement of biotechnology and medical science technology to improve the quality of life for the nation.



임성기재단

The Lim Sung Ki Foundation is a public interest corporation established to inherit the management philosophy of the late Chairman Lim Sung Ki, who left a significant mark on Korea's pharmaceutical and bio-industry with his spirit of 'Creation, Innovation, and Challenge.' The Foundation aims to promote the development of medical science and biotechnology fields, and furthermore, to contribute to the enhancement of human health.

Mission	Improving the quality of life for the nation through contributions to the advancement of biotechnology and medical science technology
Vision	Contributing to the realization of a healthy and prosperous society through research support in innovative new drug fields, including intractable diseases
Key Businesses	· Awards program for outstanding researchers in biotechnology and medical science · Research support program in biotechnology and medical science · Support for research on identifying novel targets and elucidating causes related to intractable diseases

Lim Sung Ki Researcher Award

Established in 2021, the Foundation's first initiative was to establish the 'Lim Sung Ki Researcher Award,' recognizing and honoring researchers who have contributed to new drug development through innovative research achievements in the fields of medical science and biotechnology. This award has now become the most prestigious award in the field of new drug research and development. Following the call for nominations, recommendations, and evaluation for the 5th Lim Sung Ki Researcher Award in 2025, Prof. Kim Hyongbum (Yonsei University College of Medicine) was selected as the final recipient of the Grand Research Award, and Prof. Han Yong-Hyun (Kangwon National University College of Pharmacy) was selected for the Young Researcher Award.



5th Lim Sung Ki Researcher Award Ceremony

Lim Sung Ki Researcher Award Past Recipients

No	Category	Name	Affiliation	Research Achievements
5th	Grand Research Award	Prof. Kim Hyongbum	Yonsei University College of Medicine	Succeeded in comprehensive functional analysis of over 27,000 base variations in the ATM gene, a causative gene for hereditary cancer. Contributed to the realization of precision medicine and accelerated new drug development.
	Young Researcher Award	Prof. Han Yong-Hyun	Kangwon National University College of Pharmacy	Identified the mechanism of progression of steatohepatitis. Developed an innovative new drug candidate targeting 'IL-18'. Demonstrated therapeutic effects in MASH and liver fibrosis models
4 times	Grand Research Award	Prof. Choi Hyung Jin	Seoul National University, Department of Brain and Cognitive Sciences	World's first to identify the appetite-suppressing mechanism of GLP-1 obesity treatment through its brain action
	Young Researcher Award	Prof. Im Se Jin	Sungkyunkwan University School of Medicine	Discovered a new CD8 T-cell subset and developed an immunotherapy strategy for graft-versus-host disease
		Prof. Lee Wonhwa	Sungkyunkwan University, Department of Chemistry	Identified a new pathological role of TOX protein expressed upon infection with SARS-CoV-2, the COVID-19-causing virus
3 times	Grand Research Award	Prof. V. Narry Kim	Seoul National University, Department of Biological Sciences	Discovered an RNA sequence that increases viral RNA stability and protein production
	Young Researcher Award	Prof. Bae Sangsu	Seoul National University College of Medicine	Developed the world's first ex vivo gene-editing cell therapy for tyrosinemia, a hereditary liver disease
		Prof. Lee Joo Myung	Samsung Medical Center, Division of Cardiology	Presented an indicator that can screen for high-risk groups of acute rejection in heart transplant patients
2 times	Grand Research Award	Dr. Yu Kweon	Korea Research Institute of Bioscience and Biotechnology	Identified INSL3 secreted by cancer cells as a factor causing eating disorders. Presented development potential as an anticancer adjuvant
	Young Researcher Award	Prof. Kang Jeehoon	Seoul National University Hospital Division of Cardiology	Compared prasugrel de-escalation therapy with standard therapy. A clinical study that revealed a 52% reduction in bleeding-related events, proving it to be a safe regimen
		Prof. Kim Hye-Young	Seoul National University College of Medicine, Department of Medicine	Identified the immune kinetics of chronic kidney disease and, for the first time, Siglec-F-expressing neutrophils. Presented new drug development potential for renal fibrosis
1 time	Grand Research Award	Dr. Kim In-San	Korea Institute of Science and Technology	Developed new anticancer immunonanoparticles that activate human immune cells to attack only cancer cells
	Young Researcher Award	Prof. Lee Hyukjin	Ewha Womans University College of Pharmacy	Developed lipid nanoparticles, the first in Korea, to assist in the in vivo delivery of RNA therapeutics and mRNA vaccines
		Prof. Ju Young Seok	KAIST Graduate School of Medical Science and Engineering	Identified the infection mechanism of COVID-19 using human 3D alveolar culture technology and established a platform applicable to screening therapeutic candidates

Research Support for Rare and Intractable Diseases

The Lim Sung Ki Foundation selects and supports outstanding research projects in the field of rare and intractable diseases, with an annual budget of 400 million KRW. In 2025, through a call for research proposals on neurological rare and intractable diseases, Prof. Cho Mi-La of Catholic University College of Medicine was selected for her systemic sclerosis research project. With support from the Lim Sung Ki Foundation, Prof. Cho Mi-La plans to investigate the mitochondrial dysfunction caused by Reverse Electron Transport (RET) and the main action mechanism of CD38 protein in T/B cells and fibroblasts, which are target cells causing pathogenesis in systemic sclerosis, and to research methods to regulate inflammatory and fibrotic active responses by normalizing mitochondrial function.

In 2026, the foundation plans to issue an additional call for basic and clinical research projects on musculoskeletal and connective tissue rare diseases, and it will offer various forms of support, from basic research to stable and sustainable funding, to enable the achievement of innovative results in rare and intractable disease research projects.



2025 Rare and Intractable Disease Research Support Program Agreement Ceremony

Rare and Intractable Disease Research Support Projects

Year	Project Title	Researcher	Affiliation	Research Period
2025	Mitochondria of immune cells and fibroblasts accompanying CD38 overexpression in systemic sclerosis elucidation of pathology and development of combination therapies regulating mitochondria	Prof. Cho Mi-La	Catholic University of Korea College of Medicine	2025.12~2028.11
2022	Lower Limb Spinal Muscular Atrophy (SMA-LED) through Control of Dynein-BICD2 Binding Research on Establishing Treatment Strategies	Prof. Lee In-Gyun	Seoul National University College of Pharmacy	2022.12~2026.02
	Development of induced pluripotent stem cell-based human disease models for pediatric chromosomal rare diseases and Identification of novel mechanisms through 3D chromosomal structure profiling	Prof. Lee Jae-cheol	Sungkyunkwan University College of Pharmacy	2022.12~2025.11

02

ESG Management

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ESG Management

Hanmi Science ESG Management

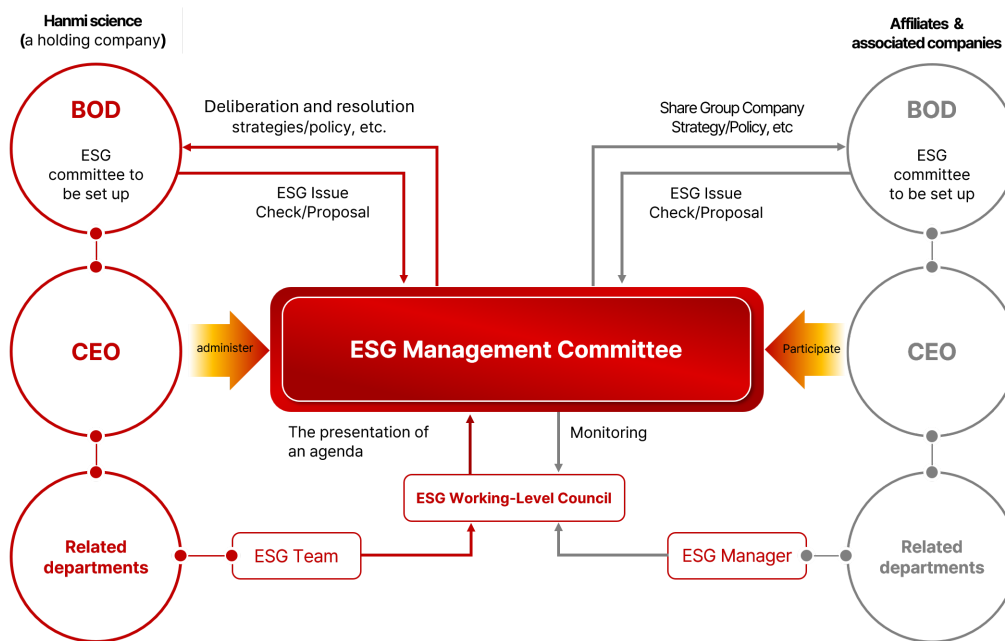
Hanmi Science ESG Management

Hanmi Group ESG Decision-Making Structure

Hanmi Group is confident that ESG management is an essential element for sustainable management. Hanmi Group declares its commitment to sustainable management, focusing on climate change response, respect for human rights and strengthening labor rights, establishing safety and health free from serious accidents, win-win cooperation, and ethical management.

In 2025, Hanmi Group established a new ESG decision-making structure for future growth and sustainable management. In particular, the ESG Management Committee, centered around the CEOs of all group companies, will review ESG strategy formulation and ESG initiatives, and monitor performance. Matters discussed by the ESG Management Committee will be deliberated by each company's board of directors, and strategies and policies will be decided to focus on expanding and advancing group-wide ESG management.

The ESG Group, a dedicated ESG organization, will comprehensively manage company-wide ESG management including issue response, investment execution, disclosure, and evaluation, and plans to report ESG status and performance to the board of directors at least once a year.



Roles and Responsibilities

Category	Content
ESG Management Committee	- Discussion body among CEOs of Hanmi Group affiliates/related companies (once a year) - Deliberation and decision-making on ESG-related agenda items for the board of directors - Setting ESG-related goals (KPIs) for each legal entity
ESG Team	- Group ESG Control Tower - Monitoring of group company strategy execution/planning, etc. (e.g., managing ESG-related KPIs for related/affiliated companies)
ESG Working Council	- Regular/continuous operation led by the ESG Team - Selection of agenda items and sharing of performance with the ESG Management Committee

Hanmi Group ESG Management Committee Operation Status

Category	Date	Key Agenda Items and Reporting Content
ESG Management Committee	2025.09.18	Report on the Establishment and Operating Plan of the ESG Management Committee

ESG Implementation Strategy

Hanmi Science has established mid-to-long-term strategies and plans from a systematic ESG management perspective and continuously monitors their implementation status. Under the vision of sustainable management and growth based on creativity, challenge, and innovation, we are formulating mid-to-long-term strategies for each ESG area and diligently carrying out detailed strategic tasks according to the plans. Hanmi Science will continue to strive for sustainable growth through ESG management to realize "healthy Life, sustainable Future."

Hanmi Group ESG VISION

"healthy LIFE, sustainable FUTURE"

ESG Direction & Strategy

Environment Sustainable Earth through eco-friendly management Realize sustainability	Social Sustainable Community through respect for human beings Realize sustainability	Governance Sustainable Growth making sustainable growth
Carbon Neutrality Introduction of renewable energy/green facilities. Reduce energy consumption through process efficiency. Expand participation in environmental initiatives.	Health & Safety and Human Rights Management Strengthen preventive, on-site-focused health & safety activities. Increase human rights impact assessments for all stakeholders.	Ethical & Compliance Management Strengthen anti-bribery management systems. Operate the compliance program. Strengthen company-wide risk management.
Minimization of Environmental Impacts Minimize air/water pollutants. Control water resources/waste/harmful chemical substances. Increase biodiversity activities.	Customer Satisfaction Management Advance quality management including pharmaceutical safety. Carry out evidence-based marketing campaigns.	Strengthening Sustainable Management Systems Strengthen responsible management leading from the BOD. Increase diversity, independence, and expertise of the BOD. Enhance international management systems
	Win-Win Management Manage the sustainable supply chain. Strengthen global competitiveness by expanding and strengthening supply chain due diligence	
	Strengthen information security Zero Incidents of Personal Information Leakage	

2026 Key ESG Goals

Area	Key Strategic Goals	2025 Performance		2026 Targets
Carbon Neutrality	Greenhouse Gas	Performance	· GHG Emissions 10,836tCO _{2eq} (10% increase compared to 2023)	· GHG Emissions 9,814tCO _{2eq} (maintain 2023 levels)
	Energy	Performance	· Energy Consumption 219,670GJ (10% increase compared to 2023)	· Energy Consumption 199,085GJ (maintain 2023 levels)
Environmental Impact Minimization	Pollutants	Performance	· Air/Water Pollutant Legal Emission Limits: 70%/60% or less	· Management of Air/Water Pollutant Legal Emission Limits: 70%/60% or less
	Water Intake	Performance	· Water Intake (Intensity): 98.8 tons/KRW 100 million	· Water Intake (Intensity) maintain 2023 levels :110.8 tons/KRW 100 million or less
	Waste	Performance	· Waste Recycling Rate: 97%	· Waste Recycling Rate maintain 2023 levels : 93% or more
	Hazardous Chemicals	Performance	· Due to negligible generation of designated waste, no separate waste disposal record is expected for 2025.	· Managing incineration rates of hazardous chemicals at 30% or less.
Promoting an eco-friendly corporate culture		Performance	· Carbon-neutral social contribution activities, such as using reusable cups: 2.3 tons reduction effect.	· Pursuing a reduction effect of 2.0 tons or more annually through carbon-neutral social contribution activities.
Proactive safety and health activities		Goals	· ISO 45001 1st Surveillance Audit · Improvement of high-risk work environments	· ISO 45001 2nd Surveillance Audit · Focused on-site inspections for high-risk workers/ hazardous processes · Introduction of BBS (Behavior-Based Safety Management)
		Performance	· ISO 45001 1st Surveillance Audit completed · Songtan Plant work environment measurement and improvement completed	
Advancement of human rights management		Goals	· Survey and satisfaction survey for Hanmi Science employees	· Expansion of human rights newsletter publication frequency (2 times/year → 4 times/year)
		Performance	· Conducting surveys and satisfaction surveys for Hanmi Science employees.	
Compliance		Goals	· Derivation of management measures through risk assessment and internal auditor training	· Obtaining ISO 37301 and ISO 37001 certification through an external professional certification body.
		Performance	· Through risk assessment across 13 departments, 105 risks were identified and 289 management measures were derived · 5 internal auditors completed training	

ESG Management

2025 Materiality Assessment

2025 Materiality Assessment

Hanmi Science establishes preventive and strengthening strategies for sustainable corporate operations by identifying material issues from the perspective of risks and opportunities that may arise across the entire healthcare business. Hanmi Science conducts a double materiality assessment, considering not only environmental and social factors (IN-OUT) but also factors that can have a financially material impact on the company (OUT-IN). In 2025, the requirements of global disclosure standards such as IFRS S1 and S2, GRI Standards, and EU ESRS were reflected, and the materiality assessment was conducted, including stakeholders of Online Pharm, a consolidated subsidiary of Hanmi Science, and Hanmi Pharmaceutical, a major group company.

Hanmi Science Double Materiality Assessment Process

1. Formation of ESG Issue Pool	2. IRO-based Double Materiality Assessment	3. Determination and Disclosure of Core Topics
- Media analysis, global standard analysis, peer industry issue analysis to form an issue pool	- Impact Materiality - Financial Materiality considered for double materiality assessment - Identification of topics requiring priority focus	- Through review by the ESG Group and management, final material topics selected
- Media analysis ¹⁾ - Peer industry benchmarking - ESG global standards, guideline analysis (GRI, SASB, S&P, ESRS)	- Stakeholder engagement-based assessment²⁾ - Materiality analysis through online survey - Impact Materiality : Measuring impact for general stakeholders (employees, customers, partners, local communities, etc.) - Financial Materiality : For stakeholders with high interest in financial performance Measuring i	- Selection of key material issues after internal review and linkage to report - Key Content Composition

1) Media Analysis

Collection Period	Analysis Data
2024.01.01 ~ 2025.05.16	Extraction and analysis from approximately 3,500 news articles

2) Details of Stakeholder Engagement-based Assessment

Period	2025. 06. 19 ~ 06. 27
Evaluation Items	Response on the degree of impact each issue has on external society/environment and on Hanmi Science's financial performance
Target Audience	Hanmi Science Stakeholders

Survey Stakeholders (Total 236 respondents)									
Category	Employees (Managers)	Employees (Staff)	Partners	Customers	Shareholders and Investors	Government and Policy Institutions	Local Community/NPO	ESG Experts	Other
Share (%)	25%	58%	8%	1%	2%	1%	3%	3%	1%
NO. of Respondents (persons)	59 Hanmi Science-30 Online Pharm-15 Hanmi Pharm-14	136 Hanmi Science-89 Online Pharm-47	18	2	4	3	6	6	2

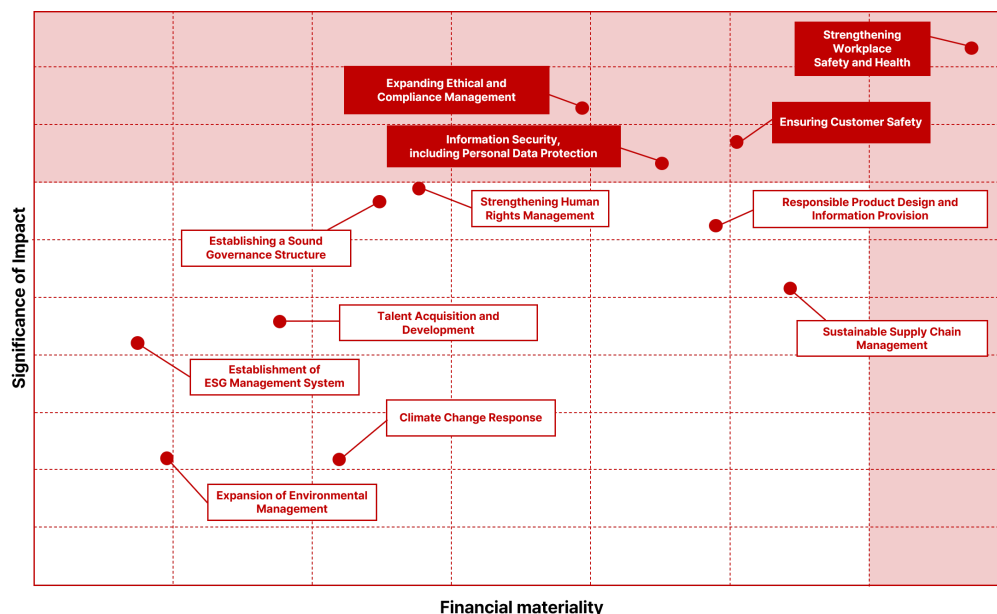
Hanmi Science Materiality Assessment Results

Hanmi Science derived a total of 12 issue pools through media analysis, industry benchmarking, and global standard analysis. Considering the ESRS double materiality concept, we conducted a materiality assessment based on financial materiality and impact materiality, identifying four key issues as material issues, all of which have high impact materiality and financial materiality. The selected material issues will be transparently disclosed by being covered more intensively in the 2025-26 ESG report and are planned to be actively reflected in future corporate activities.

■ : Material Issues

Category	Area	Issue Name	Impact Materiality	Financial Materiality	Contents
1	S	Strengthening Workplace Safety and Health	■■■■■	■■■■■	Strengthening Workplace Safety and Health
2	S	Ensuring Customer Safety	■■■■■	■■■■■	Ensuring Customer Safety/Food Ensuring Customer Safety/Cosmetics
3	G	Expanding Ethical and Compliance Management	■■■■■	■■■■■	Expanding Ethical and Compliance Management
4	S	Information Security, including Personal Data Protection	■■■■■	■■■■■	Information Security, including Personal Data Protection
5	S	Strengthening Human Rights Management	■■■■■	■■■■■	Human Rights Management
6	G	Establishing a Sound Governance Structure	■■■■■	■■■■■	Corporate Governance
7	S	Responsible Product Design and Information Provision	■■■■■	■■■■■	Ensuring Customer Safety/Cosmetics
8	S	Sustainable Supply Chain Management	■■■■■	■■■■■	Utilizing Management Systems for Safe and Transparent Dietary Practices
9	E	Climate Change Response	■■■■■	■■■■■	Climate Change Response and Environmental Management
10	S	Talent Acquisition and Development	■■■■■	■■■■■	Human Capital
11	G	Establishment of ESG Management System	■■■■■	■■■■■	Hanmi Science ESG Management
12	E	Expansion of Environmental Management	■■■■■	■■■■■	Climate Change Response and Environmental Management

Materiality Assessment Matrix



ESG Management

Stakeholder Communication

Stakeholder Communication

Hanmi Science has categorized our key stakeholders into 6 groups, referencing our business model, business activities, and the sustainability management status of global healthcare companies. We communicate with stakeholders from the planning stage for sustainability, sharing their concerns and our response plans. Going forward, Hanmi Science will continue to actively incorporate the opinions of various stakeholders surrounding the company into our management activities, striving to achieve sustainable management and growth.

1. Internal Stakeholders, including Employees		
Key Concerns	Company's Response	Communication Channels
Entities directly performing business activities Expectation of compensation through fair and responsible business operations Expectation of growth through work	- Support for various welfare benefits - Employee health/safety management - Collecting and improving suggestions from employee councils at each workplace - Job-group specific performance evaluation and compensation, rank-specific training	- Internal Intranet - Employee Council - Clean Management Whistleblower System - Grievance Handling System - K-Whistle
2. Suppliers		
Key Concerns	Company's Response	Communication Channels
Entities providing products and services necessary for business activities Expectation of mutual growth through stable collaboration with us	- Fair Trade-based Compliance Program - Supplier support, including cash payments - Establishment of supply chain management system and planned supply chain due diligence	K-Whistle
3. Customers		
Key Concerns	Company's Response	Communication Channels
Pharmacists Entities providing medical services to patients Prompt supply of specialized pharmaceuticals and quasi-drugs Corporate Customers Entities receiving B2B healthcare products and services Expectation of healthcare-related products and solutions that can improve corporate business performance General Consumers Entities receiving healthcare products and services Expectation of healthcare products and solutions with guaranteed quality and safety	- Operation of product and logistics-related call centers - Ongoing monitoring through various communication channels and response (continuous identification of market conditions and customer needs)	- Inquiry channel within HMP Mall - Various sales/marketing activities - K-Whistle
4. Shareholders and Investors		
Key Concerns	Company's Response	Communication Channels
Expectations for financial and non-financial performance creation through business activities, leading to increased corporate value	- Shareholders' meetings - IR meetings, including investor roadshows & overseas NDRs - Publication of ESG reports/Corporate Governance reports and corporate disclosures - Dividends, Bonus Issue, etc. - Establishment of a carbon neutrality and climate change response system	- Shareholders' meetings - IR meetings (investor roadshows and overseas NDRs, etc.) - ESG reports/Corporate Governance reports - K-Whistle
5. Government and Policy Institutions/Organizations		
Key Concerns	Company's Response	Communication Channels
Promoting sound industrial development through regulations, policies, etc. Supporting and controlling companies to ensure legitimate business activities	- Operation of compliance system - Establishment of compliance monitoring system - Planned adoption and operation of international management systems such as ISO	- Policy consultations with various institutions and organizations - Pharmaceutical & healthcare-related forums, etc. - K-Whistle
6. Local Community, NGOs		
Key Concerns	Company's Response	Communication Channels
Entities sharing social influence with Hanmi Science Expectations for social contribution activities addressing welfare blind spots in the local community	- Participation in local community social contribution projects - Collaboration on social contribution activities with local governments	- VOC collection - Meetings with local governments and experts - Consultations with beneficiaries of social contribution activities, etc. - K-Whistle

03

Material Issues

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Expanding Ethical & Compliance Management	49
Information Security, Including Personal Information Protection	58

Material Issue 1

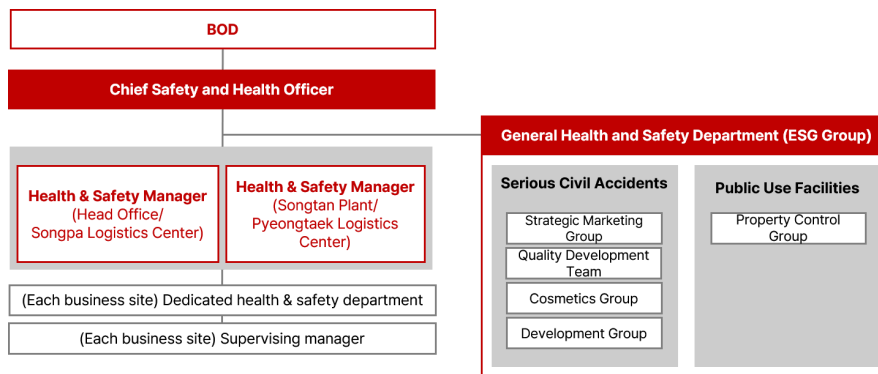
Strengthening Workplace Safety and Health

Strengthening Workplace Safety and Health

I. Corporate Governance

Decision-Making Structure

Hanmi Science supervises key safety and health strategies and plans at the board level to strengthen company-wide safety and health management and protect the health and safety of its workers. The Board of Directors receives reports on safety and health management plans semi-annually, reviews the company-wide safety and health system, and promotes continuous improvement. The Chief Safety Officer (CSO) holds overall responsibility and authority for final decision-making on safety and health management matters, and based on this, enhances the effectiveness of safety and health policies and systematically manages risk factors across all workplaces through prompt decision-making. The Safety and Health Headquarters is responsible for company-wide industrial safety and worker protection on policies, and establishes strategies and action plans for serious accident prevention and safety and health risk management. A Chief Safety and Health Officer at each workplace is responsible for safety and health matters in their respective workplace, with dedicated safety and health departments and supervisors operating and supporting these efforts. Hanmi Science sets and operates KPIs related to safety and health to prevent industrial accidents in all workplaces, and plans to introduce a performance-linked compensation system in the future to strive for more practical industrial accident prevention.



Roles and Responsibilities

Category	Roles/Authority
Board of Directors	· Supervision of key safety and health strategies and plans
Chief Safety and Health Officer	· Final decision-making on safety and health matters · Approval of safety and health management goals and action plans
Overall Safety and Health Department	· Consolidation, operation, and monitoring of major safety and health matters at business sites · Guidance and advice based on inspections and operations related to safety and health at business sites
Overall Safety and Health Manager	· Responsibility for safety and health decision-making at each business site · Approval of overall safety and health operations for each business site
Dedicated Safety and Health Department	· Guidance and advice based on inspections and operations related to safety and health at business sites
Supervisors	· Safety and health management and guidance for each department

Mandatory Professional Training

Audience	Frequency	Training Content
Overall Safety and Health Manager	Once every 2 years	· Establishment of safety and health management systems at business sites and methods for overall safety and health coordination and management
Safety Manager/Health Manager	Once every 2 years	· Regulations related to workplace risk assessment/safety inspection/accident prevention, health management /work environment measurement/hazardous material management and health-related regulations
Supervisors	Once a year	· Industrial safety and accident prevention, occupational disease prevention, establishment of safety culture within the organization, and methods for identifying and managing actual risks within the organization

II. Strategy_Risk and Opportunity Identification

Hanmi Science identifies key risks and opportunities that could significantly impact stakeholder engagement and sustainability related to strengthening workplace safety and health, based on IRO analysis results, and continuously strives to develop effective countermeasures.

RISK	
Occurrence of industrial accidents due to safety and health incidents among high-risk workers	
Characteristics of Impact	Potential Impact
Affected Stakeholders	Employees, Shareholders, and Investors
Severity of Impact on Society and Environment	Scale ■■■■□□ Scope ■■■■□□ Recoverability ■■□□□
Expected Financial Impact	Likelihood ■■■■□□ Scale ■■■■□□
Impact on the Company	· Human/material damage in case of worker industrial accidents · Risk of corporate loss and decline in trustworthiness due to production suspension and legal liabilities
Company's Response	· Company-wide Safety and Health System Operating Structure · Introduction of Self-regulatory Prevention System · Conducting Company-wide Safety and Health Diagnostics · Strengthening Proactive Safety Management System · Industrial Safety and Health Committee
OPPORTUNITY	
Strengthening support system for worker safety assurance and health promotion	
Characteristics of Impact	Actual Impact
Affected Stakeholders	Employees
Severity of Impact on Society and Environment	Scale ■■■■□□ Scope ■■■■□□
Expected Financial Impact	Likelihood ■■■■□□ Scale ■■■■□□
Impact on the Company	· Ensuring long-term workforce retention by enhancing corporate trust and work engagement through worker protection · Minimizing compensation risks and increasing productivity by reducing the likelihood of work-related illnesses and overwork
Company's Response	· Hanmi Science Safety and Health Day · Diversification of safety and health education · Expansion of employee health programs

II. Strategy_Risk and Opportunity Response Plan

Company-wide Safety and Health System Operating Structure

Operation of Occupational Health and Safety Management System (ISO 45001)



Hanmi Science maintains ISO 45001 certification for all employees and contractors (100%) across all its business sites, thereby operating an international-standard occupational health and safety management system.

Category	Headquarters	Songtan Plant	Songpa Logistics Center	Pyeongtaek Logistics Center
Validity Period	2027.09.01	2027.09.01	2027.09.01	2027.09.01
Certification Body	BSI			

Operation of Safety and Health Online System

Hammi Science has been operating a customized safety and health online system since 2025 to enhance the efficiency and on-site applicability of safety and health management. The safety and health online system is designed to manage all aspects of safety and health operations, including safety and health regulations and policies, safety inspections, and risk assessments for each business site. It monitors safety and health activities across all business sites in real-time and significantly improves accessibility for operational departments through mobile integration, thus efficiently and systematically managing company-wide safety and health matters.



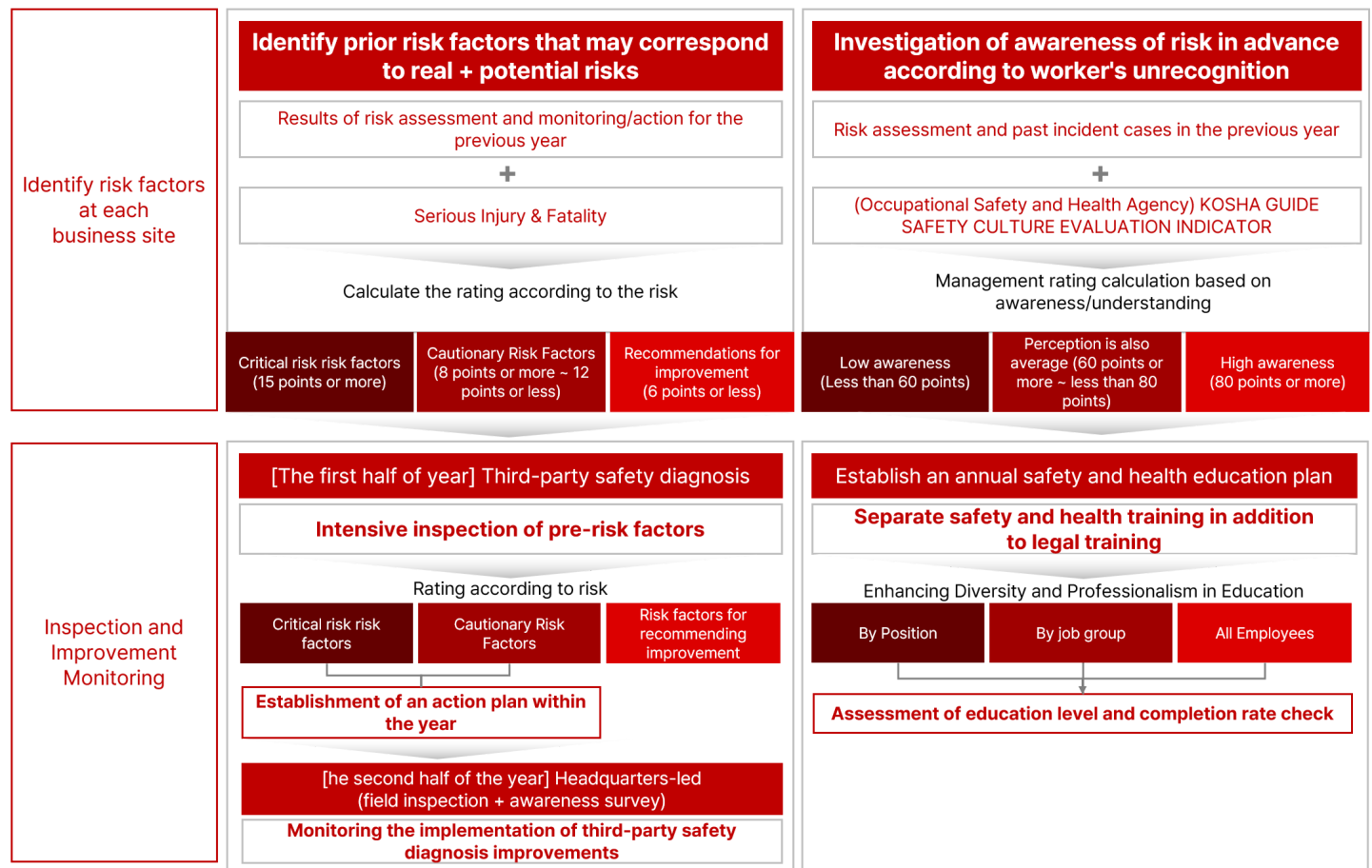
Hanmi Science Safety and Health Online System

Introduction of Self-Regulatory Prevention System

In accordance with the self-regulatory prevention policy of the Ministry of Employment and Labor, Hanmi Science has adopted and operates a self-regulatory prevention system. This system is Hanmi Group's unique safety and health management framework, where each business site proactively identifies, improves, and monitors potential hazard factors that could lead to safety accidents. Hanmi Science conducts an annual pre-identification of hazardous and risk factors for each business site and comprehensively analyzes existing risk assessment results, internal accident cases, and high-risk factors for industrial accidents to determine the scope of management. The identified risk factors are reflected in the biannual regular safety and health diagnostics (diagnoses by external professional organizations and headquarters-led diagnoses) and are subject to focused inspections. Based on inspection results, necessary improvements are prioritized and acted upon. Furthermore, through safety culture awareness surveys targeting employees, potential risks that may arise during work are identified, and follow-up measures such as strengthening education and improving procedures are pursued. Hanmi Science also systematically manages assessment results and improvement implementation status through an integrated risk assessment management system based on its own online platform. Additionally, all employees are guaranteed the right to stop work and report if there is an imminent danger or concern for health impairment. Based on the self-regulatory prevention system, Hanmi Science plans to continuously strengthen its risk factor management capabilities at each business site to create a safe working environment.

Self-discipline Prevention System

Hanmi Pharmaceutical's own voluntary safety and health prevention system that includes finding, taking measures, and preventing recurrence of safety and health risks



Implementation of Company-wide Safety and Health Diagnostics

In accordance with its self-regulatory prevention system, Hanmi Science conducts third-party safety and health diagnostics by external professional organizations and headquarters-led safety and health diagnostics once every half-year. Risks identified through inspections are categorized into critical risks, warnings, and recommendations for improvement, with actions taken based on the priority of each grade. Furthermore, by sharing best practices and improvement tasks among business sites, the company promotes the upward equalization of safety and health standards. The results of these diagnostics and inspections are reflected in management reports and subsequent improvement plans, playing a crucial role in enhancing the effectiveness of the self-regulatory prevention system.

2025 Third-Party Safety and Health Diagnostic and Headquarters-led Safety and Health Diagnostic Results



Third-Party Safety and Health Audit and Headquarter-Led Safety and Health Audit Sites

Category		Headquarters	Songtan Plant		Songpa Logistics Center		Pyeongtaek Logistics Center	
		Third-Party Audit	Third-Party Audit	Headquarter-Led	Third-Party Audit	Headquarter-Led	Third-Party Audit	Headquarter-Led
Findings Risks	Critical Risks	-	-	-	-	-	-	-
	Cautions	34	23	4	3	1	-	-
	Recommendations for Improvement	-	32	5	-	2	3	3
Total		34	55	9	3	3	3	3
Action Rate		99%	100%	100%	100%	100%	100%	100%

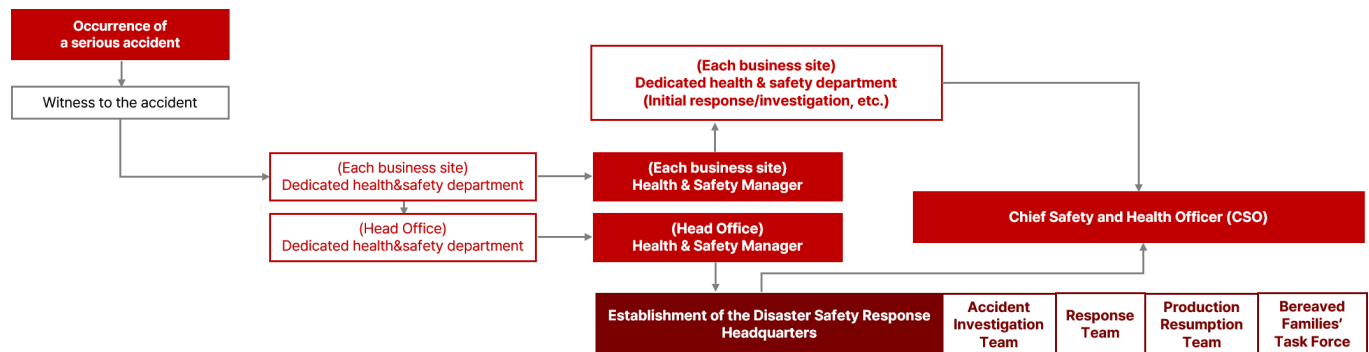
2025 Headquarter-Led Safety and Health Audit Excellent Practices (Songtan Plant)

Transparent Conveyor Guards	Installation of Anti-Collision Pads
Category: Accident Prevention / Target : Production Group Accident prevention through the installation of transparent guards	Category : Accident Prevention / Target : Mixing Group Prevention of pinch-point accidents by implementing transparent guarding measures on conveyor belts

Emergency Reporting and Operating System

Our company complies with the regulations related to work suspension under the Industrial Safety and Health Act and prioritizes the creation of a work environment where safety is paramount. In preparation for situations involving imminent danger, the company has established an internal procedure — immediate reporting upon recognition of risk signs, followed by consultation with supervisors and relevant departments, and, if necessary, work adjustment or temporary suspension — and communicates this procedure to employees through regular training. Through this, we go beyond legal compliance to proactively reduce the possibility of accidents and strengthen a strategic risk and opportunity response system that enhances process stability, equipment reliability, and employee trust. In addition, to minimize damage through swift and consistent responses in the event of serious accidents or industrial accidents, we have established and operate an emergency reporting system.

Serious Accident Emergency Reporting Manual



To check the effectiveness of this system and internalize employees' response capabilities, an emergency reporting drill for serious accidents was conducted in 2025, targeting departments where accidents (including near misses) occurred. This drill was conducted on Production Group 1 at the Songtan Plant without prior notice, by assigning a training scenario in an environment similar to a real situation, to verify response procedures. The key response timeline and results according to the drill scenario are as follows.

NO.	Situation	Reporting Time
1	Accident Occurrence and Witnessing (Training Scenario Assigned)	February 12, 2026 10:27
2	Workplace Safety and Health Task Force (Accident Witness Report)	February 12, 2026 10:37
3	Report to Workplace Chief Safety and Health Officer	February 12, 2026 10:43
Workplace Reporting Time (Approx. 16 minutes)		
4	Share with Headquarters Safety and Health Task Force	February 12, 2026 10:40
5	Report to Headquarters Chief Safety and Health Officer	February 12, 2026 10:42
6	Report to Chief Safety and Health Officer (Headquarters)	February 12, 2026 10:45
Headquarters Reporting Time (Approx. 18 minutes)		

Industrial Safety and Health Committee

Hanmi Science holds quarterly Industrial Safety and Health Committee meetings to discuss the direction and key policies of company-wide safety and health management. Through this, the company deliberates and resolves on safety and health policies, plans, and regulations, and operates a consultative body where employees and management participate together to exchange practical opinions.



Hanmi Science Safety and Health Day

Hanmi Science designates the week from April 28 to May 2 each year as 'Safety and Health Week' to strengthen the internal safety and health culture, implementing various events and awards with the goal of spreading safety and health culture and improving employee participation and awareness of internal safety and health culture.

Near-miss reporting and awards

(Hazard reporting and improvement performance evaluation)



Workplace	Identified (cases)
Headquarters	37
Songtan Plant	14
Total	51

Awards for excellent safety and health departments



Hanmi Science Songtan Plant Award Photo of the Maintenance Group, Excellent Safety and Health Department

Diversification of Safety and Health Education

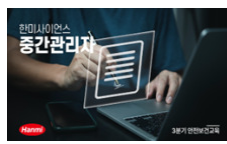
Hanmi Science continuously conducts industrial safety and health training for all employees. Especially since the enforcement of the Serious Accidents Punishment Act, we have been operating customized professional safety and health training programs that consider the characteristics of each position to further strengthen employees' safety and health capabilities. In addition, we regularly conduct external professional training to enhance the expertise of safety and health managers. In 2026, based on the results of the safety and health perception survey, we plan to implement perception improvement training to minimize even unseen safety gaps.

Total Safety and Health Education Hours - 2025 Total 18,635h

Category		Content	2025 Training Hours (hours)
Statutory Mandatory Training	Headquarters	- Regular statutory mandatory training related to industrial safety and health - Regular training for supervisors - Statutory job training for safety managers - Statutory job training for health managers - Training for safety and health management personnel, etc.	5,338
	Songtan Plant		5,126
	Songpa Logistics Center		88
	Pyeongtaek Logistics Center		320
	Online Pharm		6,305
Training other than statutory mandatory training (Safety/Health)	Headquarters	- Safety and health training by position - Safety and health training for sales force - ISO 45001 Safety and Health Training - External professional CPR training - Safety and health symposiums, etc.	802
	Songtan Plant		103
	Songpa Logistics Center		41
	Pyeongtaek Logistics Center		72
	Online Pharm		0
Emergency Scenario Drills	Headquarters	- Lithium battery fire emergency response drill - Confined space emergency evacuation drill - Fire evacuation drill - CPR (Cardiopulmonary Resuscitation) training, etc.	202
	Songtan Plant		142
	Songpa Logistics Center		8
	Pyeongtaek Logistics Center		36
	Online Pharm		52

Safety and Health Training by Position

Hanmi Science conducts safety and health training by position to improve the safety and health levels of its employees. This training is categorized by target audience — all employees, new hires, middle managers, and supervisors — to provide effective educational content to workers.

Q1	Q2	Q3	Q4
 Safety&Health System Education	 Self-directed Safety&Health Education for New Hires	 Safety & Health Education for Middle Managers	 Safety and Health Education for Supervisors

Safety and Health Education for Sales Teams

Reflecting the job characteristics of sales teams, which involve frequent face-to-face interactions and travel, we provide customized training focused on risk factors that can frequently occur during sales activities, such as accident prevention during travel, safety rules when visiting client sites, and stress and fatigue management.



Expansion of Employee Health Programs

Spring (See) for Your Eyes	Dry, Hanmi Style.	Arrive Healthy, Hanmi Style	Mental Wellness Bus
			
An eye health management program for employees who experience eye fatigue due to long hours of monitor work.	To reduce sugar intake and foster a healthy beverage culture: a low-sugar campaign.	A metabolic syndrome management program that checks individual health status through 1:1 consultations after a simple check-up, and provides practical advice on improving dietary and lifestyle habits.	A visiting psychological support service provided in collaboration with the Seoul Mental Health Center's Blue Touch program.

III. Risk Management

Hanmi Science operates its risk and opportunity management process, related to strengthening workplace safety and health, by integrating it with the Enterprise Risk Management (ERM) system, thereby effectively managing company-wide risks, maximizing potential opportunities, and contributing to sustainable growth.

Risk and Opportunity Monitoring		Period	Target Audience	Method	Oversight
Self-regulated Prevention System	Third-Party Safety & Health Assessment	Half -yearly	Hanmi Science Workplaces	· Through regular on-site inspections of workplaces by external expert organizations and headquarters' safety and health managers, proactive identification and improvement of risk factors. · Through safety and health awareness surveys and interviews with on-site workers, identification of potential risk factors and elimination of management blind spots. · Establishment of a self-directed safety and health culture through company-wide sharing of inspection results and improvement measures.	ESG Group
	Headquarters-led Inspections				
On-site Safety & Health Inspections	Monthly On-site Inspections	Monthly		· Risk identification through monthly on-site inspections and joint roving inspections with resident contractors. · Uploading action items to the online system and conducting continuous monitoring.	By Workplace Safety & Health Managers
	Resident Contractors Joint Roving Inspections	Weekly			ESG Group
Serious Accidents Punishment Act	Serious Civil Accidents	Half -yearly		· Inspection of civil accident prevention activities in the medical device, health functional food, food hygiene, and cosmetics sectors. · Monitoring of inspections for headquarters' public-use facilities. · Annually, after consolidating workplace-specific safety and health activity details, reporting to the Board of Directors, and verifying implementation status and management from headquarters (e.g., legal compliance, budget status).	ESG Group
	Public Facilities				
Implementation Status Check	Legal Review and Compliance Assessment				
Risk Assessment	Half-yearly			· Regular risk assessments are conducted for work processes and facilities at each business site to identify potential risks in advance, improve them, and implement corrective actions. · Objectivity of assessments is ensured through the joint participation of workers, supervisors, and health and safety managers, and improvement plans are established based on the assessment results.	Site-specific Supervisors Health&Safety Managers
TBM (Tool Box Meeting)	Daily			· Daily TBM (Toolbox Meeting) sessions are held before work begins to share the day's main work content, risk factors, and safety rules. · Daily meeting contents are recorded to continuously manage and track the status of risk factor management and improvement history.	Site-specific Supervisors

IV. Indicators and Goals

Key Indicators	2025 Target	2025 Performance	Achievement
For high-risk workers, Minimization of industrial accidents	- Improvement of high-risk work environments - Identification and improvement of near misses	- Work environment measurements and improvements for 8 hazardous factors at the Songtan plant 51 near misses identified and improved through the near-miss discovery campaign	Achieved
	Diversification of safety and health training	- Role-specific safety and health education (4 sessions) - Safety and health education for sales positions (4 sessions) - Special safety and health education (12 sessions) - Emergency evacuation drills for confined spaces (2 sessions) - Lithium fire emergency response training (1 session)	Achieved
Establishment of proactive safety and health system	ISO 45001 1st Surveillance Audit	ISO 45001 1st Surveillance Audit completed (BSI KOREA)	Achieved
	- Additional risk identification - Implementation of corrective actions within the year	95 cases identified in 3rd-party safety and health diagnostics, 99% completed 9 cases identified in HQ-led site inspections, 100% completed 47 cases identified in monthly site inspections, 100% completed 12 cases identified in internal/external risk assessments, 100% completed 227 cases identified in regular risk assessments, 100% completed for cases requiring attention or higher	Achieved
Key Indicators	2026 Target	Mid-to-Long-Term Plan (2030)	
For high-risk workers, Minimization of industrial accidents	- Focused site inspections for high-risk workers and processes 20% additional identification of near misses and improvement within the year (vs. previous year)	- Advancement of near-miss identification program (Establishment of continuous identification system through online platform utilization) - Establishment of continuous communication channel for high-risk workers	
	- Specialized safety and health training (7 sessions) - Practical emergency response drills (4 sessions) - Safety and health awareness improvement training (1 session) - Strengthening emergency response training and gathering employee feedback	- Regularization of training curriculum for group companies and partners - Expansion of practical training for high-risk workers using AR/VR - Implementation of a digital-based continuous learning environment - Establishment of a data-driven training performance management system	
Establishment of proactive safety and health system	- ISO 45001 2nd Surveillance Audit - Advancement of internal audit system (auditor competency enhancement training, introduction of departmental self-inspection)	- Continuous ISO 45001 certification audits - Development of roadmap for 3-year renewal audit - Establishment of a safety and health management system monitoring framework	
	- Introduction of BBS (Behavior-Based Safety Management) - Additional risk assessment in the first half - Improvement of HQ-led site inspection system - Monitoring of monthly site inspection corrective actions	- Establishment/Management of BBS (Behavior-Based Safety Management) system - Continuous improvement of self-regulated prevention system - Continuous advancement of safety and health system	

Material Issue 2-1

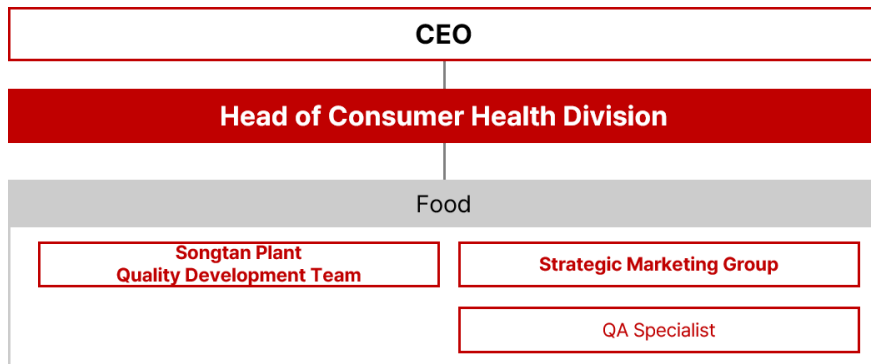
Ensuring Customer Safety/Food

Ensuring Customer Safety/Food

I. Corporate Governance

Decision-Making Structure

Hanmi Science operates a food safety management system with the CEO as the top decision-maker to systematically manage the safety and quality of food products. The CEO has final approval authority over strategies to ensure customer safety in the food sector. The Head of the Consumer Health Division, who oversees food customer safety, manages and approves food safety objectives, annual action plans, key policies, and directions, and the Songtan Plant's Quality Development Team is responsible for food safety management within the manufacturing plant. They manage key aspects related to food safety during the manufacturing process, identify hazards throughout the entire process, and proactively eliminate them to ensure food safety at the manufacturing stage. Additionally, the QA Manager of the Head Office's Strategic Marketing Group is responsible for food safety management, including that of external manufacturers. Beyond the manufacturing stage, they manage the review and monitoring of food advertisements and various publications to ensure that accurate and reliable food information is provided to consumers. Through this decision-making structure, Hanmi Science systematically manages all processes related to food safety and pursues continuous improvement activities with customer safety as its top priority.



Roles and Responsibilities

Category	Key Roles and Responsibilities
CEO	· Final approval of customer safety assurance strategies
Head of Consumer Health Division	· Decision-making on food and cosmetic safety-related matters · Approval of goals and action plans related to food and cosmetic safety
Songtan Plant Quality Development Team	· Collecting, operating, and monitoring key food safety matters within manufacturing plants, identifying and eliminating hazards
Strategic Marketing Group QA Manager	· Collecting, operating, and monitoring key food safety matters within external manufacturers, identifying and eliminating hazards · Pre-emptive removal of exaggerated or misleading advertisements through review and monitoring of advertisements and publications

Mandatory Professional Training

Target Audience	Frequency	Training Content
Quality Development Team Leader	1st Time Only	· HACCP Team Leader Training
Quality Development Team Leader	Once a year	· HACCP Regular Training

II. Strategy_Risk and Opportunity Identification

Hanmi Science identifies key risks and opportunities that can significantly impact stakeholders and sustainability related to ensuring customer safety, based on the results of IRO analysis, and continuously strives to establish effective response measures based on this.

RISK	
Occurrence of administrative measures due to product quality issues	
Characteristics of Impact	Potential Impact
Affected Stakeholders	Customers, Government, and Related Institutions
Severity of Impact on Society and Environment	Scale ■■■□□ Scope ■■■■□ Recoverability ■■■□□
Expected Financial Impact	Likelihood ■■■□□ Scale ■■■■□
Impact on the Company	· Increased risk of customer safety incidents · Increased risk of lawsuits and administrative penalties due to product recalls, side effect issues, etc. · Reduced purchases due to decreased consumer trust and damage to corporate image
Company's Response	· Utilization of a management system to ensure safe and transparent dietary practices · High-level hygiene management through operation of SIG Aseptic facility processes
OPPORTUNITY	
Operating a rapid communication system for customer protection	
Characteristics of Impact	Actual Impact
Affected Stakeholders	Customers, Government, and Related Institutions
Severity of Impact on Society and Environment	Scale ■■■■□ Scope ■■■■□
Expected Financial Impact	Likelihood ■■■■□ Scale ■■■■□
Impact on the Company	· Securing trust from stakeholders, including customers, and strengthening the company's responsible management capabilities · Reducing direct losses due to post-recall costs, damage compensation, etc., and decreasing the possibility of lawsuits and administrative penalties
Company's Response	· Data-driven process improvement through VOC and SR management systems

II. Strategy_Risk and Opportunity Response Plan

Utilization of a management system to ensure safe and transparent dietary life

Food Traceability Management

For health functional foods and foods for special dietary uses among the products operated by the company, food traceability management is implemented. The Food Traceability Management system is provided by the Ministry of Food and Drug Safety, and it is a system that records and manages traceability information at each stage, from food manufacturing and processing to sales. Hanmi Science provides transparent information to consumers through this system and ensures customer safety by implementing swift distribution blocking and recall measures if issues arise concerning the safety of the respective food products.

Stage-by-stage Quality Management System

To deliver safe food to consumers, we operate an advanced quality management system at the manufacturing and distribution stages. We prevent unintentional food contamination that may occur in the supply chain and proactively identify and address risk factors arising during the distribution process, thus growing into a company trusted by customers.

Manufacturing Stage	Goals	Securing Safe and Sustainable Raw Materials
	Key Activities	- Operation of supplier quality audit process - Implementation of HACCP-based inspections upon receipt of domestic and international raw materials - Regular/irregular audits for pre-emptive blocking of non-conforming raw materials
	Management Indicators	- Supplier ratings and evaluation cycle - SR (Service Request) and VOC (Voice of Customer) improvement history
	Expected Effects	- Strengthening supply chain transparency - Minimizing unintentional contamination in the production process
▼		
Distribution Stage	Goals	Delivery of Safe Products and Goods
	Key Activities	- Strengthening temperature and hygiene standards within the distribution channels - Operation of a labeling verification system to enhance transparency of nutrition, allergy, and origin information - Reducing waste through inventory efficiency
	Management Indicators	- Recall occurrence rate, response and disposal indicators - Lead time required to improve SR and VOC operation status
	Expected Effects	- Ensuring quality consistency in the distribution process - Minimizing resource waste and securing social trust

<Supplier Quality Audit Process>

Once the supplier selection is complete, supplier validity verification is carried out, followed by annual evaluations twice a year after contract completion. Our company evaluates suppliers based on assessment sheets that include standards such as HACCP, GMP, mandated by the Ministry of Food and Drug Safety, and FSC22000, a standard of GFSI (Global Food Safety Initiative). We ensure the manufacturing safety of suppliers through regular inspections (1~2 times a year) and special verifications (in case of urgent risks such as discovery of claims or non-conforming elements). From 2026, we aim to establish a system that allows for more precise evaluation of supplier quality and safety levels and proactive risk management by strengthening audit standards, segmenting the existing 2-tier partner audit grading system into 3 tiers.



Administrative Sanctions Status in 2025

Product	Content	Administrative Sanction	Action Taken
4 items including Miniwell 150mL	Failure to provide 9 cases of product release history information (Food Traceability System)	Corrective Order	Daily inspection conducted by the head of the responsible group

High-level Hygiene Management through SIG Aseptic Equipment Process Operation

Hanmi Science maintains the quality consistency of its beverages by utilizing 'SIG Aseptic' equipment, a sterilization system with global competitiveness. To maintain a high level of hygiene management from raw material input to product packaging, the company has obtained 7 HACCP certifications by utilizing HACCP (Hazard Analysis and Critical Control Points) and its own hygiene SOPs (Standard Operating Procedures), thereby establishing a safe production environment. By identifying risks and opportunities that may arise during the process using SIG Aseptic equipment, and by establishing corresponding response plans and utilization strategies, process efficiency and quality safety are achieved.

Risks, Opportunities, and Response Measures that may arise from SIG Aseptic Equipment Process Operation

Risks	Response Measures	Opportunities	Response Measures
Potential for process contamination Equipment malfunction, operator error leading to contamination	- Periodic aseptic filling verification - Equipment automation and sensor-based monitoring - Strengthening hygiene education for workers	Enhancing product quality reliability Emphasizing hygiene management based on aseptic processes to build a premium product image	- Package design emphasizing aseptic facilities - Utilization of quality certification in marketing
Poor equipment cleaning If CIP (Cleaning in Place) and SIP (Sterilization in Place) are inadequate, microorganisms may remain	- Establishment and verification of cleaning protocols - Introduction of hygiene verification procedures such as post-cleaning swab tests	Introduction of digital quality management system Ensuring quality consistency through process automation and real-time monitoring	Quality data-driven improvement activities

Data-driven Process Improvement through VOC and SR Management System

We strengthen customer-centric product and service quality through VOC (Voice of Customer) and SR (Service Request) management systems. We collect VOC data through various channels and operate an SR channel to strengthen inter-departmental communication, promptly reflecting and processing customer feedback. Additionally, we enhance process quality by analyzing collected VOC and SR data, and ensure quality stability through process investment and improvement of key facilities.

VOC-SR Management System

Category	Key Activities	Management System	Key Achievements	Future Plans
VOC	- Collection of customer feedback and claims - Analysis of product quality and service improvement requirements	- Operation of a group-integrated call center - Operation of a VOC sharing channel within the internal messenger, MS Teams - Internal analysis conducted after receipt-processing-feedback to reduce identical VOCs	Products 0.35ppm, Merchandise managed below 15ppm¹⁾	- Reflecting VOC improvement results into process investment priorities - Strengthening customer opinion-based quality design through VOC data dashboarding
SR	- Service requests and quality improvement requirements collection and processing - Result feedback	- Operation of an SR sharing channel within the internal messenger, MS Teams - Post management by receipt-processing-feedback stages - Establishment of a collaboration system for QA, QC, Sales, and Customer Support Groups	SR monthly average processing rate 100%	- Enhancing SR statistics management features and introducing a repeated request pattern analysis system - Advancement of a prevention-oriented SR operation system

1) ppm = 1 part per million (1ppm = 1 claim per 1 million products)

<Group Call Center Operation>

As part of its VOC collection system, Hanmi Science established a group-wide integrated call center in 2014. By listening to various consumer experiences and opinions related to products sold by Hanmi Science, such as packaging, consumption, and damage, and reflecting these in its process investment priorities, the company practices customer satisfaction.

<Group Call Center Reception Volume>

Category	Unit	2023	2024	2025
Total Customer Interactions	Cases	66,890	62,906	63,689
Hanmi Science		8,790	6,716	5,887
Online Pharm		45,180	45,555	47,076
Hanmi Pharmaceutical		12,920	10,635	10,726

<2025 Hanmi Science Major Customer Feedback Received and Actions Taken>

Claim Type	Product Name	Details	Action Taken
Packaging Defect	Chueokui Mini Tenten Matchu	Negative consumer experience due to poor product sealing.	Equipment reassembly and replacement completed for stronger sealing.
	Energy Gold Caffeine 100mL	Cap spinning loose and detaching.	Prevention of outer cap detachment completed by reinforcing inner cap coating, and related process investment completed.
Leakage	Kyungbang Galgeun-tang (Herbal Medicine) 75mL	Leakage of liquid observed internally	Additional tests related to leakage completed
Poor storage conditions	Premium Recipe 175mL	Outer box damage due to poor storage at the point of sale	Request completed to cool sufficiently before external storage to prevent internal temperature differences during storage

III. Risk Management

Risk and Opportunity Monitoring	Period	Target	Method	Oversight
VOC Handling Process and Policy	Ongoing	All products	Receipt · Customer inquiries received via call center, distribution channel representatives, etc. Initial Response · Initial response by Customer Support Group or distribution channel representatives · Second-tier reception for technical inquiries Secondary Response · Second-tier response for technical inquiries · Guidance on compensation measures (collection, explanation, root cause identification, countermeasures) Closure · Guidance on compensation processing according to our company's compensation policy · Consultation concluded	Strategic Marketing Group
Food Safety Korea Monitoring		Violations by external suppliers	Internal DB check of Food Safety Korea and frequent verification via KakaoTalk notifications	Strategic Marketing Group Quality Development Team

IV. Indicators and Goals

Key Indicators	2025 Target	2025 Performance	Achievement
Product quality issues and customer complaints leading to minimization of administrative measures	Achieve ZERO food traceability omissions	Achieve 100% food traceability	Achieved
	Achieve 100% improvement rate for corrective actions issued during inspections	100% completion of corrective actions for identified issues	Achieved
	Achieve 100% inspection of our entrusted/consigned companies	100% completion of twice-yearly inspections	Achieved
	Claim reduction and CS logic establishment	Achieve 20% claim reduction (19.54ppm) and establish CS scripts/compensation plans	Achieved
	Head office food traceability automation introduction	Automation introduction completed	Achieved
	Establish QMS (Quality Management System) for all products before operation	100% completion of QMS (Quality Management System) establishment for all products before operation	Achieved
Key Indicators	2026 Target	Mid-to-Long-Term Plan (2030)	
Product quality issues and customer complaints leading to minimization of administrative measures	Maintain ZERO food traceability omissions at the head office	Introduction of food traceability management system automation at the Songtan Plant	
	Reflect global standards in supplier inspection details, achieve 100% improvement rate	Strengthen global competitiveness through continuous global standard updates and application	
	Achieve 100% entrusted/consigned company inspections and 100% improvement rate for issued corrective actions	Maintain 100% entrusted/consigned company inspections and promote regular supplier meetings	
	Advance CS logic reflecting consumer feedback	Establish an enhanced CX management system through continuous template sophistication	
	Advance QMS (Quality Management System) for all products before operation	Stabilize new product quality through the introduction of Q-gate (Quality Gate)	

Material Issue 2-2

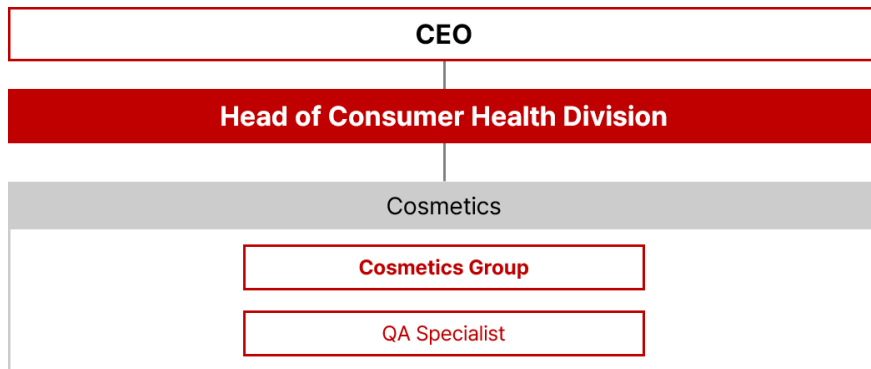
Ensuring Customer Safety/Cosmetics

Ensuring Customer Safety/Cosmetics

I. Corporate Governance

Decision-Making Structure

Hanmi Science operates a cosmetic safety management system with the CEO as the highest decision-maker to systematically manage the safety and quality of cosmetics. The CEO has final approval authority for strategies to ensure customer safety in the cosmetics sector. The Head of Consumer Health Division, who oversees cosmetic customer safety, manages and approves cosmetic safety objectives, annual action plans, major policies, and directions. The QA manager of the Cosmetics Group verifies product safety and compliance with laws and regulations, and ensures consistent application of domestic and international regulations. Through this, from raw material selection to advertising and labeling, potential risks throughout the entire process are pre-inspected and prevented, thereby striving to provide safe and reliable cosmetics to consumers. Through this decision-making structure, Hanmi Science systematically manages all processes related to cosmetic safety and promotes continuous improvement activities with customer safety as its top priority.



Roles and Responsibilities

Category	Key Roles and Responsibilities
CEO	· Final approval of customer safety assurance strategies
Head of Consumer Health Division	· Decision-making on food and cosmetic safety-related matters · Approval of goals and action plans related to food and cosmetic safety
Cosmetics Group QA Manager	· Verification of product safety and regulatory compliance

Mandatory Professional Training

Target Audience	Frequency	Training Content
Cosmetics Group QA Manager	Once a year	Training for Cosmetic Responsible Sales Managers (Ensuring product safety, quality control, cosmetic labeling and advertising regulations, document management, industry status, etc.)

II. Strategy_Risk and Opportunity Identification

Hanmi Science identifies key risks and opportunities that can significantly impact stakeholders and sustainability related to ensuring customer safety, based on the results of IRO analysis, and continuously strives to establish effective response measures based on this.

RISK	
Potential for consumer misunderstanding caused by misleading advertising and labeling as pharmaceutical products	
Characteristics of Impact	Potential Impact
Affected Stakeholders	Customers, Government, and Related Institutions
Severity of Impact on Society and Environment	Scale ■■■■□□ Scope ■■■■□□ Recoverability ■■■■□□
Expected Financial Impact	Likelihood ■■■■□□ Impact ■■■■□□
Impact on the Company	· Increased risk of customer safety incidents such as product use errors, misuse, and side effects · Potential for administrative sanctions due to violations of advertising and labeling regulations
Company's Response	· System for drafting product advertising and labeling phrases based on domestic and international regulatory standards · System for managing product advertising and labeling phrases to provide accurate and reliable information
OPPORTUNITY	
Proactive global regulatory compliance and stringent quality management system	
Characteristics of Impact	Actual Impact
Affected Stakeholders	Customers, Government, and Related Institutions
Severity of Impact on Society and Environment	Impact ■■■■□□ Scope ■■■■□□
Expected Financial Impact	Likelihood ■■■■□□ Impact ■■■■□□
Impact on the Company	· Enhanced product reliability and global competitiveness · Reduced operating costs by proactively preventing regulatory agency sanctions and fines, product recalls, and compensation for damages
Company's Response	· Selection of raw materials conforming to international standards · Thorough quality verification through full ingredient safety assessment and skin compatibility clinical trials

II. Strategy_Risk and Opportunity Response Plan

System for drafting product advertising and labeling phrases based on domestic and international regulatory standards

Hanmi Science adheres to the following 4P principles, based on its cosmetic advertising and labeling phrase drafting process established in compliance with domestic and international cosmetic laws. Furthermore, for advertisements or expressions that could mislead consumers, a 'Zero Tolerance' policy is applied. If a violation is confirmed, immediate corrective action will be taken, along with concurrent education and system improvements to prevent recurrence.

Basic Principles (4P Principles)

Prevention

Pre-screening for regulatory compliance and risk assessment from the advertising planning stage

- All promotional content, including advertising copy and product labeling, is reviewed in accordance with relevant domestic and international regulatory standards, such as the Fair Trade Act, the Act on Fair Labeling and Advertising, and the Cosmetics Act.
- We regularly monitor labeling and advertising regulations to ensure compliance with the latest laws and guidelines issued by government agencies and industry associations.

Participation

Establishing a multi-tiered review system through cross-departmental collaboration

- Joint review of advertising copy by representatives from relevant departments, such as marketing and quality control
- Enhancing fairness and transparency by seeking advice from external experts when necessary

Proof

All marketing claims are based on product safety test results and scientific evidence.

- Copywriting based on objective test data and verified research findings

Progress

Continuously monitor consumer inquiries and complaints in real time to identify potential misunderstandings

- Any issues identified after a product launch are promptly analyzed, and consumer notifications are issued or the text is immediately revised.

System for managing product advertising and labeling phrases to provide accurate and reliable information

Hanmi Science manages product advertising and labeling phrases across all stages — proactive prevention, monitoring, and incident response — to provide consumers with accurate and reliable information. Given the nature of the cosmetics industry, where products are applied directly to consumers' skin, proactive management, real-time monitoring, and immediate response in the event of an incident are crucial to minimize consumer misunderstandings and adverse effects from misuse.

Proactive Prevention	Advertisement Phrase Pre-screening System	· Operation of an advertisement phrase pre-screening system to provide accurate information to consumers
	Joint Review Process with Partners	· Operation of a review process with partners' RA teams in accordance with relevant laws (Cosmetics Act, Act on Fair Labeling and Advertising, etc.)
Monitoring	Real-time Monitoring	· Real-time monitoring of consumer inquiries and complaints received through various channels such as call centers, official malls, and social media
	Immediate VOC sharing	· Immediately share all received issues with quality control personnel · Thoroughly review product ingredients, manufacturing processes, and distribution stages to identify abnormal signs
	VOC data analysis and reflection	· Identify recurring complaint types · Incorporate feedback into quality improvement and new product development stages
Incident Response	Activation of 3-step response process	· Activate a 3-step response process: 'Immediate suspension – Cause identification – Consumer notification' · Immediately suspend the relevant advertisement and temporarily halt sales and promotion of related products upon problem discovery
	Cause Identification and Notification	· Identify the cause through internal investigation and verification, then provide public notification to consumers

Selection of Raw Materials Conforming to International Standards

Hanmi Science thoroughly complies with cosmetic safety regulations in major countries such as the United States and Europe, providing products that global consumers can use with confidence. To achieve this, from the new product planning stage, we review the list of prohibited and restricted ingredients (Negative List) in each country and use internationally verified safe ingredients. This process is part of our efforts to establish a proactive safety management system at a global level, going beyond mere legal compliance.

Global Regulatory Compliance Status

Category		Key Details	Applicable Regions	Remarks
MoCRA (Modernization of Cosmetics Regulation Act)	Certification	· Raw material safety, manufacturing process, adverse reaction reporting obligations	United States	Certification Completed
EU Cosmetics Regulation	Regulations	· Labeling compliance · Cosmetic safety assessment · CMR substance restrictions · Allergen labeling requirements · Designation of Responsible Person · GMP compliance	EU	Certification in Progress
EU CPNP (Cosmetic Products Notification Portal)	Certification			
UK Cosmetics Regulation	Regulations		United Kingdom	Certification in Progress
UK SCPN (Submit Cosmetic Product Notifications)	Certification			
ASEAN Cosmetic Directive	Regulations	· Compliance with integrated standard ingredient list	Indonesia, Mongolia	Regulatory compliance completed

Global Market Expansion Status

Currently, having completed US MoCRA certification, we have fully entered the US market, and by utilizing ingredients compliant with the ASEAN Cosmetic Directive, we are stably supplying products to emerging markets such as Mongolia, Taiwan, and Indonesia. Additionally, we are in the process of obtaining EU CPNP and UK SCPN certifications for entry into the UK and European (EU) markets.

Thorough quality verification through full ingredient safety assessment and skin compatibility clinical trials

All cosmetic products sold by Hanmi Science, to ensure consumer safety and skin compatibility, undergo both full ingredient verification and human application tests from the product development stage.

Skin Hypoallergenic Test	Content	· Conducting human application tests (24-48h patch test / HRIPT)
	Purpose and Effects	· Verification of skin irritation response · Securing grounds for skin irritation assessment by patch application · Securing grounds for labeling hypoallergenic products
Cosmetic Efficacy Clinical Trials	Content	· Instrumental measurement and statistical verification of product-specific functions such as moisturizing, elasticity, and sebum control
	Purpose and Effects	· Securing grounds for advertising and labeling claims · Demonstrating consumer perceived effects
Compilation of Safety Data for Infants and Toddlers	Content	· Skin irritation test (no age restriction) · Analysis of 10 types of ingredients according to cosmetic safety management standards · Preparation of documents such as manufacturing records and product standards
	Purpose and Effects	· Ensuring safety for infant, toddler, and children's cosmetics
Paraben 7 types and Phenoxyethanol-free test	Content	· Verification of preservative residue detection using instrumental analysis equipment (7 types of parabens: Methylparaben, Ethylparaben, Isopropylparaben, Propylparaben, Isobutylparaben, Butylparaben, p-Hydroxybenzoic acid)
	Purpose and Effects	· Securing substantiated data for cosmetic labeling and advertising · Enhancing consumer trust
Content Stability Test	Content	· Evaluation of whether the contents degrade due to the passage of time or environmental changes (temperature, light, humidity, etc.)
	Purpose and Effects	· Ensuring consistent quality · Securing scientific evidence for product claims (e.g., spoilage)

III. Risk Management

Risk and Opportunity Monitoring	Period	Target	Method	Oversight
Operating a proactive prevention -monitoring-incident response process	Ongoing	All products	- Monitoring consumer inquiries and complaints received through various channels such as call centers, official malls, and SNS in real-time - Received issues are immediately transferred to the product quality control manager for response and resolution <pre> graph LR Receipt[Receipt] --> Transfer[Transfer] Transfer --> Recording[Recording] Recording --> PhysicalRecovery[Physical Recovery] PhysicalRecovery --> FollowUp[Follow-up] FollowUp --> Response[Response] Response --> Investigation[Investigation] </pre>	Cosmetics Group

IV. Indicators and Goals

Key Indicators	2025 Target	2025 Performance	Achievement
Strengthening customer safety through thorough quality control	Achieved 0 product recalls through pre-verification and quality control	Achieved 0 product recalls	Achieved
	100% safety testing performed on all products	100% safety assessment and skin compatibility testing performed on all products	Achieved
	Achieved 100% U.S. FDA MoCRA registration	100% MoCRA registration completed for items subject to export to the U.S.	Achieved
Minimizing legal risks and potential for consumer misunderstanding due to misleading advertising and labeling as pharmaceuticals	Maintained 0 violations of labeling and advertising regulations	Maintained 0 violations of relevant regulations	Achieved

Key Indicators	2026 Target	Mid-to-Long-Term Plan (2030)
Strengthening customer safety through thorough quality control	Safety assessment of all ingredients and skin compatibility tests for new and renewed products 100% performed	Advanced product safety verification system and data-driven quality management system in compliance with global standards
	Establishment of a global certification-based product safety management system and expansion into global markets by enhancing compliance with major global market regulations such as the EU and UK	Enhancing product safety management system and strengthening global brand trustworthiness based on experience in responding to regulations in major global markets
Minimizing legal risks and potential for consumer misunderstanding due to misleading advertising and labeling as pharmaceuticals	Through the advancement of the pre-review process for advertising and labeling copy, strengthening the system to pre-emptively block expressions that could mislead about pharmaceuticals and maintaining 0 product recalls.	By continuously advancing advertising and labeling management guidelines that reflect global regulatory standards, we establish a management system that minimizes the potential for consumer misunderstanding.
	Through enhanced pre-screening and internal education regarding advertising and marketing content, maintaining 0 violations of laws and regulations related to labeling and advertising.	Operating a continuous content management system that responds to global regulatory changes and strengthening internal education.

Material Issue 3

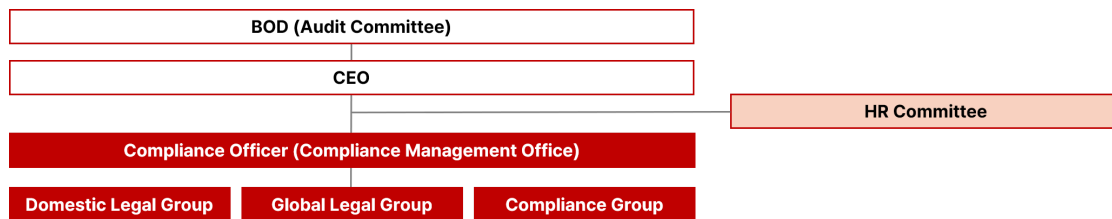
Expanding Ethical and Compliance Management

Expanding Ethical and Compliance Management

I. Corporate Governance

Decision-Making Structure

Hanmi Science operates under a board-centric responsible management system, ensuring independent and transparent decision-making on key management issues by establishing an Audit Committee under the Board of Directors. The Audit Committee specifically receives quarterly reports from the Compliance Management Office on CP activities, risk assessment and improvement status, internal accounting control results, and training performance, and has the authority to demand immediate corrective action and reporting to management when necessary. In addition, the Human Resources Committee is held to investigate and sanction employees in case of violations of laws, regulations, or compliance policies, and to reward employees with outstanding contributions and performance. Crucially, important decisions are submitted to the Board of Directors after preliminary review by relevant departments and risk consultation by the Compliance Management Office. During this process, agenda items that have not undergone legal and ethical suitability review are restricted from being submitted. These continuous monitoring and reporting procedures strengthen the effectiveness of compliance management and establish a structural foundation for management to proactively respond to risks.



Committee

Category	Frequency	Roles
HR Committee	Upon Occurrence	- Investigation and sanction of employees in case of violations of laws, regulations, or compliance policies - Reward employees with outstanding contributions and performance

Roles and Responsibilities

Category	Roles
Board of Directors (Audit Committee)	- Accounting and operational audits - Management of compliance-related tasks - Appointment of a Compliance Officer
Compliance Officer	- Reporting of major compliance-related status to the CEO and Board of Directors (Audit Committee) (at least once per quarter) - Overall management of domestic and international legal affairs - Overall management of compliance-related tasks - Conduct internal audits and whistleblowing audits
Compliance Management Office	- Pre-work consultation (CP monitoring) - Review of legal risks related to business and marketing, support for risk reduction measures and strategies - Contract review and legal consultation - Operation of compliance education programs - Identification and sharing of changes and trends in compliance-related laws and regulations
Domestic Legal Group	- Consultation on domestic business strategy and contract review - Management and response to domestic legal risks for group companies - Litigation execution and disposition, dispute resolution
Global Legal Group	- Review of overseas and English contracts for affiliates - Monitoring of overseas laws and regulations - Response to overseas disputes
Compliance Group	- CP monitoring and identification of changes in relevant laws and regulations, policy application - Operation of compliance education programs - Imposition of CP sanctions and incentives - Design and operation of internal accounting control system

II. Strategy_Risk and Opportunity Identification

Hanmi Science identifies key risks and opportunities that may significantly impact stakeholders and sustainability related to the expansion of ethical management and compliance management, based on IRO analysis results, and continuously strives to develop effective countermeasures.

RISK	
Occurrence of compliance risks such as unfair practices throughout subcontracting transactions	
Characteristics of Impact	Potential Impact
Affected Stakeholders	Employees, partners, shareholders, and investors
Severity of Impact on Society and Environment	Scale ■■■■□ Scope ■■■■□ Recoverability ■■■■□
Expected Financial Impact	Likelihood ■■■■□ Scale ■■■■□
Impact on the Company	· Occurrence of legal risks due to violations of the Fair Trade Act, etc. · Degradation of corporate trustworthiness due to human rights and ethical violations by external partners
Company's Response	· Constant monitoring of medical device sales and marketing organizations · For employees compliance training · Reporting and handling of internal and external violations
OPPORTUNITY	
Establishment and advancement of a dedicated organization for responding to compliance issues optimized for healthcare business characteristics and stakeholders	
Characteristics of Impact	Actual Impact
Affected Stakeholders	Employees, partners, shareholders, and investors
Severity of Impact on Society and Environment	Scale ■■■■□ Scope ■■■■□
Expected Financial Impact	Likelihood ■■■■□ Scale ■■■■□
Impact on the Company	· Enhancement of corporate trustworthiness and establishment of an ethical management foundation · Reduction of potential costs such as disciplinary actions, lawsuits, and sanctions through the establishment of an ethical management system and enhancement of employee ethical awareness · Ensuring continuity of transactions with supply chain and external partners
Company's Response	· Establishment of risk identification and continuous improvement system through ISO 37301 & ISO 37001 certification · Functional supplementation and new development promotion of the compliance management system · Systematic support for transparent audit committee activities

II. Strategy_Risk and Opportunity Response Plan

Constant monitoring of medical device sales and marketing organizations

Considering the characteristics of its medical device business division, Hanmi Science operates a constant monitoring system for sales and marketing organizations to ensure transparent sales activities and compliance with fair trade practices. As the medical device business division involves contact with various stakeholders, including medical professionals and distributors, the practical implementation of ethical management is a crucial area. Accordingly, Hanmi Science has established a risk prevention

-focused internal control system and manages to ensure compliance standards are met throughout the entire sales process.

3-stage monitoring process for sales and marketing departments

Pre-review	- Proactive risk management through reviewing major sales activities such as promotional activities, academic event support, and transaction contracts for compliance with relevant laws (Medical Device Act, Fair Trade Act, etc.) and internal ethical regulations - Legal group review if necessary
In Progress	- Register and manage all activities, including economic benefits, academic support, and sample provision, offered during sales activities in the system - Strengthen internal controls to ensure expenses are executed only within approved limits
Post-verification	- Regular inspection of sales activity records and expenditure details - Identification and correction of potentially violating activities through sample audits and internal monitoring

Areas and Results of Ongoing Monitoring

<Monitoring Areas>

Expense Report Review	Analysis of economic benefit provision details to confirm compliance with legal regulations
Prior Consultation for Healthcare Professional Support Activities	Prior consultation and approval for the appropriateness of healthcare professional support activities through a pre-work consultation system
Corporate Card Usage Review	Review of sales activity expenses such as food and beverage provision after product presentations, promotional material purchases, and dealer entertainment

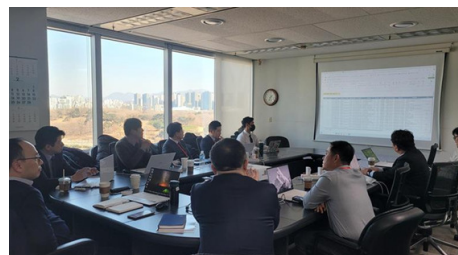
<2025 Monitoring Results>

Category	Q1	Q2	Q3	Q4
Number of Reviews	8,618 cases	10,162 cases	9,677 cases	8,539 cases
Number of Corrective Actions for Special Items	108 cases	88 cases	73 cases	112 cases

Compliance Training for Employees

Hanmi Science operates regular and ongoing compliance training programs for all employees, including those in sales and marketing. Specifically, for the Medical Device Division, which has a high potential for risk, regular training is conducted bi-monthly (6 times a year). This training focuses on risks that may be encountered in sales operations, such as standards for providing economic benefits, medical device laws, monitoring results, and key case studies. Ongoing training is provided at key times, such as for new hires, employees transitioning roles, and by job function (marketing, development), and is case-study-based to help practical workers apply compliance standards in their work situations.

Hanmi Science will continue to regularly reassess risks in the medical device sales and marketing sectors, and include these departments within the scope of ISO 37301 and ISO 37001 implementation, thereby completing a company-wide ethical and compliance management system. Furthermore, we will continuously enhance customized ethics and compliance manuals tailored to the specific characteristics of the medical device industry to strengthen field-oriented execution, and support all employees in practicing a voluntary compliance culture.



Hanmi Science Compliance Training Photo

2025 Employee Training Status

Internal Training			
Target Audience		Frequency	Content
All Employees		Twice a year	Internal Accounting Management / Capital Markets Act / Non-public Information Management and Regulations on Specific Securities Transactions
Medical Device Division (All)		6 times /year	Compliance-related Laws and Regulations / Status of Expenditure Reports / CP Monitoring Results and Key Cases
Medical Device Sales	Managers	Twice a year	Expenditure Report Management / Key CP Issues and Trends / Corporate Card Usage Guide
	New Hires	3 times /year	CP Overview and Importance / Compliance-related Laws and Regulations / Internal Whistleblowing
Medical Device Planning	Marketing	4 times annually	Compliance-related laws and regulations / Fair Competition Code Guidelines / Key CP issues and precautions
	Development		
CSO companies and representatives		Twice a year	CSO compliance requirements / Expense Report Guidelines / Key CP issues and trends
Medical Devices (CP Test)		Twice a year	Compliance-related laws and regulations / Internal Process / Awards for excellent performers

2025 Compliance Group training attendance status

External Training		
Organizer	Frequency	Content
Korea Medical Devices Industry Association	7 times	Key issues related to medical devices and Ethics Management Workshop
Korea Medical Devices Industry Association / Law firm	1 time	Medical Device CSO (Promotional Sales Agent) Briefing Session
Korea Pharmaceutical and Bio-Pharma Manufacturers Association	4 times	Pharmaceuticals CSO (Promotional Sales Agent) Training and Ethics Management Workshop
Health Insurance Review & Assessment Service	1 time	Explanation Session for Fact-finding Survey on Expenditure Reports
Korea Fair Trade Mediation Agency	1 time	CP Rating System and Best Practices
Korea Compliance Promotion Institute	2 times	ISO 37301 & ISO 37001 Internal Auditor Training and Integrated Compliance Workshop
Korea Compliance Certification Institute	1 time	Organizational Response Strategy Following ISO 37001 Revision

Reporting and Handling of Internal and External Violations

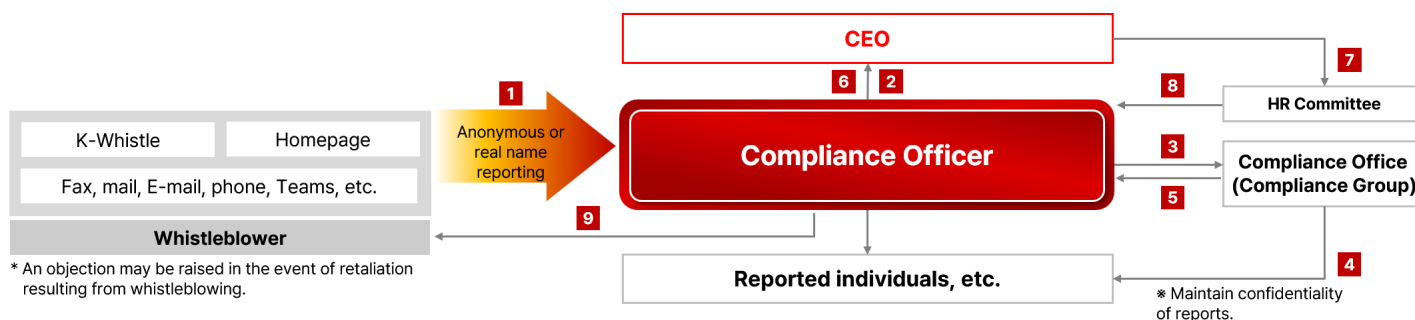
Hanmi Science operates an internal reporting system through K-Whistle, which is accessible without restriction by all stakeholders, including executives and employees. This system enables the early detection of violations of fair competition rules, fair trade laws, and internal CP operating standards. Furthermore, Hanmi Science, through continuous education and promotional activities, **actively guides reporting channels such as CES (internal intranet) Report (K-Whistle), the K-Whistle website, and QR codes (employee ID cards, posters, quarterly newsletters) among others**, and to protect the confidentiality of internal whistleblowers, separate regulations and guidelines have been established, ensuring fair and independent processing of reports.

Category	2025
Reports (cases)	2
Disciplinary actions, etc. (cases)	4
Individuals sanctioned (persons)	4

Internal Reporting Channels

Category	Report (K-Whistle) (CES)	Internal Messenger Teams	Clean Management Newsletter Ethical Management Newsletter	K-Whistle Homepage	Mail/FAX/E-mail
Internal/External	Internal		Internal-External		
Target Audience	Employees		Employees, suppliers, customers (healthcare professionals), etc.		
Accessibility at all times	· Always accessible · Promotion of internal reporting through Clean Management-Ethical Management Newsletter and access to K-Whistle via QR scan · Access to K-Whistle by attaching QR code stickers to employee IDs				
Anonymity	· Anonymous reporting possible (reporter's choice) · Information related to internal reporting is disclosed only to the Compliance Officer · Reports made through K-Whistle are processed by K-Whistle, a third party; therefore, unless it is a real-name report, the identity of the reporter cannot be verified.				
Reporting Requirements	· No restrictions				

Internal Reporting Process



Internal Reporting Process Flow		
1. Receiving reports through various channels	4. Conducting an audit (e.g., reported parties)	7. Submission to the HR Committee
2. Reporting to the CEO	5. Reporting investigation results	8. Decision on sanctions
3. Directing the Compliance Group to investigate	6. Reporting to the CEO	9. Issuance of Sanction Notices and Notification of Results

Establishing a Risk Identification and Continuous Improvement System through ISO 37301 & ISO 37001 Certification



Hanmi Science has established ethical management and compliance management as core management values for the sustainable growth of the company, and is striving to create an environment where all executives and employees can perform their duties based on compliance and transparency. Accordingly, Hanmi Science has selected the introduction of international standards ISO 37301 (Compliance Management System) and ISO 37001 (Anti-Bribery Management System) as key strategic tasks and is gradually expanding systematic risk management and improvement activities. Hanmi Pharmaceutical, a core group company of Hanmi Science, has already obtained and is operating certifications for both standards, thereby playing a leading role in establishing group-wide ethical management and compliance management systems. Management departments such as legal affairs, information strategy, accounting, finance, general affairs, and asset management, which support this, periodically identify and evaluate risks such as potential corruption and legal violations, derive improvement plans, and operate post-verification processes to strengthen internal controls and prevent recurrence. Through these activities, we are strengthening a system that can proactively identify and prevent corruption and compliance risks.

Furthermore, we plan to strengthen ethical management and compliance education programs for all executives and employees, and enhance ethical awareness and responsibility through practical training tailored to job characteristics. By actively promoting the internal reporting process, we will establish a transparent and fair corporate culture.

These efforts will not merely be limited to regulatory responses but will serve as a foundation for Hanmi Science to grow further into a trusted company with international-level compliance and ethical management systems. Hanmi Science will continue to improve its risk management level based on data and experience accumulated through the operation of ISO 37301 & ISO 37001 certification, and by strengthening company-wide governance centered on the ethical and compliance management council within the group, we will establish a sustainable corporate culture that practices transparent and responsible management.

Compliance Management System

Hanmi Science is establishing a compliance management system by digitizing its operations to strengthen the effectiveness of ethical and compliance management. In particular, we are meticulously improving internal control processes and enhancing data-driven risk identification and pre-emptive prevention functions, primarily centered on the integrated expenditure report management system and the pre-work consultation operating system established at the group level.

Hanmi 지출보고서 통합관리 시스템

지출보고서 통합관리

계열사: 한미사이언스 기간: 2026-03-02 ~ 2026-04-02 사업부: ::사업부:: ::관역:: ::팀:: ::팀명:: 의료기관:

의료인: 검색

견본품(의료기기) 제품설명회(복수) 제품설명회(개별) 학술대회지원

연번	입력자정보		제품명	보건의료인 정보	의료기관 정보		지원금액	참소	일시	공동/계획 여부
	부서명	담당		성명	기관명칭	요양기관번호	식음료비			

Hanmi Science Integrated Expenditure Report Management System

Expenditure Report Registration System Advancement	Expenditure Details Registration and Verification	Pre-registration and post-verification of all expenditure details related to economic benefits provided by executives and employees (e.g., product presentations, sample provision, academic activity support)
	Accumulation and Review of Data by Amount	Data by vendor, item, and amount is automatically accumulated to check for fraudulent expenditures, duplicate payments, and exceeding legal limits
	Compliance Group Review	established a structure where the Compliance Group conducts further review after system inspection.
	Law-based continuous improvement	Continuous system enhancement and improvement in line with revisions to the Medical Device Act and Fair Competition Code.
Establishment and Operation of Pre-operational Consultation System	Prior Consultation for Stakeholder Engagement Activities	Before proceeding with activities such as providing food and beverages after product briefings, clinical trial support, academic sponsorships, and sample provision, relevant content must be registered in the pre-operational consultation system, followed by mandatory review by the Compliance Group.
	Prior Contract Review	Prior review and approval by the Legal Group is mandatory for contracts, legal-related agreements, and consultations.
	Utilization of Supporting Data	Approval results and history are automatically recorded in the system, to be utilized as supporting data during future audits and internal inspections.
System data-based strengthening risk management	Platform Utilization	Compliance-related platforms, such as the expense report registration system, will be actively utilized in the future operation of ISO 37301 & ISO 37001.
	Real-time risk recognition and response infrastructure establishment	By minimizing data duplication and visualizing various information such as transactions, approvals, and expenditures into a single risk monitoring dashboard, a foundation for real-time risk recognition and response is established.
	Risk Analysis and Application	By analyzing risk occurrence patterns based on data accumulated within the system, and continuously supplementing prevention-oriented internal control policies that reflect these patterns.

Systematic Committee Support for Transparent Audit Committee Activities

To support the effective supervision of the Audit Committee, the Compliance Group within Hanmi Science's Compliance Management Office reports the status of overall compliance operations to the Audit Committee every quarter. The quarterly report is structured around the following items to enable the Audit Committee to make substantive decisions.

1	Summary of CP operating activities performed during the quarter	· Policy changes implemented during the quarter · Revision of internal regulations · Employee training · Status of whistleblower reports/submissions received and processed
2	Key initiatives planned for the next quarter	· Presentation of priority-based action plans for key management items
3	Ongoing monitoring and the results of internal and external audits and the status of improvement measure implementation	· Detailed information on quarterly compliance and audit activities · Reporting of processing results and future improvement measures, and verification of the appropriateness of improvement measures and the possibility of recurrence
4	Status of internal accounting control system operations	· Results of internal accounting control reviews in the latest quarter · Identified control deficiencies and corrective actions · Reporting on the implementation status of additional controls to ensure accuracy of financial reporting
5	Training and competency-building activities for the Audit Committee	· Enhanced understanding of legal responsibilities and the latest regulatory trends to effectively oversee the company's reliability, internal control, risk management, and compliance systems · Regular training and continuous communication with external auditors for the effective operation of the Audit Committee

Also, in addition to quarterly reports, if significant risk matters arise, additional reports are provided to the audit committee members. This quarterly reporting system goes beyond simple information delivery; it substantially assists the Audit Committee's oversight role, provides a basis for decision-making that allows management and the Audit Committee to jointly set risk management priorities, and swiftly implement corrective actions. Through this, Hanmi Science will continuously enhance the effectiveness of internal controls and strengthen transparent and responsible corporate governance.

III. Risk Management

Risk and Opportunity Monitoring	Period	Target Audience	Method	Oversight
Department-specific risk assessment	Once a year	Support Departments (e.g., Legal, IT Strategy, General Affairs Group)	- Identification of all potential risks arising from operations and confirmation of management plans - Designated internal auditors conduct interviews with each department	Compliance Group
Prior Business Consultation	Ongoing	All Departments	- Prior consultation with the Compliance Group regarding illegal risks before performing duties - Wired consultation at sales/marketing sites and review of draft documents - Legal review when proceeding with contracts and consultations (Legal Group - Legal Management System)	
Analysis of internal and external CP environment		-	- Monitoring of relevant laws and regulations such as the Medical Device Act, Fair Trade Act, and Fair Competition Rules - Associations such as the Korea Medical Devices Industry Association, Korea Pharmaceutical and Bio-Pharma Manufacturers Association, and Korea Fair Trade Mediation Agency seminar attendance - Disclosure of compliance strategies and activities through ESG reports	
Internal Whistleblower Center K-Whistle Voluntary reporting of receipt of money, gifts, and entertainment		Hanmi Group employees	- Linked Hanmi Group intranet (CES) with the reporting channel (K-Whistle) - Protection of whistleblower anonymity and identity - Measures according to internal regulations such as employment rules	

IV. Indicators and Goals

Key Indicators	2025 Target	2025 Performance	Achievement	2026 Target	Mid-to-Long-Term Plan (2030)
Global-level compliance and anti-corruption management system introduction and operation	Developing management measures through risk assessment and training internal auditors	- Identified 105 risks and derived 289 management measures through risk assessment for 13 departments - Completed training for 5 internal auditors	Achieved	Through external professional certification bodies, ISO 37301 and ISO 37001 certifications were obtained	Global-level based on ISO compliance and anti-corruption management system through which zero serious violations are achieved

Material Issue 4

Information Security, Including Personal Information Protection

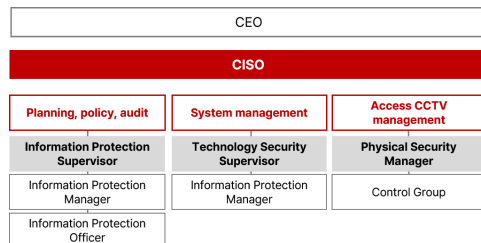
Information Security, Including Personal Information Protection

I. Corporate Governance

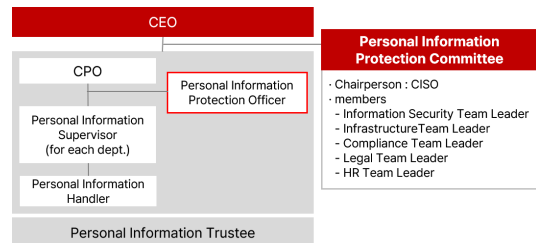
Decision-Making Structure

Hanmi Science operates an Information Security Committee for systematic and effective information protection activities. The CEO is designated as the Chairperson of the Information Security Committee, reviewing and deciding on major agenda items related to information security and personal information protection. When important issues arise, Information Security Committee meetings are held weekly. As cases of cyber terrorism, personal information leakage, and hacking targeting pharmaceutical and bio-companies have continuously increased recently, the Information Security Committee is actively implementing a systematic and independent information protection management system to proactively respond to these threats. In particular, to respond swiftly to information security breaches, a reporting system and disciplinary regulations for violations have been established. By reviewing and determining response measures and punishment levels according to the severity of the violation, the committee systematically addresses infringement incidents. Furthermore, in preparation for increasing cyber threats, regular simulated hacking and vulnerability assessments are continuously performed, thereby identifying potential security vulnerabilities that may occur during information system and personal information processing in advance and implementing corrective actions. The inspection results are shared with relevant departments to establish recurrence prevention measures and continuously enhance the level of information protection. To date, there have been no personal information leakage incidents or security breaches, and continuous management and improvement efforts will be made to prevent future security incidents. To effectively carry out information security and personal information protection activities, the company maintains close cooperative relationships with external expert groups to secure specialized information and capabilities, including information security threat trends and related control measures. Additionally, an Information Security Steering Committee is operated to review and decide on matters concerning the planning, execution, evaluation, and improvement of (personal) information protection tasks. Members of the Information Security Committee, including the CISO, enhance mutual communication and cooperation through weekly security meetings. Regular training will also be conducted to strengthen the expertise of the responsible executives in the future.

Information Security Committee



Personal Information Protection Operating Organization



Operating Method

Category	Operating Frequency	Roles
Information Security Committee	Weekly	· Review and decision on major agenda items related to information security
Personal Information Protection Committee	Monthly	· Review of personal information-related matters

Roles and Responsibilities

Category	Roles and Responsibilities
CEO	· Chairperson of the Information Security Committee
CISO (Chief Information Security Officer)	· Information security strategy establishment, risk management, cyberattack response, and organizational asset protection
CPO (Chief Privacy Officer)	· Establishment of personal information protection policies, oversight of regulatory compliance, and ensuring transparency and accountability in data usage
Personal Information Handlers	· Executives of departments handling personal information
Personal Information Protection Officer	· Personal information protection
Technical Security Management Officer	· Technical Personal Information Protection
Physical Security Officers	· Management of Access, CCTV, etc.
Departmental Personal Information Officers	· Executives of Personal Information Departments
Personal Information Protection Contractors	· Operation of Personal Information Processing Systems or Task Outsourcing

II. Strategy_Risk and Opportunity Identification

Based on the results of the IRO analysis, Hanmi Science is identifying key risks and opportunities related to information security, including personal information protection, that could significantly impact stakeholders and sustainability, and is continuously striving to develop effective response measures.

RISK	
Business operational disruption due to security incidents such as customer information leaks or system unavailability	
Characteristics of Impact	Potential Impact
Affected Stakeholders	Customers, employees, shareholders, and investors
Severity of Impact on Society and Environment	Scale ■■■■■□ Scope ■■■■■□ Recoverability ■■■■■□
Expected Financial Impact	Likelihood ■■■■■□ Magnitude ■■■■■□
Impact on the Company	· Imposition of administrative fines or penalties due to violation of the Personal Information Protection Act · Decline in employee work productivity and business loss due to system paralysis · Decline in stakeholder trust
Company's Response	· Establishment of international standard information security management system · Establishment of an integrated protection system focused on personal information leakage response and prevention · Education to raise awareness of personal information for personal information handlers · Security awareness campaign to prevent personal information leakage and security incidents

OPPORTUNITY	
Enhancing safety through strengthened information security and personal information protection policies and management system certification	
Characteristics of Impact	Actual Impact
Affected Stakeholders	Customers
Severity of Impact on Society and Environment	Magnitude ■■■■■□ Scope ■■■■■□
Expected Financial Impact	Likelihood ■■■■■□ Magnitude ■■■■■□
Impact on the Company	· Improved customer trust through minimizing legal risks · Securing business continuity · Prevention of financial losses due to legal disputes

II. Strategy_Risk and Opportunity Response Plan

Establishment of an international standard information security management system

Strengthening information protection regulations/guidelines and personal information processing policy

[Hanmi Group's Information Security Declaration](#) 

Hanmi Science, based on the management's firm commitment to information protection, completely enacted and revised 5 types of information security regulations and 8 types of guidelines in 2025 to ensure the confidentiality, integrity, and availability of all data generated and processed by the company. In particular, as the company-wide work environment transitioned to Microsoft 365 (M365), we reorganized the overall information protection standards, including access control, account management, data protection, and log management, to align with the M365 environment, reflecting the characteristics of the cloud environment and collaboration systems. All information protection related documents, including these information protection regulations and guidelines, personal information processing policy, and internal personal information management plan, are established and operated reflecting revisions to the Personal Information Protection Act and internal operational status, and are kept up-to-date through periodic reviews and revisions in accordance with changes in relevant laws and regulations and the environment. In addition, Hanmi Science continuously updates its personal information processing policy whenever there are changes to the Personal Information Protection Act or issues requiring changes within the policy, and makes it public through the main website so that employees and data subjects can easily check it. Hanmi Science's personal information processing policy and the Information Protection Declaration, which confirms the management's commitment to information protection, can be found via the link above.

Establishment of an integrated protection system focused on personal information leakage response and prevention

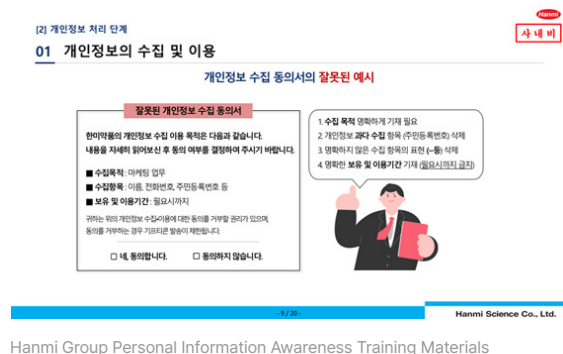
Hanmi Science carries out various activities, including thorough pre- and post-measures, for personal information protection. In preparation for potential customer personal information leaks, we establish relevant regulations and guidelines, set up a system for rapid response in case of an incident, and also subscribe to personal information protection liability insurance to prepare for additional risks. Furthermore, in the event of a personal information leakage incident, we have prepared a personal information leakage response manual to prevent further damage and ensure rapid recovery. According to this manual, upon an incident, we immediately identify the cause, take measures to prevent further leakage, notify affected parties, and report to relevant authorities. In particular, the Personal Information Protection Officer reports the incident to the CEO, forms a rapid response team for personal information leakage to systematically address it, and also prepares relief measures for victims and recurrence prevention strategies. In conjunction, we collaborate with the Personal Information Protection Commission to deliberate and determine response measures and punishment levels according to the severity of the incident, and implement regular security training and internal management plans to prevent security breaches. Moreover, major service platforms that process customer personal information and provide payment functions are regularly checked through mock hacking, and any vulnerabilities identified are immediately addressed to improve weak points. Furthermore, all websites publicly launched by Hanmi Science undergo a pre-launch security review process, conduct mock hacking, address 100% of all discovered vulnerabilities, complete implementation verification, and finally operate under a system approved by the CISO before launch.

Personal Information Protection Breach Reporting/Response Process



Education to raise awareness of personal information for personal information handlers

Hanmi Group conducted personal information protection awareness-raising education for all employees, reflecting the revised Personal Information Protection Act of 2025. In particular, it was developed with a practical focus to enable employees who handle personal information to learn more carefully. The training content was structured around common mistakes during personal information processing and frequent violations during personal information collection, and realistically guided on how to respond quickly and appropriately when personal information leakage occurs. Furthermore, to prevent indiscriminate processing when entrusting or sharing personal information, personal information handlers were educated to clearly recognize their legal and ethical responsibilities and to thoroughly comply with safe processing procedures. This supported employees in establishing a safe personal information management culture and preventing legal risks. Hanmi Pharmaceutical plans to continuously expand customized training to strengthen practical capabilities related to personal information protection in the future.



Hanmi Group Personal Information Awareness Training Materials

III. Risk Management

Risk and Opportunity Monitoring	Period	Target Audience	Method	Oversight
Prevention of Personal Information Leakage Incidents	Ad-hoc	Employees	- Operating employee security awareness education and campaigns to prevent security incidents - Checking compliance with internal security policies	Information Strategy Group
Prevention of Information Leakage by Departing Employees		Employees Scheduled to Depart	- Account deactivation immediately upon resignation submission - Revocation of all access rights including VPN and business systems	
Increased hacking incidents at other companies, leading to risk of similar accidents		Personal information handling systems	- Enhanced continuous monitoring due to numerous hacking incidents at other companies - Vulnerability assessments conducted for all sites that process, store, and transmit personal information - Regular penetration testing and vulnerability management for key systems	
After M365 implementation, additional security risks arise		Employees	- Phased implementation of M365 security features based on Entra ID - Continuous advancement of access control and account security policies	
Changes in laws and regulations		Company-wide	- Monitoring of changes in laws and regulations - Review of business impact and revision of internal regulations	

IV. Indicators and Goals

Key Indicators	2025 Target	2025 Achievements	Achievement	2026 Goals	Mid-to-Long-Term Plan (2030)
International Standard Information Security Management System Establishment	-	-	-	ISO 27001 Certification Acquisition	ISO 27001 Ongoing Certification
Information security personnel awareness enhancement in progress	Information security employee awareness enhancement in progress	Improvement in employees' information protection awareness maturity	Achieved	Personal information protection training, phishing email simulation training, information protection campaign implementation	Designing information security training appropriate for employees' job roles and ranks
(Personal) information leakage accident prevention	No personal information leakage or achievement of no security breach incidents	No personal information leakage or 0 security breach incidents	Achieved	No personal information leakage or achievement of no security breach incidents	No personal information leakage or achievement of no security breach incidents

04

ESG Performance

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GOVERNANCE

Corporate Governance

Corporate Governance

Shareholders

General Meeting of Shareholders

Hanmi Science is making various efforts to enhance the convenience of shareholders' attendance at general meetings and to ensure their exercise of voting rights. We operate an electronic voting system to facilitate the strengthening of shareholders' rights and the exercise of their voting rights. Notifications containing information such as the convocation of general meetings and agenda items are sent to shareholders holding 1% or more of the company's shares within the period stipulated in our articles of incorporation and are disclosed on the Korea Exchange's electronic disclosure system, among others. Furthermore, we strive to hold general meetings on dates that avoid concentrated shareholder meeting days to increase shareholder participation.

Category	Date of Meeting	Agenda	Resolution Details
Annual General Meeting of Shareholders	2025.03.26	Agenda Item No. 1: Approval of the 52nd Financial Statements	Proceeded as a reporting matter with Board of Directors approval
		Agenda Item No. 2: Appointment of Directors	
		Agenda Item No. 2-1: Appointment of Lim Ju Hyun as Inside Director	Approved as proposed
		Agenda Item No. 2-2: Appointment of Kim Jae-gyo as Inside Director	Approved as proposed
		Agenda Item 2-3: Appointment of Sim Byung-hwa as Inside Director	Approved as proposed
		Agenda Item 2-4: Appointment of Kim Sung Hoon as Inside Director	Approved as proposed
		Agenda Item 2-5: Appointment of Choi Hyeon Man as Outside Director	Approved as proposed
		Agenda Item 2-6: Appointment of Kim Young Hoon as Outside Director	Approved as proposed
		Agenda Item 3: Appointment of Shin Yong Sam as Outside Director who will serve on the Audit Committee	Approved as proposed
		Agenda Item 4: Appointment of Audit Committee Members	
		Agenda Item 4-1: Appointment of Choi Hyeon Man as Audit Committee Member	Approved as proposed
		Agenda Item 4-2: Appointment of Kim Young Hoon as Audit Committee Member	Approved as proposed
		Agenda Item 5: Approval of Director Remuneration Limit	Approved as proposed

Board of Directors

The Board of Directors of Hanmi Science serves as the supreme standing decision-making body, resolving matters stipulated by laws or articles of incorporation, matters delegated by the general meeting of shareholders, and important matters regarding the company's fundamental management policies and business execution, while also supervising the directors' performance of their duties. To ensure effective performance of its duties, the Board of Directors' regulations (Article 13) allow each director to request the submission of relevant materials, investigations, and explanations if there is a concern that their duties may violate laws or the articles of incorporation. Furthermore, the Board of Directors' regulations (Article 10) stipulate that directors with a special interest in a resolution cannot exercise their voting rights. The Board of Directors of Hanmi Science is divided into regular board meetings held quarterly and extraordinary board meetings convened as needed when matters requiring board resolution arise. As of March 31, 2026, the Board of Directors of Hanmi Science consists of 10 members in total (4 inside directors, 3 independent directors, and 3 non-executive directors). To prevent conflicts of interest and ensure efficient board operations while reflecting the characteristics of the healthcare industry, the Chairman of the Board is appointed through a board resolution. Currently, Choi Hyeon Man, an independent director, serves as the Chairman of the Board, and the specific roles of the Board of Directors are defined in Chapter 5 of the Articles of Incorporation and the Board of Directors' regulations.

Hanmi Science Board of Directors Composition Status

As of : 2026.03.31

Category	Name	Position	Responsibilities	Major Career	Term Expiration Date
Inside Director	Kim Jae-gyo	Vice Chairman & CEO	Overall	- Vice President, Head of IND Division, Meritz Securities - Executive Director, Head of Pharmaceutical Division, Yuhan Corporation	2028.03.26
	Lim Ju Hyun	Vice Chairman	Global Business	- President, Hanmi Pharmaceutical Co., Ltd. - Current) Vice Chairman, Hanmi Science Co., Ltd. - Current) Vice Chairman, Hanmi Pharmaceutical Co., Ltd.	2028.03.26
	Lim Jong Hoon	President	Overall	- Vice President, Hanmi Pharmaceutical Co., Ltd. - Current) CEO, Hanmi Fine Chemical Co., Ltd.	2027.03.28
	Sim Byung-Hwa	Vice President	Management	Executive Director / Head of CSR TF, Samsung Biologics	2028.03.26
Independent Director	Choi Hyeon Man	Independent Director (Chairman of the Board)	Audit Committee Member	- CEO of Mirae Asset Global Investments - Current) Outside Director and Audit Committee Member of Hyundai Glovis - Current) Management Advisor at Mirae Asset	2028.03.26
	Kim Young Hoon	Independent Director	Audit Committee Member	- Personnel Reviewer, National Court Administration - High Court Judge, Gwangju High Court - High Court Judge, Seoul High Court - Current) Attorney at Law Firm Lin	2028.03.26
	Shin Yong Sam	Independent Director	Audit Committee Member	Current) Professor at Seoul St. Mary's Hospital	2028.03.26
Non-Executive Director	Bae Bo Kyung	Non-Executive Director	Non-Executive Director	- Current) Director of Third Nature Experience - Current) Outside Director/Audit Committee Member of Dohwa Engineering Co., Ltd.	2027.03.28
	Shin Dong-guk	Non-Executive Director	Non-Executive Director	- CEO of Gahyun Co., Ltd. - CEO of Hanyang S&C Co., Ltd. - Current) CEO of Hanyang Precision Co., Ltd.	2027.11.28
	Kim Nam-gyu	Non-Executive Director	Non-Executive Director	- Current) CEO of La Defense Partners - KCGI PEF Chief Strategy Officer (CSO) and Chief Risk Officer (CRO) - Senior Attorney, Legal Affairs Office, Samsung Electronics - Compliance Management Team Leader, Samsung S-1	2029.03.31

Board Composition Based on Expertise and Diversity

Hanmi Science's independent directors are comprised of healthcare industry experts and accounting professionals, reflecting the specific characteristics of the healthcare industry. Furthermore, the company ensures diversity by appointing two female directors (one inside director, one non-executive director) to the board.

Board Skill Matrix

Category		Inside Director				Independent Director			Non-Executive Director		
		Kim Jae-gyo	Lim Ju Hyun	Lim Jong Hoon	Sim Byung-Hwa	Choi Hyeon Man	Kim Young Hoon	Shin Yong Sam	Bae Bo Kyung	Shin Dong-guk	Kim Nam-gyu
Expertise	Leadership	●	●	●	●	●	●	●	●	●	●
	Industry	●	●	●	●			●	●		
	Laws and Regulations						●				●
	Finance and Accounting	●			●	●					●
	Management	●	●	●	●	●			●	●	
	Global Competence		●	●	●	●					
	Risk Management	●	●	●	●	●	●		●	●	●
Diversity	Gender	Male	Female	Male	Male	Male	Male	Male	Female	Male	Male
	Age ¹⁾	58	51	48	57	64	51	61	67	75	49

1) Age: As of December 31, 2025

Hanmi Science Board of Directors Appointment and Compensation

Hanmi Science directors are appointed transparently and fairly, based on their ability to contribute to the company's development, with the approval of the regular general meeting of shareholders following recommendation from the Board of Directors. Furthermore, details regarding the recommender of director candidates, their relationship with the largest shareholder, and transactions with the company are disclosed on the electronic disclosure system prior to the general meeting of shareholders. Directors' compensation is paid within the limits approved by the general meeting of shareholders, in accordance with the Commercial Act and Hanmi Science's Articles of Incorporation. The approved compensation limit at the 2025 general meeting of shareholders was 5 billion KRW, and the total actual compensation paid was 3.879 billion KRW. During evaluation, factors such as board and committee attendance rates, independence, and expertise are comprehensively considered, and independent directors and management are comprehensively evaluated once a year based on performance in areas such as business operations, achievements, and management innovation.

Independent Director Support Organization

Department Name	NO. of Employees	Position (Years of Service)	Key Activities
Finance Group	7	1 Group Leader, 6 Team Members (Average 9 years 6 months)	Support for Board of Directors and Audit Committee Operations

Key Resolutions of the Board in 2025

In 2025, a total of 10 board meetings were held, and matters such as the settlement report, the Audit Committee's internal accounting control system, and the operating regulations for the stock-based compensation system were resolved.

No.	Date of Meeting	Key Details
01	2025.02.06	· Settlement Report on Separate and Consolidated Financial Statements for 2024
		· Approval of Amendments to Internal Accounting Control Regulations
		· Approval of Recommendation for Settlement
02	2025.02.13	· Appointment of New CEO
03	2025.03.05	· Convening of the 52nd Annual General Meeting of Shareholders and Determination of Meeting Objectives
		· Cash Dividend Proposal
		· Results of Operational Status Review of CEO and Internal Accounting Managers
04	2025.03.24	· Approval of the 52nd Financial Statements
05	2025.03.26	· Appointment of Chairman of the Board
		· Appointment of New CEO
06	2025.04.25	· Settlement Report on Separate and Consolidated Financial Statements for 2025 Q1
		· Appointment of Compliance Officer
07	2025.06.05	· Regarding Investment in Other Corporations
08	2025.06.10	· Regarding Investment in Other Corporations (Re-discussion)
09	2025.07.25	· Settlement Report on Separate and Consolidated Financial Statements for 2025 Q2
		· Report on Key Matters of Amended Commercial Act
		· Introduction of Stock-based Employee Compensation System
10	2025.10.29	· Settlement Report on Separate and Consolidated Financial Statements for 2025 Q3
		· Approval of Operating Regulations for Stock-based Compensation System
		· '25 Environmental, Safety and Health Management Performance and '26 Plan

Audit Committee

The Audit Committee of Hanmi Science is an audit body designed to supervise and support management in maximizing corporate value through checks and balances, and all its members are independent directors. The Audit Committee operates with quarterly regular meetings and ad-hoc meetings convened as needed, in accordance with its operating regulations.

In 2025, a total of 5 Audit Committee meetings were held to discuss matters related to Hanmi Science's financial statements and the operational status of internal accounting controls, as well as management risks that could significantly impact Hanmi Science's business activities.

Composition Status of Hanmi Science's Audit Committee

As of: 2026.03.31

Category	Name	Related to Accounting and Financial Experts		
		Relevant	Type of Expert	Relevant Experience
Independent Directors	Kim Young Hoon (Chairman of Audit Committee)	-	-	-
	Choi Hyeon Man	○	Individuals with Experience in Financial Institutions, Government, or Securities-Related Organizations	· 1997 Founding Member of Mirae Asset, CEO of Asset Management · 1999~2007 CEO and President of Mirae Asset Securities · 2007~2012 CEO and Vice Chairman of Mirae Asset Securities · 2012~2016 CEO and Senior Vice Chairman of Mirae Asset Life Insurance · 2016~2021 CEO and Senior Vice Chairman of Mirae Asset Securities · 2021~2023 CEO and Chairman of Mirae Asset Securities
	Shin Yong Sam	-	-	-

2025 Audit Committee Training Status

Training Provider	Attending Audit Committee Members	Key Training Content
PwC Korea Audit Committee School Online Training	3 members	· Internal Accounting Control System Evaluation · Accounting Standards for Understanding Consolidated Financial Statements · Legal Roles and Responsibilities of the Audit (Committee) · Key Summary of Audit Committee Best Practice Guidelines

Audit Committee Support Organization

Department Name	NO. of Employees	Position (Years of Service)	Key Activities
Finance Group	7	1 Group Leader, 6 Team Members (Average 9 years 6 months)	Support for Board of Directors and Audit Committee Operations
Compliance Management Office	15	1 Executive Director, 1 Director, 1 Group Leader, 12 Team Members (Average 5 years 2 months)	Compliance-related Tasks and Inspections (Audits)

Key Resolutions of the Audit Committee in 2025

No.	Date of Meeting	Key Details
1	2025.02.06	• Review and confirmation of Q4 2024 financial statements • Matters regarding Q4 2024 compliance (CP, audit) activities and Q1 2025 plans • Report on Internal Accounting Control System • Guidance on Audit Committee 2025 training
2	2025.03.26	• Matter of appointing the Audit Committee Chairperson
3	2025.04.25	• In-person meeting between external auditor and Audit Committee (Deloitte Anjin LLC) • Review and confirmation of Q1 2025 financial statements • Matters regarding Q1 2025 compliance (CP, audit) activities and Q2 2025 plans • Report on Internal Accounting Control System • Guidance on Audit Committee 2025 training • Prior approval for non-audit services performed by the auditor
4	2025.07.25	• In-person meeting between external auditor and Audit Committee (Deloitte Anjin LLC) • Review and confirmation of Q2 2025 financial statements • Matters regarding Q2 2025 compliance (CP, audit) activities and Q3 2025 plans • Report on Internal Accounting Control System • Guidance on 2025 Audit Committee member training
5	2025.10.29	• In-person meeting between external auditor and Audit Committee (Deloitte Anjin LLC) • Review and confirmation of Q3 2025 financial statements • Matters regarding Q3 2025 compliance (CP, audit) activities and Q4 2025 plans • Report on Internal Accounting Control System • Guidance on 2025 Audit Committee member training • Plan for appointing external auditor

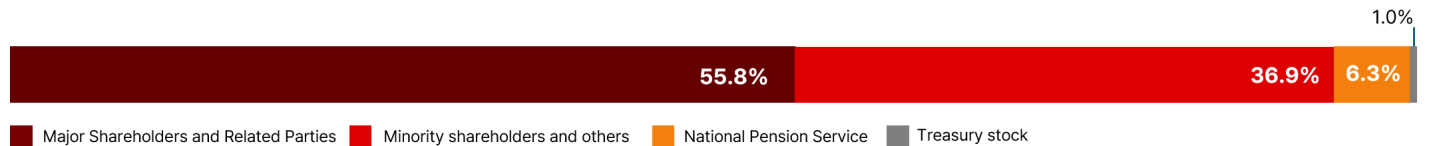
Future Plans

Moving forward, Hanmi Science will strive to improve its advanced governance structure and enhance corporate value. In particular, as part of efforts to strengthen the independence, transparency, and expertise of the board of directors, the company plans to establish and operate various committees within the board.

Protecting Shareholder Rights through Shareholder-Friendly Policies

Hanmi Science is strengthening shareholders' rights by continuously expanding its shareholder-friendly policies. Furthermore, it publishes a corporate governance report annually, transparently disclosing corporate governance information as a leading healthcare company in South Korea.

Shareholder Composition



Category	Unit	2025	2024	2023
Total Number of Shares Issued		68,391,550	68,391,550	69,956,940
Major Shareholder and Related Parties	shares	38,192,426	43,927,700	39,561,356
Minority Shareholders and Others		25,210,907	19,441,919	22,843,575
National Pension Service		4,310,373	4,344,087	5,358,732
Treasury Stock		677,844	677,844	2,193,277

Status of Share Ownership by Management

As of December 31, 2025, a total of 4 executives (Board of Directors) own shares of our company.

Category	Name	Number of Shares Owned (shares)
Inside Director	Kim Jae-gyo	3,800
Inside Director	Lim Ju Hyun	5,175,990
Inside Director	Lim Jong hoon	3,483,808
Non-Executive Director	Shin Dong-guk	11,239,739

Shareholder Return

Hanmi Science strives to provide higher shareholder value based on continuous growth and solid financial performance. This reflects our strong commitment to sustainable profit generation and shareholder return policies. Moving forward, Hanmi Science will continue to do its best to provide high value to shareholders, including through increasing dividends per share.

Cash Dividend Status

Category	Unit	2021	2022	2023	2024	2025
Par Value Per Share	KRW	500	500	500	500	500
Cash Dividend Per Share	KRW	200	200	200	300	300
Total Dividends	KRW 1M	13,191	13,333	13,553	20,314	20,325
Cash Dividend Yield	%	0.4	0.6	0.5	1.0	0.8
(Consolidated) Cash Dividend Payout Ratio	%	30.7	19.3	11.8	34.2	17.4

Long-term Plans for Stock Acquisition, Disposal and Retirement

Hanmi Science plans to utilize 70% of its treasury shares for retirement and 30% for employee stock compensation, considering the enhancement of shareholder value and linkage with employee performance compensation policies.

Category	Holding Purpose (Ratio)	Disposal Target		Plan within Disposal Period (Scheduled Holding Period and Disposal Timing)
		Purpose	Total Quantity	
Treasury Shares' Type and Number	Common Shares 640,409 ¹⁾ (0.94% of total 68,391,550 shares held)	Retirement (70%)	448,286 shares	448,286 shares scheduled for retirement (From the day after the 2026 Annual General Meeting of Shareholders ~ August 2027)
		Employee Stock Compensation (30%)	80,000 shares	Approximately 80,000 shares ²⁾ scheduled for disposal (From the day after the 2026 Annual General Meeting of Shareholders ~ The day before the 2027 Annual General Meeting of Shareholders)
			80,000 shares	Scheduled for disposal after separate Board of Directors and Shareholders' Meeting resolutions (From the day after the 2027 Annual General Meeting of Shareholders ~ The day before the 2028 Annual General Meeting of Shareholders)
			32,123 shares	Scheduled for disposal after separate board of directors and general meeting of shareholders resolution (from the day after the 2028 annual general meeting of shareholders to the day before the 2029 annual general meeting of shareholders)
Acquisition Method	Acquisition of treasury shares for specific purposes (acquisition due to merger and fractional share acquisition from past free capital increase)			

1) Number of treasury shares = December 2025 (677,844 shares) - Shares paid for employee compensation in January-February 2026 (37,435 shares)

2) Calculated considering the number of shares paid for employee compensation, the actual disposal quantity may vary depending on the compensation amount based on management performance, the employee's stock compensation selection ratio, and the stock price at the time of compensation.

GOVERNANCE

Risk Management

Risk Management

Hanmi Science strengthens its foundation for sustainable management by proactively identifying and systematically managing risks that may arise throughout its business activities. We manage tax risks based on the principle of transparent and fair taxation, and carefully responds to domestic and international tax issues and international tax risks through compliance with relevant laws and regulations, prior review, and consultation with external experts. Furthermore, to ensure stable fund operation, we have established a receivables management system and minimizes the possibility of risk occurrence by utilizing a dedicated system and external credit rating agencies.

Tax Risk Management

Hanmi Science diligently fulfills its tax reporting and payment obligations and complies with national laws and regulations for transparent and fair tax practices. Furthermore, we promptly and transparently provide data when tax authorities request investigations or information.

Management Principles	1. Compliance with National Laws and Regulations
	2. Prompt and Transparent Provision of Data to Tax Authorities
	3. Internal and External Prior Review and Analysis of Tax Risks
	4. Adherence to Arm's-Length Principle for Related-Party Transactions
	5. Management of International Tax Risks According to OECD Transfer Pricing Guidelines

Tax Risk Management Activities

Hanmi Science conducts internal and external tax risk reviews in advance to prevent tax risks that may arise from business activities. We periodically receive reviews and consultations from external experts on significant tax issues that may occur during business activities. Particularly, for domestic transactions, we maintain fair transaction prices in dealings with third parties and related parties in accordance with relevant laws, and for global business transactions, we prevent international tax risks based on expert advice and the OECD Transfer Pricing Guidelines. Furthermore, internally, we employ tax personnel to proactively manage tax risks through review and analysis of revised tax laws that occur annually.

Tax Risk Assessment

Hanmi Science is making our utmost efforts to fulfill our social responsibilities based on transparent and legitimate tax practices and internal and external tax risk management through external experts and in-house tax personnel. For business-critical matters such as transactions of goods and services, acquisition of shares, international transactions, new business ventures, and changes in transaction structures, tax risks are reviewed in advance, and the results of these reviews are reflected in final decision-making.

Accounts Receivable Risk Management

Hanmi Science manages accounts receivable risk to ensure smooth fund operations through stable debt collection.

Receivables Risk Management Activities

Hanmi Science's accounts receivable management is carried out through business managers and the credit management department. Based on an 'accounts receivable management system' optimized for our business operations, daily sales, receipts, compliance with customer payment terms, customer collateral management, and accounts receivable status are regularly checked and managed. In cooperation with external credit rating agencies, we periodically assess the management and business activity status of our clients, and we are making every effort to proactively respond to the risk of bad debt.

ENVIRONMENTAL

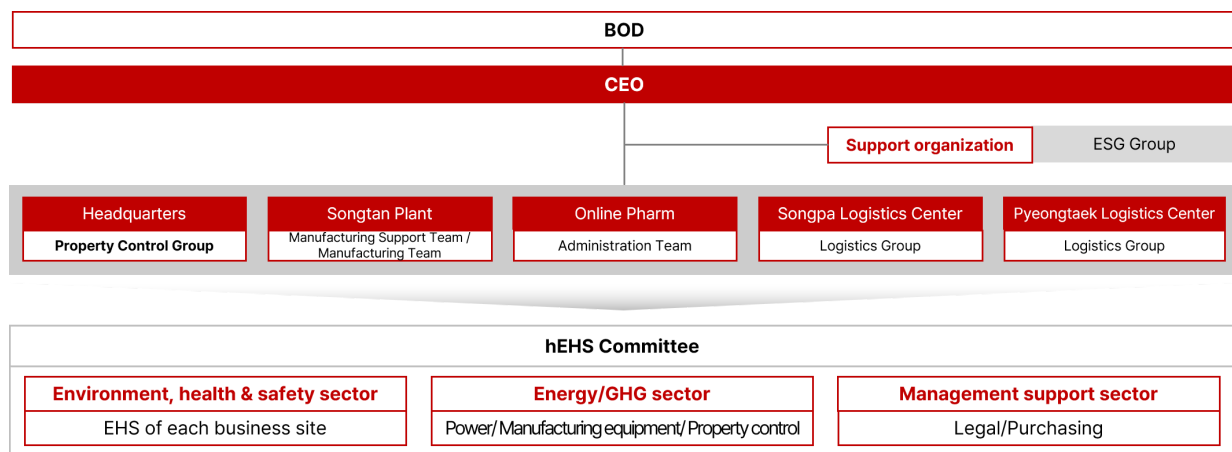
Climate Change Response & Environmental Management

Climate Change Response & Environmental Management

I. Corporate Governance

Hanmi Science has been operating an environment governance system centered around the Board of Directors since 2025 to establish a clear environmental management framework, including carbon neutrality and climate change response. In 2025, we reported our environmental strategy and mid-to-long-term plans, greenhouse gas emissions status (Scope 1-2), and key environmental performance to the Board of Directors. Going forward, we plan to continuously strengthen the Board's role and responsibilities in environmental management through the establishment of an ESG Committee under the Board.

Decision-Making Structure



Role of Dedicated Organization

Category	Roles
Board of Directors	· Overseeing major environmental management strategies and plans (regular reporting once a year)
CEO	· Responsibility for final decision-making on environmental management matters · Approval of environmental management goals and action plans
ESG Group	· Establishment of key environmental management strategies and plans · Environmental management monitoring · Operation of communication channels for each business site
hEHS Committee	· Review and examination of environmental management policies and plans related to greenhouse gases, water, wastewater, etc.
Dedicated departments at each business site	· Implementation of detailed environmental and greenhouse gas management activities · Support for environmental management activities

II. Strategy

Hanmi Group ESG Vision

“healthy **LIFE**, sustainable **FUTURE**”

Environmental Management Strategy

Strengthening the Climate Change Response System and Transitioning to Renewable Energy

- | 2030
Advancement of the
Management System | 2035
Achieve RE50 | 2040
Achieve RE100 |
|--|----------------------|-----------------------|
| <ul style="list-style-type: none"> Short-term: Strengthen greenhouse gas inventories and expand implementation across group companies; establish a Scope 3 management system
→ Establish and enhance climate change response systems through the adoption of renewable energy Medium- to long-term: Expand the adoption of renewable energy and set greenhouse gas reduction targets for the supply chain
→ Achieve a transition to at least 50% renewable energy by 2035 and 100% renewable energy by 2040 Expand Scope 3 reduction efforts | | |

Minimizing Environmental Impact

- | Streamlining
Environmental
Management | Expanding Resource
Recycling | Promoting an eco-
friendly culture |
|--|---|---------------------------------------|
| <ul style="list-style-type: none"> Minimize pollutant emissions and strengthen safe chemical management
→ Minimize environmental impact Minimize the use of natural capital (e.g., waste, water) and expand recycling
→ Achieve a circular economy | <ul style="list-style-type: none"> Expand eco-friendly campaigns, encourage employee participation, and raise awareness
→ Foster an eco-friendly corporate culture | |

Key Environmental Performance Indicators and 2030 Goals

Carbon neutrality

Establishment and Enhancement of Climate Change Response Systems

- Development of a greenhouse gas inventory and expansion to all group companies
- Development of Scope 3 measurement methodologies and verification systems
- Climate change scenario analysis using the NGFS, SSP, and other frameworks
- Formulation of environmental policies and guidelines

Phased Introduction of Renewable Energy to Reduce Greenhouse Gas Emissions

- Expand participation in global initiatives (SBTi, RE100, etc.) and calculate/apply an internal carbon tax
- Expansion of energy transition and eco-friendly facility projects
 - 2028–2030: Introduction of renewable energy through PPAs
 - 2035: Transition to 50% or more renewable energy for electricity (RE50)
 - 2040: Achievement of 100% renewable energy for electricity (RE100)

Streamlining Environmental Management

Emissions of Air and Water Pollutants

(Emissions Concentration) Managed at or below 70%/60% of the annual legal limit each year

Expanding Resource Recycling

Water intake volume

(Intensity) Maintain 2023 levels
(110.8 tons per KRW 100 million)

Promoting an eco-friendly culture

Environmental Protection Activities

Plant at least 1,000 trees annually through the Hanmi Green Forest Initiative
Conduct environmental protection activities at least five times a year

Strengthening the Management of Hazardous Chemical Waste

Maintain the incineration rate for hazardous chemical waste at 30% or below

Waste recycling rate

Maintain a recycling rate of at least 95% (2023 level)

II-(1) Detailed Carbon Neutrality Strategy

Hanmi Science plans to gradually build an environmental management system, including establishing a greenhouse gas inventory and calculating Scope 3 emissions in the short and medium term, to achieve 100% renewable energy conversion by 2040. Through this, the company plans to advance its decision-making structure, systematically identify and analyze climate change-related risks and opportunities, set detailed mid-to-long-term reduction targets, and establish a company-wide climate change response system to build a foundation for implementing environmental management. Moving forward, the company will sequentially review the introduction of renewable energy and investment in eco-friendly facilities, continuously striving to achieve its goals of introducing renewable energy by 2030, converting 50% to renewable energy by 2035, and 100% conversion by 2040.

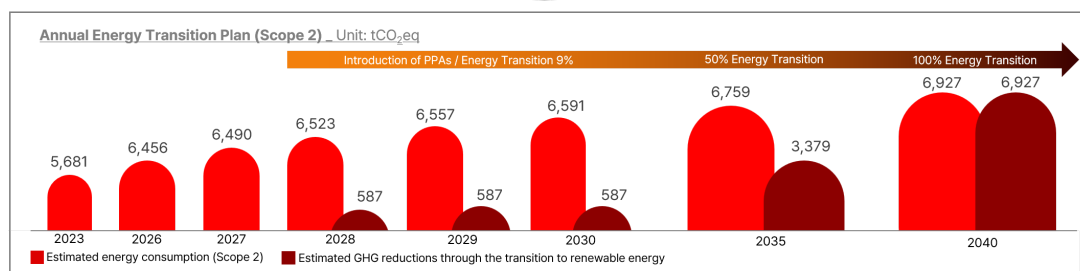
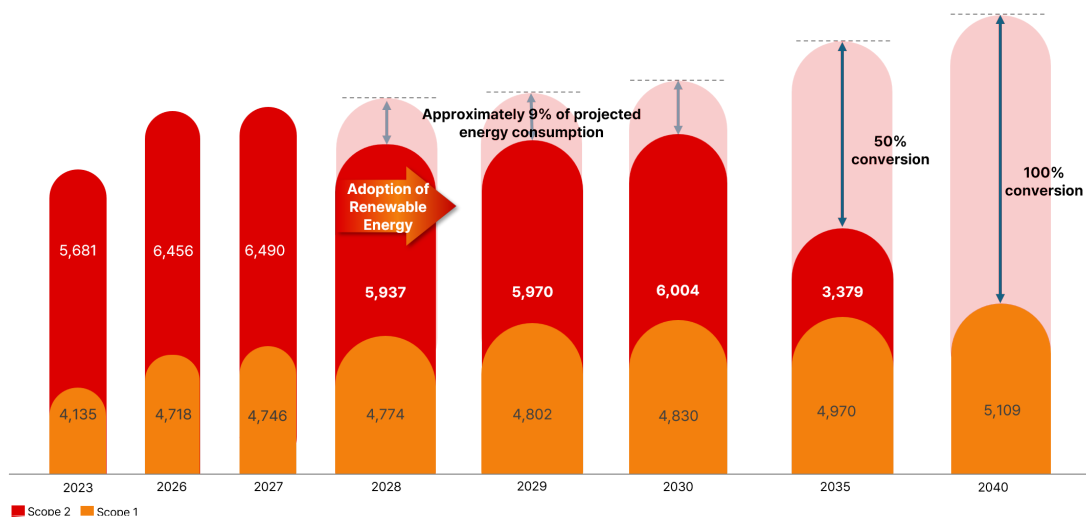
Hanmi Science Scope 1 & 2 Emissions Reduction and Renewable Energy Transition Roadmap

Hanmi Science has established a greenhouse gas (Scope 1&2) inventory management system since 2025 to systematically manage emission status. Currently, greenhouse gas emissions from the Songtan plant account for approximately 85% of total emissions. Therefore, in the short term, the company is focusing on the Songtan plant, reflecting increased operating rates, and establishing a BAU (Business As Usual) scenario and pursuing renewable energy-based energy transition. Accordingly, a carbon neutrality roadmap has been established, aiming for the introduction of renewable energy by 2030, 50% renewable energy conversion by 2035, and 100% conversion by 2040.

Furthermore, to enhance the carbon neutrality roadmap in the future, the company is considering 2023, immediately after the merger of Hanmi Science and Hanmi Healthcare, as the base year for greenhouse gas reduction. The company plans to gradually concretize its greenhouse gas reduction targets against the base year through process optimization and the introduction of eco-friendly facilities.

Category	Unit	2026	2027	2028	2029	2030	2035	2040
BAU*	tCO ₂ eq	11,167	11,220	11,281	11,343	11,405	11,712	12,020
Amount of Renewable Energy Introduced	MW	0	0	1	1	1	6	12
Renewable Energy Conversion Rate	%	0%	0%	9%	9%	9%	50%	100%

* BAU (Business As Usual): Projected greenhouse gas emissions if no special reduction measures are taken, reflecting future production plan forecasts and historical average greenhouse gas emission intensity



Hanmi Science Greenhouse Gas Emissions Status in 2025

Hanmi Science (including Online Pharm) greenhouse gas emissions total 10,836 tCO₂eq. Scope 1 emissions, from sources such as boilers and gasoline, are 4,648 tCO₂eq (43%), and Scope 2 emissions from electricity are 6,189 tCO₂eq (57%). In the future, by measuring Scope 3, the company plans to more comprehensively understand the overall greenhouse gas emission structure across its business and enhance its mid-to-long-term reduction strategy.

Total GHG emissions (Scope 1 & 2)
10,836 tCO₂eq / 100%

Scope 1 (boilers, vehicles, etc.)
4,648 tCO₂eq / 43%

Scope 2
6,189 tCO₂eq / 57%

Key Carbon Neutrality Activities in 2025

Hanmi Science is implementing greenhouse gas/energy reduction activities to reduce carbon emissions. Through reduction activities in 2025, the company expects to achieve a reduction effect of 43 tCO₂eq of greenhouse gases and 865 GJ of energy. Furthermore, in 2026, the company plans to continuously expand greenhouse gas reduction activities by introducing electricity demand forecast monitoring and replacing high-efficiency chillers.

Estimated Annual Reduction from 2025 Reduction Activities

GHG **43 tCO₂eq**

Energy **865 GJ**

Amount saved
KRW 20 million

Key Initiatives for Reducing Greenhouse Gases and Energy Consumption

Headquarters

Improving Safety and Performance Through Boiler Replacement

Boiler energy efficiency: 78%

Boiler energy efficiency: 93%

Replaced two existing 2.5-ton boilers with three 0.8-ton high-efficiency once-through boilers and implemented energy-saving measures

- Based on identical climate conditions, annual city gas consumption is expected to be reduced by 15,396 m³.
- Annual reductions of 33.6 tCO₂eq in greenhouse gas emissions and 664 GJ in energy consumption are projected.
- Annual cost savings of approximately KRW 16 million are projected.

Songtan Plant

Energy Savings Through the Replacement of High-Efficiency Lighting Fixtures

Power consumption of fluorescent lamps: 50W & 100W

High-efficiency fluorescent lamps 40W & 80W

Energy-saving measures were implemented by replacing existing 50W (30 units) and 100W (70 units) fluorescent lights with high-efficiency 40W (30 units) and 80W (70 units) LED lights

- Expected annual savings of 9.7 tCO₂eq in greenhouse gas emissions and 202 GJ in energy consumption
- Expected cost savings of approximately KRW 4 million

HanmiGroup Introduces 'license-plate-based driving restriction' All Affiliates "Preemptive Response to Energy Saving "

주차 차량 5부제 시행 안내
친환경정책강화 및 에너지 절약과 원유수급위기관리를 목적

대상 한미사이언스, 한미약품, 온라인팜
한미정밀화학, JNM (한미그룹 전 사업장)

요일별 운행 제한 *차량 번호판 끝자리 기준으로 해당 하루 운행 제한

일요일	화요일	수요일
1-6번 00가 123 ㉠ 00가 123 ㉡	2-7번 00가 123 ㉢ 00가 123 ㉣	3-8번 00가 123 ㉤ 00가 123 ㉥
목요일	금요일	
4-9번 00가 123 ㉦ 00가 123 ㉧	5-0번 00가 123 ㉨ 00가 123 ㉩	

예외

- 전기차&수소차&하이브리드
- 장애인 운전/동승 차량
- 임신부 동승 차량
- 편도 30km 이상 장거리 출퇴근
- 한미어린미집 등/하원차량 (리플렛 등)
- 영업직군

시행일 2026. 03. 31(화)

Hanmi

Voluntary and preemptive participation in line with the government's energy-saving policy stance Increase energy savings by restricting vehicle operation and strengthening power use management

Hanmi Group is proactively responding to energy-saving policies by implementing "license-plate-based driving restriction" for all of its affiliates, including the holding company Hanmi Science and Hanmi Pharmaceutical. The plan is to reduce fuel use and greenhouse gas emissions by limiting the operation of vehicles on a daily basis. In addition, the company plans to strengthen energy management standards for all businesses. Reflecting the power usage pattern over time, the company plans to segment and manage air conditioning, lighting, and PC use, minimize unnecessary power consumption, and reduce the use of business vehicles by reducing business trips and expanding video conferencing.

Through these measures, Hanmi Group plans to simultaneously reduce energy costs and environmental burdens. In the future, we will expand our eco-friendly policies throughout our daily management activities.

II-(2) Minimizing Environmental Impact

Hanmi Science continuously monitors relevant environmental issues to systematically manage environmental impacts that may arise during production and office operations. Starting in 2025, key environmental management performance, including air and water pollutants, water usage, and waste, will be regularly reported to the Board of Directors, thereby strengthening management and oversight of environmental management. Particularly in waste management, the company consistently maintains a recycling rate of over 90% annually, continuously striving to expand resource circulation. In the future, the company plans to gradually establish an environmental management system through the formulation of an environmental policy and the introduction of an environmental management system.

Pollutant Management

Hanmi Science's Songtan plant manages air pollutants by applying low-NOx burners to boilers to comply with emission standards for air pollutants generated from boiler combustion. In 2025, the headquarters replaced its boilers with high-efficiency once-through boilers to reduce fuel consumption, and the Songtan plant enhanced its pollutant management level by repairing external sludge hoppers. Through these activities, air and water pollutants were managed at levels below 70% and 60%, respectively, of the legal permissible standards.

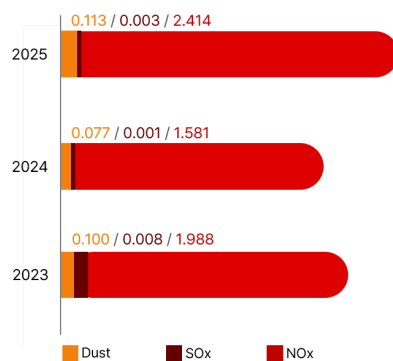
Risk	Financial Impact (KRW 100M/year)				Countermeasures
	Content	Short-term (2026-2027)	Mid-term (2028-2030)	Long-term (2031-2040)	
Increased pollutant generation due to increased production	Increased pollutant management costs	2.11	2.14	2.23	Monitoring for management below legal permissible standards

Pollutant Management Status

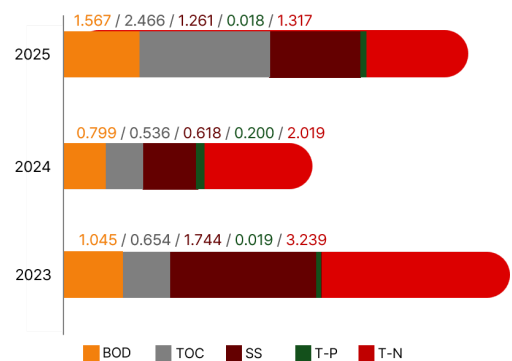
Reduction of Air Pollutants
SOx: 63% reduction vs. 2023
NOx: 13% increase vs. 2023

Water Pollutants
SS : 28% reduction vs. 2023
TN : 59% reduction vs. 2023

Status of Air Pollutants _ Unit: Tons



Status of Water Pollutants _ Unit: Tons



Hazardous Chemical Management

Hanmi Science thoroughly complies with the obligations for hazardous chemical handlers as stipulated in relevant laws such as the 'Chemical Control Act,' and performs safety management based on standards for handling hazardous chemicals and facility management. To this end, we establish appropriate maintenance and safety accident prevention measures for hazardous chemical handling facilities and always keep disaster prevention equipment and neutralizing agents on hand. Furthermore, we conduct annual regular inspections of hazardous chemical handling facilities, including manufacturing/usage facilities and storage facilities, through accredited inspection agencies, and manage records of inspection results and implement subsequent safety measures.

Hazardous Chemical Usage Status

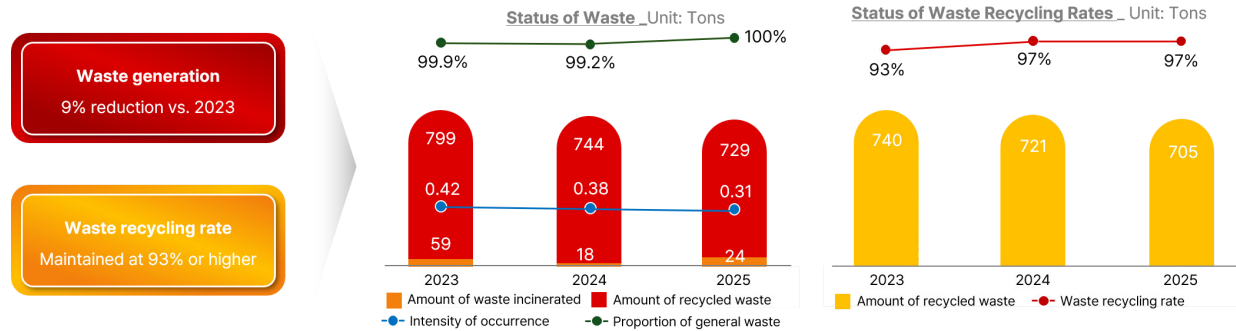
Category	Unit	2022	2023	2024	2025
Hazardous Chemical Usage Volume	ton	218	277	228	259

Waste Management

Hanmi Science thoroughly complies with waste management standards stipulated in relevant laws such as the 'Waste Management Act,' and operates on the principle of transparently recording and managing the entire process of generation, transportation, and treatment of general waste and designated waste (including hazardous substances) through the waste appropriate treatment system (Allbaro). The Songtan plant maintains a recycling rate of over 93% annually, and by stably managing DO-water temperature and pH levels, it improved wastewater treatment efficiency, reduced sludge generation, and achieved an 8% reduction in waste generation compared to 2023. Furthermore, the headquarters signed a contract in 2025 for 100% recycling of all waste, processing 100% of the waste generated in that year.

Risk	Financial Impact (KRW 100 mil. /year)				Countermeasures
	Content	Short-term (2026-2027)	Mid-term (2028-2030)	Long-term (2031-2040)	
Increased waste generation due to increased production	Increased waste management costs	0.61	0.62	0.65	Maintain waste recycling rate above 93%

Waste Management Status



Key Waste Impacts

Category		Generation	Impact
Songtan Plant	Wastewater Treatment Sludge	Wastewater Treatment	Marine pollution upon discharge
	Vegetable Residues	Product Manufacturing	Generation of greenhouse gases and environmental impact
Headquarters	Waste Synthetic Resin	Office and building operation process	Emission of greenhouse gases and microplastics during incineration

Status of Key Waste Recycling

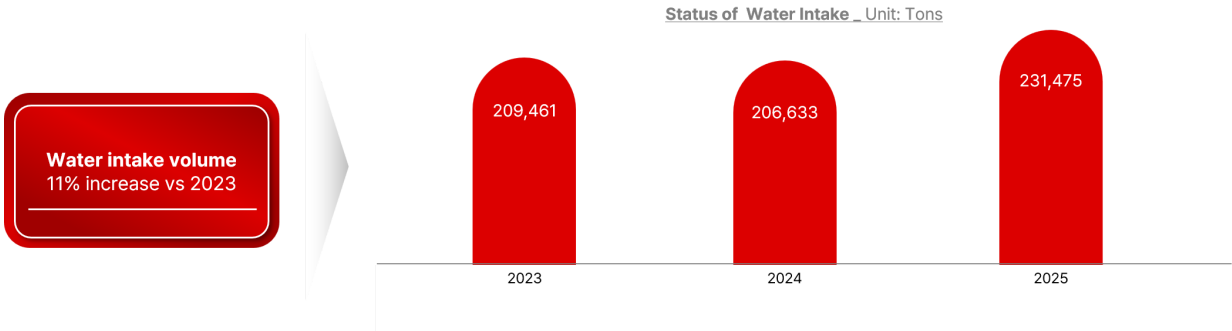
Category		Recycling Treatment Details
Songtan Plant	Wastewater Treatment Sludge	Used for soil improvement
		Used in agricultural production activities
	Vegetable Residues	Used in agricultural production activities
Headquarters	Waste Synthetic Resin	Manufacture of intermediate processing waste

* Waste generated at the business site is being recycled and incinerated through reported treatment companies.

Water Resource Management

Approximately 95% of Hanmi Science's total water intake originates from the Songtan plant. The Songtan plant utilizes groundwater and tap water as its water sources, and to reduce water costs, it has obtained permits for groundwater development and use in accordance with the 'Groundwater Act', ensuring the legal use of groundwater. To prevent groundwater pollution, regular water quality tests are conducted, and contaminants are removed through semi-annual water tank cleaning. Furthermore, by operating water softening facilities to pre-remove calcium and magnesium components from the water, and supplying it to manufacturing processes after a UV sterilization process, optimal water quality is maintained. Meanwhile, through collaboration with manufacturing processes, we are promoting continuous improvement activities to reduce water consumption by efficiently adjusting the number of CIP cleanings for each production item.

Water Withdrawal Status



Eco-friendly In-house Campaigns

Use of Reusable Cups in Cafeterias and Coffee Grounds Recycling

Hanmi Group uses reusable cups in employee lounges and cafeterias to reduce the use of disposable cups. The reusable cups are made from materials free of endocrine disruptors. Employees who use the cups return them to collection points, where they are collected and cleaned by a professional washing service from a local self-sufficiency center. In 2025, 55,430 reusable cups were used in the company cafeteria, resulting in an annual reduction of approximately 1.27 tons of greenhouse gas emissions. Furthermore, coffee grounds generated in the company cafeteria are not treated as general waste but are collected through the Songpa-gu Office's coffee grounds recycling program and provided to local livestock farms as a moisture regulator and compost. The expected greenhouse gas reduction contribution from coffee grounds recycling is 0.12 tons.

Total number of reusable cups used in 2025 **55,430**

* One reusable cup = 23g of greenhouse gas emissions generated during the production and disposal of a single plastic cup
[Source: Ministry of Environment]

CO2 reduction contribution **1.27 tons**

Amount of coffee grounds recycled in 2025 **346.3 kg**

* Coffee grounds: 1 g of coffee grounds = 0.338 g of carbon dioxide
[Source: Statistics Korea, Ministry of Environment]

CO2 reduction contribution: **0.12 tons**

In-house 'Whole Soy Milk AGAIN' Campaign for Environment Day



Hanmi Science conducted the 'Whole Soy Milk AGAIN' program for 'Environment Day'. Employees sampled the company's Whole Soy Milk products, received education on how to properly separate and dispose of aseptic packs, and directly experienced the washing, drying, and unfolding processes.

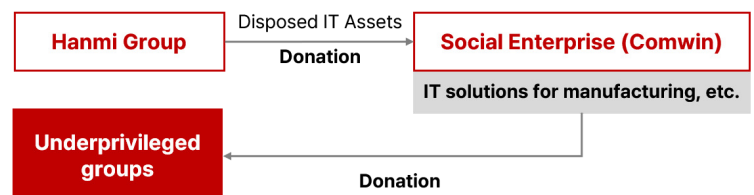
Approximately 100 employees participated, pledging to practice environmental protection for future generations. The campaign focused on guiding the correct disposal method for aseptic packs: ▲washing them cleanly, ▲completely removing moisture, ▲unfolding and drying the packs, and ▲disposing of them separately from general paper packs. Through this activity, Hanmi Pharmaceutical aims to raise employees' awareness of resource circulation and lay the groundwork for spreading sustainable environmental protection practices in daily life.

Donation Program for Disposed IT Assets

Hanmi Group recycles disposed IT assets to promote efficient resource circulation. In collaboration with the social enterprise 'Comwin', IT waste is recycled, and refurbished PCs are used to support IT education and initiatives for underprivileged groups.

2025 Donated IT Assets **489 units**

2025 Cumulative Donated IT Assets **3,103 units**



III. Risk Management

Risk and Opportunity Monitoring	Period	Target Audience	Method	Oversight
Climate Change Response				
GHG Monitoring and Third-Party Verification	Once a year	Hanmi Science Online Pharm sites	· Monitoring of carbon neutrality roadmap through Scope 1+2 emission calculation and verification	ESG Group, Property Management Group, Manufacturing Support Team /Manufacturing Team, Management Team, Logistics Group
GHG Reduction Activities	Once a year	Hanmi Science Workplaces	· Methods for reducing energy, water, and steam consumption and calculation of reduction amounts	Property Management Group, Manufacturing Support Team /Manufacturing Team
Financial Impact Analysis of Climate Change	Once a year	Hanmi Science Workplaces	· Review of negative impacts on business operations, external environmental changes, financial impacts, etc. · Identification and review of transition risks and opportunities	ESG Group
Minimizing Environmental Impact				
Pollutant Management	Ongoing	Hanmi Science Online Pharm sites	· Management of air/water pollutants below legal permissible limits	Property Management Group, Manufacturing Support Team /Manufacturing Team
Hazardous Chemical Management	Ongoing	Hanmi Science Workplaces	· Management of hazardous chemical use and disposal	Manufacturing Support Team /Manufacturing
Waste Management	Ongoing	Hanmi Science Online Pharm sites	· Monitoring waste generation and recycling volume, performing activities to improve recycling rates	Property Management Group, Manufacturing Support Team /Manufacturing Team
Water Resource Management	Ongoing	Hanmi Science Online Pharm sites	· Management of water intake and wastewater discharge	Finance Group, Manufacturing Support Team /Manufacturing Team, Logistics Group

IV. Indicators and Goals

Carbon Neutrality 2025 Performance and 2026 Targets

2025 Performance	2026 Targets
- Greenhouse gas emissions 10,836tCO_{2eq} (10% increase compared to 2023) - Energy consumption 219,670GJ (10% increase compared to 2023)	- Greenhouse gas emissions 9,814tCO_{2eq} (maintained at 2023 level) - Energy consumption 199,085GJ (maintained at 2023 level)
[Company-wide] Establishment of GHG inventory management system [Head Office] Replacement of high-efficiency once-through boilers and improvement of ancillary facilities [Songtan Plant] Replacement of LED fluorescent lights and boiler economizers for improved thermal efficiency	[Head Office] Office lighting improvement and introduction of power demand prediction monitoring [Songtan Plant] Replacement of existing fluorescent lights with LED fluorescent lights and high-efficiency chillers

Carbon Neutrality Related Investment Amount

2025	Execution Rate	2026
Plan: KRW 2.46 billion ¹⁾ Executed: KRW 0.5 billion	20%	Plan: KRW 2.69 billion

1) 2025 Plan: Cost of replacing old equipment (chillers) (approx. KRW 2 billion) deferred to 2026

Minimizing Environmental Impact 2025 Performance and 2026 Targets

2025 Performance	2026 Targets
Pollutant Management	
· Air/Water Pollutant Legal Emission Limits: 70%/60% or less	· Management of air/water pollutant legal permissible limits: 70%/60% or less
Hazardous Chemical Management	
· Due to negligible generation of designated waste, no separate waste disposal performance in 2025	· Managing incineration rates of hazardous chemicals at 30% or less.
Circular Economy Management	
- Water Withdrawal (Intensity): 98.8 tons/KRW 100 million - Waste Recycling Rate: 97%	- Maintain 2023 level of Water Withdrawal (Intensity): Below 110.8 tons /KRW 100 million - Maintain 2023 level of Waste Recycling Rate: Above 93%
Spreading Eco-friendly Culture	
· Carbon Neutrality Social Contribution Activities, such as using multi-use cups: Expected reduction effect of 2.3 tons	· Pursuing a reduction effect of 2.0 tons or more annually through carbon-neutral social contribution activities.

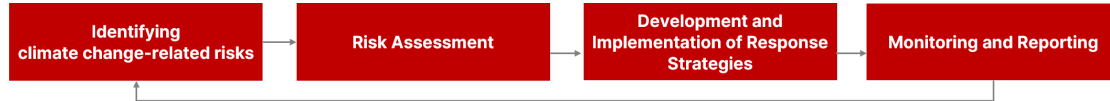
Investment Amount Related to Minimizing Environmental Impact

2025	Executed: KRW 40 million
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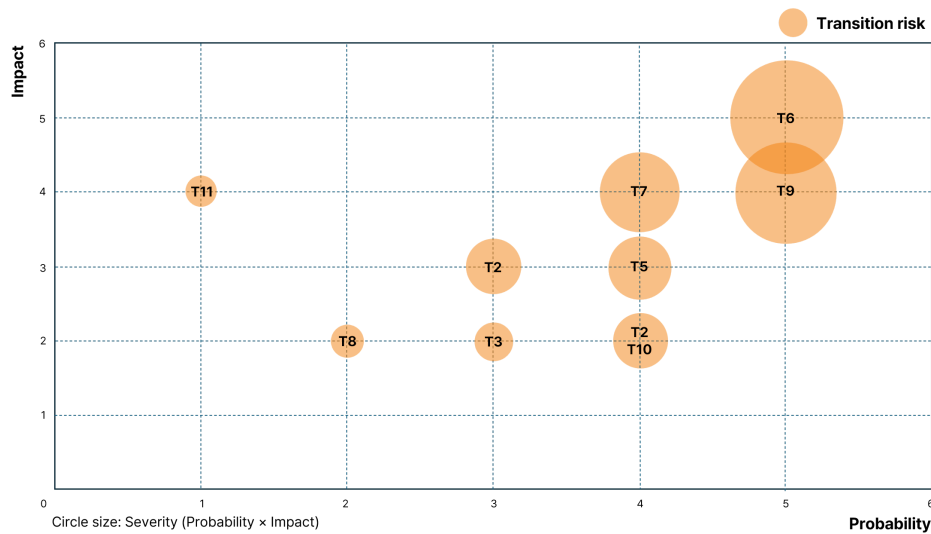
V. Climate Change Risk Analysis

Hanmi Science conducted a comprehensive review of the negative impacts of business operations, external environmental changes, and financial implications in 2025 to identify climate change risks and opportunities. The assessed business sites and organizations identified and reviewed transition risks and opportunities, taking into account the likelihood of occurrence in the short, medium, and long term, as well as the severity of the company's potential impact. Moving forward, we plan to conduct climate change-related scenario analysis and systematically identify physical risks to advance our climate change response and risk management system.

Climate Change Risk Management Framework



Climate Change Risk Assessment



Category			Risk Description	Priority
Transition Risk	Policy /Regulations	T1	Possibility of Inclusion in Greenhouse Gas Target Management System	9
		T2	Expansion of Mandatory Climate Change Disclosure	5
		T3	Prevention of Greenwashing	8
		T4	Obligations and Regulations on Existing Products and Services	6
	Technology	T5	Introduction of low-carbon technologies/facilities	3
	Market	T6	Power market uncertainty	1
		T7	LNG market uncertainty	3
		T8	Uncertainty in supplier selection	9
		T9	Increased volatility in renewable energy prices	2
	Reputation	T10	Increased stakeholder concerns and negative feedback, such as changes in consumer preferences	6
Category			Risk Description	Priority
Opportunity Factors	Policy /Regulations	O1	Increased incentives for participating in carbon reduction	3
	Technology /Market	O2	Energy cost reduction through RE100 implementation by securing renewable energy and installing solar power	1
	Reputation	O3	Increased business competitiveness through climate change response (e.g., eco-friendly product production)	2

* In cases where the risk score (likelihood X impact) is identical, the priority is set equally and managed with the same priority.

Key risks requiring priority management are highlighted.

Climate Change Transition Risk Assessment

Due to the expansion of production lines at the Songtan plant, the applicability of carbon emission-related regulations such as the Greenhouse Gas Target Management System is expected to increase in the future. Hanmi Science is building an environmental management system to respond to these transition risks, identifying risks in advance and establishing response strategies to minimize business risks that may arise during the 2040 Net Zero implementation process. Furthermore, the company plans to actively communicate various activities and achievements for reducing environmental impact with stakeholders.

Type	Period	Risk	Financial Impact	Mitigation Measures
Policy/ Regulations	T1	Long-term	Potential Inclusion in Greenhouse Gas Target Management System - Due to increased production and expanded lines at Songtan Plant, the likelihood of inclusion in the Target Management System is rising.	- Penalties imposed for failure to meet reduction targets
	T2	Mid-term	Mandatory Climate Change Disclosure - Targeting KOSPI-listed companies with consolidated assets of KRW 30 trillion or more by 2028, mandatory ESG disclosure will be implemented. - Global climate disclosure frameworks such as IFRS S2, SEC Climate Disclosure, and ESRS are being established.	- Penalties imposed for failure to meet reduction targets
	T3	Mid-term	Prevention of Greenwashing - Penalties are imposed on greenwashing companies, and the no. of greenwashing lawsuits increases every year.	- Penalties incurred in case of violation
	T4	Long-term	Obligations and Regulations on Existing Products and Services - Penalties and administrative actions due to non-compliance with relevant laws and regulations - In accordance with the HFCs management system improvement plan, transitioning HFC-using products to those with lower GWP. - Introduction of converting fossil fuel-based vehicles	- Increased compliance costs - Potential for levies and penalties if regulations are strengthened - Increased levies and refrigerant replacement costs upon introduction of refrigerant regulations - Increased costs for converting to alternative energy vehicles
Technology	T5	Long-term	Introduction of Low-Carbon Technologies/Facilities - Increased investment costs for energy transition and greenhouse gas reduction facilities	- Increased investment costs for solar panel installation - Increased investment costs for energy efficiency and process optimization

Market	T6	Short-term	Power Market Uncertainty - Rising electricity costs and increased volatility - The paid allocation ratio in the power generation sector during the 4th planning period of the Greenhouse Gas Emission Trading Scheme has increased → leading to higher emission allowance costs for power generators → resulting in electricity bill increases. (Paid allocation in 3rd planning period: 10%, Paid allocation in 4th planning period: expanded to 50% by 2030)	- Increased energy costs due to rising electricity prices	[Current Response Measures] - Monitoring electricity consumption [Future Response Directions] - Identifying PPA contracts
	T7	Short-term	LNG Market Uncertainty - Due to global political or climatic factors such as increased exchange rates, wars, and cold waves, deepened volatility	- Due to potential increases in LNG costs and increased production, rising energy costs	[Current Response Measures] - Through energy/process efficiency improvements, conducting in-house greenhouse gas reduction activities [Future Response Measures] - Through energy/process efficiency improvements, greenhouse gas reduction activity enhancement
	T8	Long-term	Uncertainty in Supplier Selection - Due to growing regulations on plastics and biodiversity, costs for packaging materials and others increase - Increased necessity for climate change response within the supply chain	- Due to the use of sustainable raw materials and compliance with environmental regulations, increased operating costs - Due to increased low-carbon transition costs in the supply chain, raw material procurement costs increase	[Future Response Directions] - Establishing Scope 3 emissions calculation and reduction targets - Conducting engagement activities with key suppliers in the supply chain - Building an LCA-based emissions calculation system
	T9	Long-term	Increased Renewable Energy Price Volatility - Due to renewable energy supply shortages, price fluctuations, power plant transaction methods, etc., intensified external market volatility	- Renewable energy self-generation, REC purchases, and PPA contracts resulting in increased capital expenditure	[Current Response Measures] - Reviewing profit/loss simulations through PPA contracts [Future Response Directions] - Identifying additional PPA contracts
Reputation	T10	Long-term	Increased Stakeholder Concerns and Negative Feedback, including Changes in Consumer Preferences - Increased consumer environmental considerations and preference for eco-friendly products - Demands from investors and stakeholders for climate change and biodiversity response increase	- Establishing an LCA system for eco-friendly product verification	[Current Response Measures] - Public disclosure of accurate information based on third-party verification (ESG Report) [Future Response Directions] - Participation in the Korea TCFD Alliance - Product certification for Carbon Footprint and Environmental Product Declaration

Assessment of Climate Change Opportunities

Hanmi Science evaluated climate change opportunities that could impact its business based on impact and likelihood, thereby deriving materiality.

Type	Period	Opportunities	Financial Impact	Response Measures
Policy/Regulations	Long-term	O1. Increased Incentives from Participating in Carbon Reduction	- Government subsidies/grants, tax benefits, etc.	[Current Response Measures] - Prioritizing high-efficiency equipment application when introducing new/replacement facilities [Future Response Directions] - Introduction of an internal incentive system linked to carbon reduction activities
Technology/Market	Mid-term	O2. Energy cost reduction by achieving RE100 through securing renewable energy and installing solar power.	- Reduction in electricity costs through renewable energy use, such as identifying PPA contracts	[Current Response Measures] - Solar power installation - Review of profit/loss simulations through PPA contracts [Future Response Directions] - Identification of additional PPA contracts
Reputation	Mid-term	O3. Enhanced business competitiveness through climate change response (e.g., eco-friendly product manufacturing).	- Increased sales due to meeting climate change response requirements.	[Current Response Measures] - ESG report disclosure and third-party verification [Future Response Directions] - Carbon footprint and environmental product declaration certification

Financial Impact Analysis of Climate Change Transition Risks

Hanmi Science assessed the materiality (likelihood × impact) of identified transition risks to identify high-priority risks (High grade), and calculated financial impacts based on the average annual amount for short-term (2026–2027), medium-term (2028–2030), and long-term (2031–2040) periods. Furthermore, with the implementation of RE100, it is expected that the burden of costs for emission deficits will be mitigated in the long term through expanded use of renewable energy and utilization of RECs and PPAs, which have been identified as financial opportunities.

Type	Transition Risks
Content	T5. Introduction of Low-Carbon Technologies/Facilities
Financial Impact Analysis Criteria	Hanmi Science has established detailed carbon neutrality goals with the aim of achieving carbon neutrality by 2040. To achieve carbon neutrality, investment costs for implementing reduction measures such as energy efficiency and process optimization will increase. For this, implementation costs through solar power facility installation and maintenance were calculated.
Financial Impact Analysis Results	Short-term (2026-2027): KRW 1.12 billion Medium-term (2028-2030): KRW 0.02 billion Long-term (2031-2040): KRW 0.02 billion
Content	T6. Electricity Market Uncertainty
Financial Impact Analysis Criteria	Starting from the 4th planning period of the Greenhouse Gas Emission Trading Scheme, the proportion of paid emission allowances in the power generation sector is gradually increasing (from 10% in the 3rd planning period to a maximum of 50% by 2030 in the 4th planning period). With the push for electricity market reform, an increase in electricity unit prices is anticipated. Accordingly, energy costs due to rising electricity unit prices have been calculated.
Financial Impact Analysis Results	Short-term (2026-2027): KRW 2.82 billion Medium-term (2028-2030): KRW 3.13 billion Long-term (2031-2040): KRW 3.99 billion
Content	T7. LNG Market Uncertainty
Financial Impact Analysis Criteria	The possibility of rapid fluctuations in international LNG prices is expanding due to increased volatility from global political and climate factors, such as rising exchange rates, wars, and cold waves. Accordingly, the financial impact on energy costs was estimated by applying it to an annual LNG consumption compared to BAU (Business As Usual).
Financial Impact Analysis Results	Short-term (2026-2027): KRW 1.75 billion Medium-term (2028-2030): KRW 1.71 billion Long-term (2031-2040): KRW 1.78 billion
Content	T9. Increased Volatility in Renewable Energy Prices
Financial Impact Analysis Criteria	Hanmi Science aims to achieve RE100 for Net Zero realization by 2040 and has set Power Purchase Agreements (PPA) and Renewable Energy Certificates (REC) purchases as primary implementation methods. The costs for RE100 implementation through PPA and REC, including annual KEPCO charges based on BAU, have been calculated.
Financial Impact Analysis Results	RE100 Implementation Costs (PPA) Mid-term (2028-2030): KRW 3.04 billion Long-term (2031-2040): KRW 3.16 billion
Financial Impact Analysis Results	RE100 Implementation Costs (REC) Mid-term (2028-2030): KRW 4.11 billion Long-term (2031-2040): KRW 4.99 billion
Type	Opportunities
Content	O2. Energy cost reduction by achieving RE100 through securing renewable energy and installing solar power.
Financial Impact Analysis Criteria	Hanmi Science is reviewing the introduction of renewable energy PPA contracts to achieve RE100 for carbon neutrality, and through this, has compared and analyzed existing Korea Electric Power Corporation (KEPCO) electricity tariff rates with PPA rates. As a result of this analysis, the potential for reducing electricity purchase costs through PPA introduction was identified as a financial opportunity.
Financial Impact Analysis Results	Mid-term (2028-2030): KRW 0.06 billion Long-term (2031-2040): KRW 0.8 billion

ENVIRONMENTAL

Biodiversity Conservation

Biodiversity Conservation

Hanmi Science recognizes the restoration of natural ecosystems and biodiversity conservation as a material sustainability issue for our company. During the course of our operations, we will proactively prevent factors that threaten biodiversity, and in case of damage, we will restore and regenerate to offset biodiversity loss. We continue activities related to natural ecosystem protection and biodiversity conservation. Furthermore, we will strive to apply these efforts not only to all our business sites but also throughout the entire supply chain connected by our stakeholders.

Biodiversity Performance and Goals

2025 Performance	2026 Targets
· Planted 912 trees in Hanmi Green Forest	· Plant over 1,000 trees in Hanmi Green Forest
· Participated in 5 environmental clean-up activities, including the removal of invasive alien species	· Participate in over 5 environmental clean-up activities

Environmental Protection Activities

BEE Happy project

The decline in bee populations due to climate change has emerged as a critical social issue that could lead to ecosystem collapse. In response, Hanmi Group operates a program for bees, which are a vital link in natural ecosystem restoration and biodiversity conservation. The BEE Happy project runs an apiary development program to increase bee populations, and for its smooth operation, an MOU was signed with the Korea Beekeeping Association in 2022, operating 10 bee colonies at the corporate apiary. In 2025, high-quality wildflower honey was produced through the apiary development project. This honey underwent quality inspection according to honey standard specifications through the Apicultural Products Research Institute, and 1,080 bottles were donated to 'On-gi Chang-go' (Warmth Warehouse) stores 1 and 2, a non-profit shop for marginalized communities. The pollination value of bees in response to climate change is 47.4 times* that of honey production, which is because the beekeeping industry provides public benefits beyond economic value, such as ecosystem conservation and pollination of other crops. The honey produced through the BEE Happy project has an economic value of KRW 8 million, but when converted into public benefit value for society and the environment, it is a program that generates an impact of over KRW 380 million.

Qualitative Effects	· Restoration of bee ecosystems · Health support for vulnerable groups · Emotional care for welfare blind spots	Honey Production Value: KRW 8 million Public Benefit Value: KRW 380 million
Social Value	· Provision of public benefit values such as ecosystem conservation and pollination of other crops	Economic Value of Pollination (47.4 times the value of honey production*)

* Basis for calculation: Korea Rural Economic Institute, 'Study on Measuring the Value of Pollination in Beekeeping in Response to Climate Change' report (2020)

Creation of Hanmi Green Forest

To promote carbon neutrality and biodiversity conservation, since 2021, we have been creating the Hanmi Green Forest, planting trees and rare plants, and striving to preserve the ecosystem. Starting with the creation of Hanmi Green Forest No. 1 near Tongbok Stream in Pyeongtaek City for the conservation of the endangered species, the Parnassius stubbendorffii butterfly, 8 forests have been created to date, in conjunction with Pyeongtaek City and the Gyeonggi Southern Ecological Education Research Institute. In 2025, we planted 1 zelkova tree, 400 Aristolochia contorta plants, and 400 Hosta longipes plants at the Pyeongtaek Agricultural Ecological Park in two separate events, and 111 trees, including Celtis sinensis and Hydrangea paniculata, at Hambaeksan Central Park. The plantings are expected to absorb approximately 912 kg of carbon dioxide annually.



Photos of 2025 Hanmi Green Forest Creation Activities

2025 Activity Area	1,401 m ²
2025 Trees Planted	912 trees
Cumulative Trees Planted	3,342 trees
Cumulative CO ₂ reduction contribution	3,162kg

Removal of Invasive Alien Species

As a corporate volunteer group, we participate in the Hangang Guardian Volunteer Group organized by the Future Han River Headquarters, to address local environmental and ecological issues, restore the growth foundation of native plants, and improve the Han River Park user environment. We conduct environmental cleanup and removal of invasive alien species such as Sicyos angulatus and Humulus scandens three times a year at Amsa Ecological Park in Gwangnanu Han River Park. In the future, we plan to continue participating in ecological environment improvement activities with our employees, their families, and friends.



Photos of 2025 Han River Guardian Volunteer Activities

Activity Area	2,981 m ²
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SOCIAL

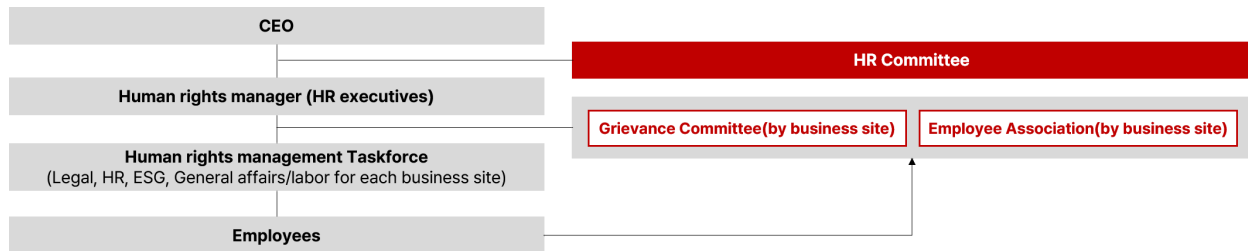
Human Rights Management

Human Rights Management

Hanmi Science recognizes human rights management, talent development, and labor-management relations based on trust and respect as essential conditions for sustainable management and growth. Hanmi Science operates various talent development programs to ensure that each employee's capabilities are autonomously and creatively utilized, and conducts regular human rights impact assessments to proactively identify and mitigate negative human rights risks. Furthermore, Hanmi Science is strengthening labor-management relations based on respect through various channels. Going forward, Hanmi Science will continue to enhance the value of respect for humanity by achieving work-life balance and implementing various welfare systems.

Decision-Making Structure

Hanmi Science is striving to address employees' opinions and grievances by establishing various channels to listen to them. We have established employee councils and grievance handling committees at each workplace to hear employees' human rights-related grievances and suggestions.



Roles and Responsibilities of Dedicated Organizations

Category	Roles and Authorities
CEO	Overall Human Rights Management
Human Rights Management Officer	Human Rights Due Diligence and Grievance Handling Committee/Employee Council
Human Resources Committee	Deliberation on Important HR Matters
(By Business Site) Grievance Handling Committee	Listening to and Resolving Employee Grievances
(By Business Site) Employee Council	Consultation on Enhancing Employee Welfare and Healthy Corporate Development

Strengthening Employees' Expertise in Human Rights Management

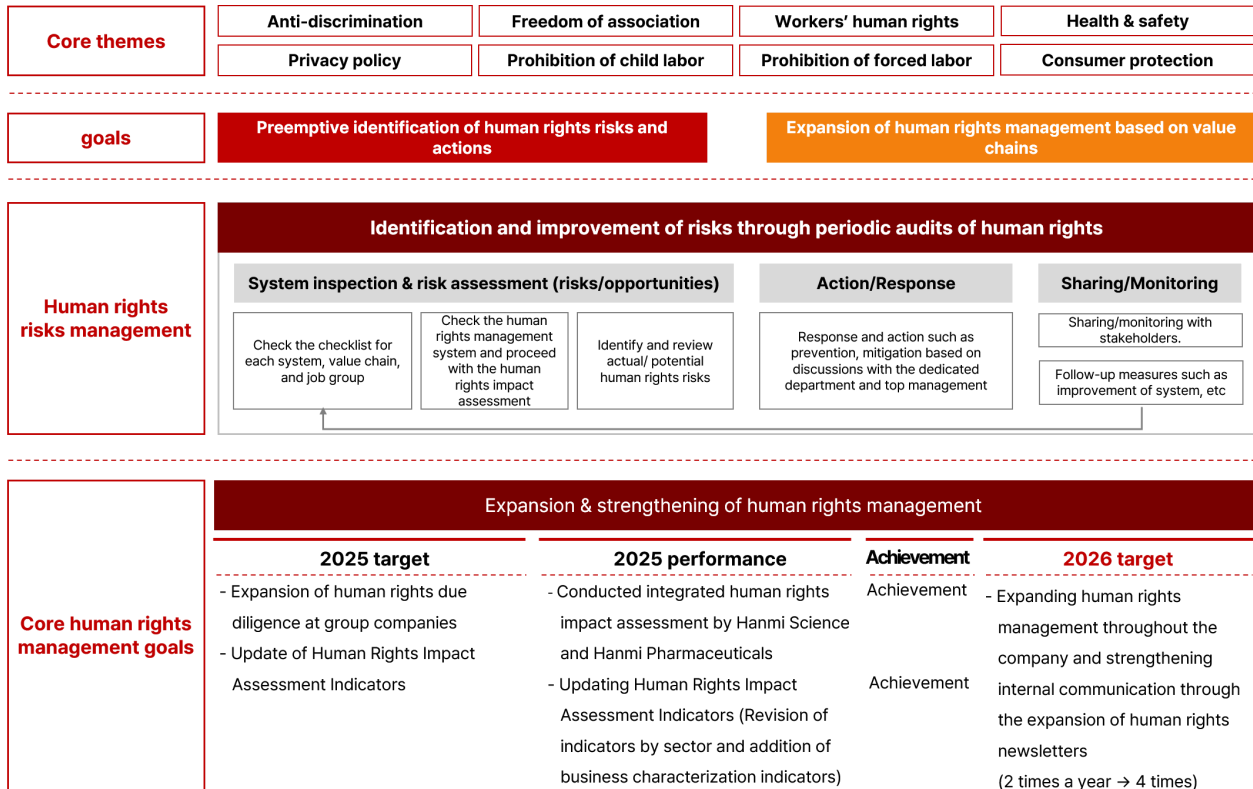
Hanmi Science provides training on preventing workplace harassment and sexual harassment, and improving disability awareness to all employees, including the CEO.

Category	Unit	2023	2024	2025
Total Employees	Persons	426	463	499
Employees Who Completed Human Rights Education	Persons	426	463	499
Completion Rate	%	100	100	100
Human Rights Education Hours per Person	Hours	4	5	5
Training Content	Prevention of Workplace Harassment and Sexual Harassment, Disability Awareness Education			

Human Rights Management Strategy

[Hanmi Group Human Rights Policy](#)

Hanmi Science complies with domestic and international human rights norms for responsible human rights management. Accordingly, Hanmi Science has selected eight key themes, including non-discrimination, freedom of association, and human rights protection, and applies them across the entire company, further striving to apply them to all stakeholders in its business relationships.



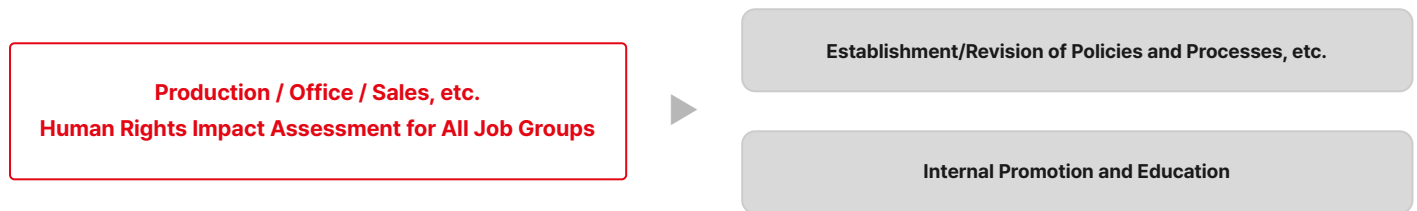
Proactive Identification and Action on Human Rights Risks

Human Rights Due Diligence

Hanmi Science conducts human rights impact assessments in accordance with human rights management regulations to identify potential and actual human rights risks. Hanmi Science's human rights due diligence is based on global guidelines such as the Universal Declaration of Human Rights and ILO Core Conventions, and involves an assessment of its human rights management system and surveys of all employees. In the future, Hanmi Science plans to expand the scope of its human rights due diligence to include various stakeholders, such as its supply chain.

2025 Human Rights Impact Assessment Results

In 2025, Hanmi Science conducted its first human rights impact assessment for all employees across all business sites, including production, office, and sales functions. The human rights impact assessment, conducted on a total of 10 elements, revealed no severe risks. It did identify 10 potential (lower-level) human rights risks, and immediate corrective actions have already been completed for 9 of them.



2025 Human Rights Impact Assessment Results Details

Potential Human Rights Risks and Challenges		Actions and Plans	
Area	Details	Direction of Action	Detailed Activities
Prohibition of Discrimination	Compliance with Legal Mandatory Employment Rate for Persons with Disabilities	Establishment and Reorganization of Policies and Processes	Continuous Improvement of Mandatory Employment Rate through Employment Expansion
	Sharing of Non-discrimination and Equal Opportunity Policy with All Employees	Internal Promotion and Education	Education through Human Rights Newsletter (Expanding from 2 times/year to 4 times/year in 2026)
	Provision of Non-discrimination and Equal Opportunity Education to All Employees		
Prohibition of Child Labor	Lack of Content within Human Rights Policy	Establishment and Reorganization of Policies and Processes	Reflected in Human Rights Policy
Safety and Health	Non-disclosure of quantitative information related to safety and health	Establishment and Reorganization of Policies and Processes	Disclosure of quantitative information through ESG Report
Work-Life Balance	Work-Life Balance Education for Managers	Strengthening Internal Promotion and Education	Education through Human Rights Newsletter (Expanding from 2 times/year to 4 times/year in 2026)
	Provision of information on work-life balance support systems, regular education and guidance		
	Workplace change measures upon request from pregnant employees		
	Support for establishing systems for work-life balance culture policies		
Grievance Procedure	Regular education on grievance handling procedures		

TOP 5 Most Important Human Rights Issues Selected by Employees

Category	Share
Employee Human Rights	38%
Prohibition of Discrimination	18%
Freedom of Association	12%
Safety/Health	11%
Forced Labor	11%

2025 Hanmi Science Employee Satisfaction Survey

Hanmi Science conducted an employee satisfaction survey targeting executives and employees to improve organizational culture in 2025. The Hanmi Science employee satisfaction survey consisted of a total of 57 indicators, including company life, human satisfaction, operational systems, and organizational culture, and was analyzed on a 5-point scale. Hanmi Science plans to conduct an employee satisfaction survey annually and will strive to create a better organizational culture through it.

Category		Score (out of 5 points)
Overall Satisfaction		3.3
Company Life	Work Environment	3.7
	Sense of Ownership	3.6
	Job Function	3.8
Interpersonal	Supervisor Leadership	3.4
	Colleagues/Subordinates	3.7
Operational Systems	Organizational Strategy	3.3
	HR Systems	2.8
	Workforce Management	2.9
	Processes	3.2
Organizational Culture	Information Sharing	3.4

Grievance Handling and Sexual Harassment Prevention Process

Hanmi Science complies with relevant laws such as the Labor Standards Act and the Equal Employment Act, and is making various efforts to establish human rights management, including preventing sexual harassment and workplace bullying. Hanmi Science is expanding its grievance handling process to not only its executives and employees but also stakeholders connected to Hanmi Science through business, and operates 'Report (K-Whistle)', a third-party anonymous reporting channel, to establish an organic corporate culture that prevents workplace disputes and fosters cooperation between labor and management. We will endeavor to promote the reporting channel in the future so that stakeholders can actively utilize it.



Hanmi Science Grievance Handling Receipts and Measures

Category	Unit	2023	2024	2025
Received	Cases	1	2	0
Actions Taken		1	2	0

Human Rights e-Newsletter with Hanmi Family 'Hanmi is Good! Human Rights e-News!'



Hanmi Group Human Rights e-Newsletter

'Hanmi is Good! Human Rights are Good!'

Hanmi Science has been publishing the human rights e-newsletter, 'Hanmi is Good, Human Rights e-News' since 2023 to strengthen communication with employees regarding human rights management.

'Hanmi is Good, Human Rights e-News' is shared with all Hanmi Science employees via email and the internal bulletin board, containing information on overall human rights management, including safety and health, welfare benefits, human rights policy guidance, and various reporting systems. To expand education on work-life balance and grievance procedures in 2026, it will be expanded from twice a year to four times a year.

Moving forward, Hanmi Science will continue to develop various policies and strengthen communication to spread and advance human rights management.

Achieving Gender Equality

Hanmi Science is actively striving to create a women-friendly work environment to encourage women's social participation and enhance their status. In particular, it provides equal opportunities without discrimination based on gender in recruitment and promotion. Among the total 24 executives at Hanmi Science, five are women, who are active in various fields. Additionally, to foster a women-friendly work environment, the company operates women's lounges and an on-site daycare center.

Ratio of Female Executives (vs. Total Executives)	20.8%
Ratio of Female Managers (vs. Total Managers)	20.7%
Ratio of Female Employees (vs. Total Employees)	35.9%

* Hanmi Science Managerial Positions: Team Leader or higher / Hanmi Science's own criteria

Employment of Persons with Disabilities

Hanmi Science is fulfilling its social responsibility of creating quality jobs for people with disabilities and ensuring employment stability, as well as pursuing diversity. Starting with the establishment of a Task Force for Recruiting People with Disabilities in 2020, the company strives to employ individuals with disabilities who fit the company's job roles and to discover new roles where they can work. Recruitment of people with disabilities is conducted through general recruitment and customized training recruitment in cooperation with the Korea Employment Agency for Persons with Disabilities, supporting them to quickly adapt to the company and demonstrate their capabilities. Currently, employed individuals with disabilities are demonstrating their skills in various roles such as in-house cafe baristas, office assistants, IT developers, web designers, video editors, and athletes who can work remotely.

Number of Employees with Disabilities (Recognized Employment Count / No. of Employees)	12/6
Achievement Rate vs. Mandatory Employment Rate for People with Disabilities	77.6%

* Republic of Korea Mandatory Employment Rate for Persons with Disabilities in Private Enterprises: 3.1%

Communication and Agreement Between Labor and Management

Hanmi Science listens to the voices of its employees to realize a corporate culture of trust and harmony. The Employee Council is a key communication channel, which operates quarterly at the headquarters and the Songtan plant. The Employee Council serves as a labor-management communication channel for sharing employee suggestions and improvements, where labor and management collaboratively discuss corporate culture, including HR regulations and welfare benefit systems. As of the end of 2025, 100% of all employees participate in the Employee Council. Furthermore, the working and employment conditions for all executives and employees are determined based on internal and external environments, employee needs, collective agreements, and management circumstances.

Workplace	Key Improvements
Headquarters	- Expanded operation of 'Useobap' (breakfast service) - Replacement of outdated office furniture - Distribution of company-wide common Outlook signature template - Change in automatic mailing time
Songtan Plant	- HVAC construction in manufacturing sites - Provision of winter protective gear for forklifts on-site - Reflection of requests for changes to vending machine beverages

SOCIAL

Human Capital

Human Capital

Talent Acquisition

[Hanmi Group Recruitment Page >](#)

Hanmi Science has established a talent profile based on creativity, challenge, and innovation, and operates various communication channels to discover talent to join Hanmi Science through fair recruitment processes. Each year, the company actively participates in the 'Pharmaceutical Bio Industry Job Fair,' the largest in the pharmaceutical bio industry, and produces videos such as public recruitment announcements and job vlogs through the YouTube channel 'Hanmi Group TV' to provide vivid job descriptions from current employees.



Hanmi Group Job Vlog



Hanmi Group Job Fair

Hanmi Science has been operating AI aptitude tests in its recruitment process since 2018 to ensure objective and fair evaluations. Especially for sales positions, final employment is determined through Hanmi Science's evaluation system, which includes field experience, training, and intensive practical education. Additionally, the 'MAKE Program' (Manner, Attitude, Knowledge, Energy) is operated to help new employees adapt quickly. The previous 3-day onboarding training has been significantly expanded to approximately 3 months, combining in-house and training center education with post-entry mentoring and e-learning. Quarterly HR team interviews are also conducted to support rapid adaptation to the company and development of capabilities.

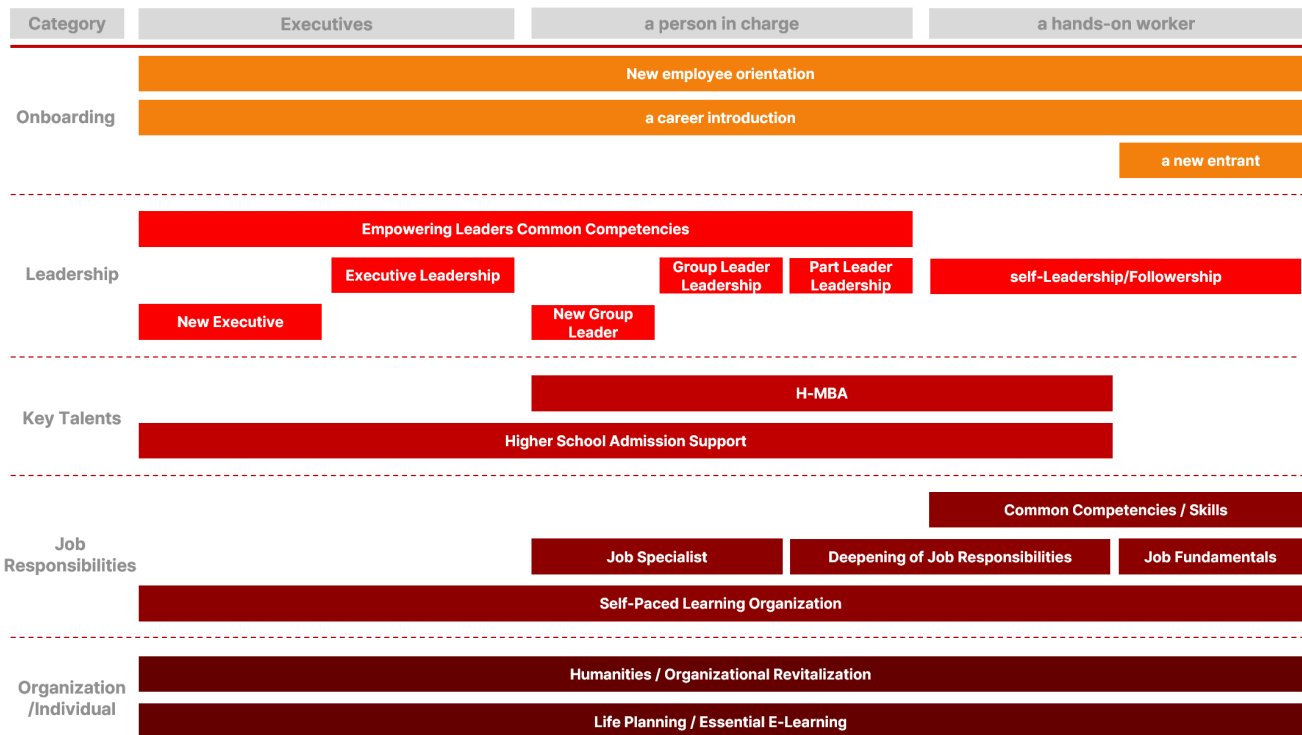
Hanmi Group Recruitment Process



Talent Development

Believing that education is competitiveness, Hanmi Science supports its employees in preparing for the future. Hanmi's educational system is designed to enable employees to shine on a larger stage, encompassing systematic job training, customized competency enhancement programs, overseas training to cultivate global perspectives, and core talent programs for next-generation leaders. Furthermore, Hanmi Science conducts the H-MBA program to strengthen the competencies of core talents, based on a spirit of creation and challenge. The H-MBA, jointly operated by Maeil Business Newspaper, HR specialist Multicampus, and Hanmi Group, is known as the 'Real MBA' and involves leading domestic companies. This program is managed as an educational course designed to develop essential skills and business competitiveness required by professionals, helping them grow into key management leaders within the organization. Employees who complete the program with excellent results receive tuition support for master's and doctoral programs at higher education institutions, with recommendations from executives.

Hanmi Science Education System



Employee Training Status¹⁾

Category	Unit	2023	2024	2025
Number of Trainings	Cases	431	696	603
Cumulative Number of Training Beneficiaries	Persons	258	330	322
Education Cost (based on individual job training)	KRW	107,756,196	177,750,701	213,193,740
Average Training Hours per Person	Hours / Person	28	83	75
Training Cost per Person	KRW / Person	252,949	383,911	427,242

1) Individual Job Training Criteria (excluding legally required training, onboarding training, etc.)

H-MBA Completion Status

Category	Unit	2023	2024	2025
Number of Completers	Persons	4	2	4
H-MBA Cumulative Completers (2016 ~ 2025)				23

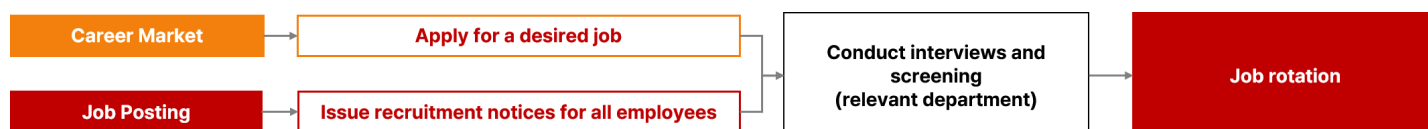
2025 Employee Competency Enhancement Training

Topic	Content
Manager Leadership Competency Enhancement	Coaching, Performance Management, Workforce Operation, etc.
Internalization of Hanmi Group Vision	Reinterpreting Hanmi Group's vision to foster company loyalty and cultivate teamwork
Mutually Respectful Communication	Acquisition of communication methods based on understanding various judgment types
New Employee Self-Leadership	Fostering Internal Motivation and Work Accountability
Professional Business Manners and Mindset	Acquiring Basic Business Etiquette and Time Management Methods
Creative Reinterpretation of Hanmi Group's Talent Profile	Internalization, Creativity, and Collaboration Enhancement through Reinterpretation of Hanmi Group's Talent Profile
Business Simulation	Cultivating Business Acumen through Corporate Management Activity Simulation
AI/OA for Work Applications	Improving Work Productivity through Acquiring Practical AI Utilization Methods
Creating a Career Development Vision Board	Enhancing Organizational Adaptability through Career Development Path Design within Hanmi Group
Special Lecture on Correct Posture	Optimizing the Work Environment through Establishing a Healthy Lifestyle
On-the-Job Problem-Solving Workshop	Diagnosis of On-the-Job Strategies/Performance and Planning Issue Solutions Based on MBA Knowledge
Leadership Special Lecture through History	Insights into Unlearning Innovation and Leadership Competencies through Historical Events
Special Lecture on Mental Health Management	Recharging and Emotional Recovery for Burnout Rehabilitation

Job Rotation System 'Hanmi CDC' (Career Development Center)

Hanmi Group operates a job rotation system to foster the career development of its executives and employees. The job rotation system is designed to overcome the monotony that arises from performing the same job for extended periods by encouraging employees to take on new challenges, thereby supporting their individual career growth. Through this system, employees gain diverse work experiences, and by strategically placing top talent, the group realizes creativity, challenge, and innovation.

Hanmi CDC Process



Hanmi CDC Status by Year

Category	Unit	2023	2024	2025
Job Posting Announcement	Persons	9	5	6
No. of Job Transfers		4	1	1

Re-employment Support Service

Hanmi Science, based on Article 21-3 of the Act on Employment Promotion and Vocational Rehabilitation of Older Persons, provides services necessary for reemployment, such as career and aptitude diagnosis, future career planning, job placement, and education on reemployment or entrepreneurship, to employees nearing retirement age and those scheduled to leave due to retirement age, by entrusting these services to external companies.

Evaluation System

Hanmi Science fosters an internal culture where employees can work enthusiastically through a performance-centric evaluation system. In accordance with annual management goals, executives and employees undergo semi-annual evaluations through EMP (Elite Manifesto Program) and HLP (Hanmi Leadership Program). EMP, a self-evaluation system, is a program that allows individuals to assess themselves and receive feedback based on the 10 virtues of the Elite Hanmi award, thereby self-checking their work direction aligned with management goals. HLP is an evaluation system for managers, including executives, where departmental practitioners evaluate and diagnose leaders, thereby strengthening proper leadership and team capabilities. The Elite Hanmi award and the 10 virtues of Leadership represent the commitment of employees towards Hanmi Science's direction and goals, and are core values of talent management.

EMP	Team Member Evaluation (Team Members, Part Leaders)	Self-diagnosis on 20 items (10 items for sales positions) based on semi-annual work performance
HLP	Manager Evaluation (Group Leaders, Team Leaders)	Diagnosing leadership across 20 items based on Hanmi's 10 Leadership Virtues

Evaluation Process

01	02	03	04	05	06
Goal Setting	Performance Documentation	Performance Feedback	Self-Diagnosis	1st Evaluation	2nd Evaluation

Elite Hanmi Employee	A person who upholds fundamentals and values principles
	A proactive and creative person
	A person who breaks stereotypes from past frameworks
	Individuals with strong patience, tenacity, and drive for achievement
	A person trusted for sincerity and responsibility
	A person who values the organization more than selfish self-interest
	Individuals who are thorough and meticulous in all matters
	Individuals who work with deep and thoughtful consideration in all tasks
	A person who is passionate and dedicated to their work
	A person who sweats diligently, giving their best
Hanmi Leadership	Inclusive :Leadership through a family-like organizational culture that respects individuals
	Respected :Leadership based on morality and integrity
	Confidence-building :Leadership through thorough on-site training and learning
	Strategic and tactical :Leadership based on work importance and priorities
	Highly professional :Leadership in goal management (process management)
	Passionate and driven :Leadership in business innovation
	:Leadership that serves as an optimal Model for the virtues of an Elite Hanmi employee
	Actively participating in EMP-coaching and mentoring feedback for elite development :Leadership
	Decisive :Leadership, not indecisive in decision-making
	:Leadership that strictly onboards and offboards based on Elite potential

Compensation System

Hanmi Science operates a performance-based annual salary system for all employees, based on evaluations of individual achievements and capabilities. It implements a performance-based annual salary system based on EMP and HLP, and separately from this, operates the CIQ (Creative Individual Quarter) system, which involves setting creative goals for each department and rewarding based on the results.

Salary	Management Performance Incentive (PI)
Once a year, comprehensively considering individual capabilities and performance salary compensation based on the annual salary determined by such considerations	Individual performance incentives based on semi-annual work performance are paid differentially twice a year

Introduction of Stock-Based Performance Compensation System

In 2025, Hanmi Group introduced a 'Stock-Based Performance Compensation System' to enhance employee loyalty and ownership, and to further strengthen the existing compensation system by providing incentives in company shares to employees who meet certain conditions. Hanmi Group believes that a performance-oriented compensation system is essential for securing future corporate competitiveness in the fiercely competitive global pharmaceutical and bio-industry, and will strive to attract global talent and establish a culture where all employees share a sense of ownership and grow together, thereby realizing sustainable corporate value.

Performance-Based Stock Compensation (RSU: Restricted Stock Unit)	In cases where performance significantly impacting the enhancement of corporate value, such as increased sales and profits, new drug approval, and technology exports, is achieved, up to 100% of the annual salary equivalent in treasury shares is differentially paid.
Employee Productivity Incentive Stock Grant (RSA : Restricted Stock Award)	Employees can choose to receive 50-100% of their performance incentive amount in company shares based on semi-annual evaluation results. Losses due to stock price decline are covered by the company.

Additionally, the 'Proud Hanmi Person Award', established by Hanmi Group Chairman Song Young-sook since 2020, is limited to employees (not executives) and recognizes and encourages practical workers who have silently achieved results in unseen areas.



2025 Proud Hanmi Person Award Ceremony



SOCIAL

Welfare & Culture

Welfare & Culture

Fostering Corporate Culture

Hanmi Science operates various childcare support systems to help employees balance work and family life. The company supports various work arrangements such as maternity/paternity leave, reduced working hours for childcare, remote work, and flexible work schedules. These systems help employees manage both work and childcare. Additionally, the company operates an in-house daycare center, providing a safe and comfortable environment for employees' children. Furthermore, it fosters a culture where male employees can freely use parental leave, creating an environment where childcare responsibilities are shared and supported regardless of gender. Hanmi Science will continue its efforts to introduce various systems to enable employees to balance work and family.

Hanmi Science Work Systems

Flexible Work System	· A system where employees can freely choose their commute times and working days within the statutory working hours
Discretionary Work System	· A system that deems agreed-upon hours as worked for tasks where, given the nature of the work, it is necessary to entrust the method of task execution to the discretion of the employee
Flexible Work System	· A system that allows for flexible adjustment of working hours according to workload, enabling flexible responses to changes in work
Deemed Work System	· A system that considers agreed-upon hours as worked when it is difficult to calculate actual working hours due to work performed outside the workplace or other reasons

Hanmi Science implements various work systems tailored to the characteristics of each workplace and individual's life. In addition, an online work hour management system is operated to ensure the smooth activation of these systems. This system not only allows real-time management of work hours but also helps employees plan their vacations in advance. Furthermore, as part of the selective work system, a PC OFF system is operated, which automatically shuts down PCs at the end of work hours designated by the employee.

Lifecycle-based Childcare Support System

Pregnancy Period	· Implementation of reduced working hours system to encourage childbirth · Paid leave for regular prenatal check-ups
Childbirth Period	· 100% of ordinary wages for 60 days during maternity leave · Provision of pre/post-natal leave (120 days) and spouse's paternity leave (up to 20 days)
Child-Rearing Period	· Reduced working hours system during childcare period and parental leave

Employee Welfare Benefits System

Employee-Driven Effective Benefits	- Actual expense support up to KRW 500,000 per year - Self-development (academy fees, sports facilities, books) - Hobbies/Leisure (OTT subscription fees, cultural event tickets, travel) - Family medical expenses (medical expenses for self and family, pet medical expenses, eyeglasses, medical devices)
Life Stability	- In-house loan support for housing funds/living stability - Group accident insurance enrollment
Medical	- Support for one annual health check-up and discount on health check-up costs for employee family members - Psychological counseling support
Family / Special Occasions	- Personal marriage, child's first birthday, child's marriage, parents' (including spouse's) 60th (Hwangap) or 70th (Gohui) birthday, 80th birthday, bereavement - Congratulatory/condolence money, special leave, wreaths/floral arrangements, memorial items, funeral welfare worker support - Provision of celebratory welfare points - KRW 500,000 for childbirth (including spouse), KRW 100,000 for child's elementary school admission - Childcare/education support for multi-child families (from the second minor child) KRW 300,000 per quarter - University tuition support for children (regardless of number of children) - Operation of Family Day - Operation of childcare centers (Headquarters, Paltan workplace)
Welfare Points	- Provision of KRW 500,000 welfare points per year - KRW 100,000 each for Seollal (Lunar New Year), Chuseok (Korean Thanksgiving), birthday, Labor Day, and anniversary of foundation - Welfare card issuance
Recreation/Culture	- Discounts at in-house welfare mall partner stores (shopping malls, performances, theme parks, travel, etc.) - Employee accommodation at member rates using corporate condo memberships - Company support for employees using Chinese restaurant 'Eoyang' on public holidays
Work Environment	- Operation of employee lounges at all workplaces (providing refreshments and rest areas) - Uniform support by job role - Operation of women's lounges and nursing rooms - Operation of in-house cafe (EQUAL GARDEN) at headquarters - Operation of headquarters' fitness facility (BALANCE LAB) - Provision of welcome gifts for new hires
Post-retirement Life	- Operation of retirement pension system (Defined Benefit (DB), Defined Contribution (DC)) - Support for re-employment assistance programs (linking with external education programs/life design and career change support education, etc.)
Refreshment Leave	Year-end refresh leave system
Self-development	University tuition support (upon selection)
Long-term Service / Excellent Employees	- Provision of gold bar service anniversary plaque for long-term service (10g for 10 years, 20g for 20 years, 30g for 30 years) - Rewards for excellent employees

SOCIAL

Social Contribution

Social Contribution

Hanmi Group Social Contribution

Based on its management philosophy of respecting humanity and creating value, Hanmi Group fulfills its corporate social responsibility to build a healthy society and a sustainable future. Hanmi Group's social contribution initiatives are driven by three core values: Life (Respecting Life), Co-existence (Growing Together), and Future (Sustaining Tomorrow). In the Life domain, we promote the value of respecting life by enhancing healthcare accessibility for vulnerable groups and supporting healthy living. In the Co-existence domain, we collaborate with local communities to build a foundation for sustainable growth and realize the value of co-existence with various stakeholders. In the Future domain, we demonstrate our commitment to a sustainable society through environmental protection, support for future generations, and employee participation activities. Hanmi Group will continue to create social value based on its expertise as a healthcare company, contributing to a healthier and more sustainable society.

Hanmi Group CSR Slogan / Mission

"Caring for **LIFE**, Sharing **HOPE**"

Respect for Humanity, grow together, and continue tomorrow through sharing.

Vision

Respecting Life, Hanmi

Life Health Healthcare Access

Expanding health equity and realizing the value of respect for life

Medicines for Vulnerable People
Support for medical and living expenses
Awards and academic support for medical personnel
a campaign to donate blood to executives and employees

Growing together, Hanmi

Community Cooperation Win-win

Building a win-win cooperation ecosystem in the local community

Supporting the livelihood of the vulnerable in the region
a community cooperation program
cultural and educational support activities
Promotion of community diversity and inclusion

Sustaining Tomorrow, Hanmi

Environment Future Generation Participation

Environmental protection and expanding participation of future generations

environmental and ecological protection activities
Future Generation Environmental Education
Employee Participation Volunteer Program
Disaster and Crisis Response Support

Mid- to long-term objectives and strategies

Establish the foundation (2026~27)

Respecting Life

Build a health support base model

- Consultation > Support > Establishment of a health support system linked to follow-up management
- Increased drug costs by 10% per year for vulnerable groups
- 1,000 people participated in blood donation and life sharing activities per year

Growing together

Laying the foundation for regional cooperation

- Early detection and prevention campaign for missing children
- 300 sets of living and welfare kits per year are supported
- Establishment of partnerships with key cooperative organizations by region

Sustaining Tomorrow

Building a Foundation for Sustainable Engagement

- 5% annual expansion of employee participation programs
- Promote environmental and ecological protection activities more than four times a year
- 200 people participated in environmental and social education for future generations per year

Expansion/Advancement(2028~30)

Health Program Extensions

- Regional-based health support programs expand nationwide
- Expansion of disease prevention-oriented health campaigns
- Establishment of an integrated operating system for patient assistance programs

Expand regional cooperation networks

- Establishment of network of cooperative organizations by region
- Expansion of social contribution programs specialized in workplaces
- More than 1,500 people a year in community support

Participatory CSR Extensions

- Accumulated 10,000 employees participated in volunteer work
- Promote environmental and ecological protection activities more than 6 times a year
- Expansion of problem-solving CSR activities based on technology&products

Strengthen Leadership (2031~35)

Equipped with Hanmi-type Health Support Model

- Establishment of Korea-U.S. Healthcare Platform
- Increase health support for vulnerable groups by 20% per year
- Disease prevention&health education spread nationwide

Building a win-win cooperative ecosystem

- Establishment of seven regional cooperation networks nationwide
- More than 2,000 people a year in community support
- Hanmi CSR Digital Magazine Published

Securing Sustainable Social Contribution Leadership

- Accumulated 15,000 employees participated in volunteer work
- Promote environmental and ecological protection activities more than 8 times a year
- Fostering and investing in social innovation healthcare ventures

2025 Hanmi Science Social Contribution Costs Status

2025 Total Donations (Separate Basis)			2025 Volunteer Employee Number/Hours (Separate Basis)	
KRW 1.4 hundred million			152 persons / 358 hours	
Category	Unit	2023	2024	2025
Social Contribution Activity Costs	KRW 100M	-	0.1	0.2
Donations		5.2	112	1.4
Volunteer Employee Number/Hours	persons/hours	55/163	105/334	152/358

Social Contribution Achievements

Organizer	Content
Ministry of Health and Welfare	2025 Community Contribution Recognition Company (Newly Recognized)
Korean Red Cross	Medal of Honor



Employee Sharing Program

Hanmi Family's Lifestyle Customized Volunteer Program Han-Ra-Bong

Core Values

Spontaneity, Continuity, Sincerity

No. of volunteers
(2025 / Cumulative)

1,011persons
/4,922persons

Direction

Local communities, Underprivileged persons,
Environmental preservation

Participation hours
(2025 / Cumulative)

2,603hours
/14,851hours

* Cumulative Volunteer Period: 2017 ~ 2025.12.31 (Based on Hanmi Group domestic workplaces)

Hanmi Group recruits employee volunteers and conducts various sharing programs through Han-Ra-Bong (Hanmi Family's Lifestyle Customized Volunteer Program), an in-house online volunteer platform established in 2022. Han-Ra-Bong operates under themes such as children/adolescents, people with disabilities, seniors, environment/family, and is a volunteer system that allows individuals to proactively choose activities that suit their circumstances and conditions. Additionally, to support and encourage employee participation, we operate an awards program that calculates and rewards social contribution activity participation points over one year.

Han-Ra-Bong Social Contribution Activity Themes

Children · Adolescents	People with Disabilities	Seniors	Environment / With Family
- Hickman Catheter Production for Pediatric Cancer Patients - Local Children's Living Furniture Production - Refugee Family Bazaar Operation Assistance - Stray Dog & Cat Shelter Operation Assistance	- Assistance for Programs at Sheltered Workshops for the Disabled - Production of Books for the Visually Impaired (Braille Picture Books/E-book Support) - Production of Daily Living KITs for the Hearing Impaired - Assistance for Sports Programs for the Disabled (Hiking, Goalball, Swimming)	- Cooking Side Dishes for Elderly Living Alone - Making Handmade Snacks for Elderly Living Alone - Kimchi-making for Sharing Activity	- Hanmi Green Forest Creation (Pyeongtaek, Gyeonggi-do) - Eradication of Ecosystem-disrupting Plants - Support for Reuse & Sharing Store Operation - Plogging & Jugging Hanmida



Love Blood Donation Campaign



Volume of donated
blood (cumulative)

3,667,200cc

No. of donors / Years of
donations (cumulative)

**11,460persons
/45years**

No. of blood donation
certificates (cumulative)

4,790 certificates

* Criteria: 1981~2025.12.31 / Hanmi Group domestic business sites

Hanmi Group's 'Love Blood Donation Campaign,' now in its 45th year, is the longest-running public service campaign in the domestic pharmaceutical industry, continuing since its founder, the late Chairman Lim Sung Ki, participated in the opening of 'Blood House' at Seoul City Hall Station in November 1980. In 2025, the campaign was held at all business sites, including Hanmi Science headquarters, Hanmi Pharmaceutical Pyeongtaek Bio Plant, Paltan Smart Plant, and R&D Center, with 658 employees participating. Employees who participated in blood donation voluntarily donate their blood donation certificates, which are then given to employees requiring emergency transfusions and patient organizations such as the Korea Blood Cancer Association. Additionally, in 2025, 300 blood donation certificates along with Hickman catheter pouches personally made by employees were delivered to the Korea Childhood Leukemia Foundation.

Employee-Pharmacist Collaborative Social Contribution Project 'Big Heart PLUS'

Cumulative donations

KRW 102,345,019

Cumulative no. of
child patients supported

32persons

* Criteria: 2018~2025.12.31



Hanmi Group is conducting a fundraising project for the community, aiming for employees and pharmacists to jointly practice the value of respect for humanity. Through the communication channel within Hanmi Group's specialized medical portal 'HMP,' pharmacists directly propose beneficiaries in need and voluntarily participate in donations. During the fundraising period, with active participation from pharmacists, various cases are submitted. An in-house social worker then reviews supporting documents and conducts internal deliberation to determine eligibility and select beneficiaries. In 2025, seven cases, including patients with short bowel syndrome and self-sufficient youth, were selected, and a total of KRW 18,273,965 was raised and delivered to the beneficiaries.

Anniversary Volunteer Week Big Heart Volunteer Week (BIG HEART Volunteer Week)

Total no. of participants

500persons

Total no. of programs

7



Big Heart Volunteer Week Activity Programs

Workplace Environmental Cleanup Activities	Hanmi Group Han River Guardians	Seniors Living Alone Sharing Hangwa (Traditional Korean Confectionery)	Multicultural Families Bazaar Item Donation	Children with visual impairments Braille books and TenTen sharing	Elderly with hearing impairments Health bundle sharing	Seoul's shantytown Honey donation
Plogging activities near each Hanmi Group company's business site or local community environmental clean-up	Removal of ecosystem-disrupting plants for the protection of endangered species	For elderly living alone, Hangwa donation	For multicultural families, sharing of daily necessities, food, toys, and other items by employees	For children with visual impairments, donation of Braille books and TenTen	For elderly with hearing impairments, sharing of soy milk, health functional foods, etc.	Sharing honey secured through the BEE-Happy project with residents of Seoul's shantytown villages

To commemorate the 52nd anniversary of Hanmi Group's founding, the founding anniversary volunteer week, 'BIG HEART Volunteer Week,' was held. From September 20 to October 2, 2025, a two-week period was designated as the volunteer week, during which approximately 500 employees participated in various volunteer programs, engaging in acts of sharing and compassion for the local community and vulnerable groups. The volunteer week included seven sharing programs: environmental clean-up activities at business sites, Hanmi Group Han River Keepers, Hangwa sharing for elderly living alone, donation of bazaar items for multicultural families, Braille books and Tenten sharing for children with visual impairments, health bundle sharing for elderly with hearing impairments, and BEE-Happy honey donation for Seoul's shantytown villages. Through these activities, Hanmi Group reaffirmed its long-standing management philosophy of 'Respect for Humanity' and 'Value Creation,' thereby fulfilling its essential role as a pharmaceutical company and its social responsibilities.

Internal systems for promoting a culture of social contribution and a virtuous cycle of social value

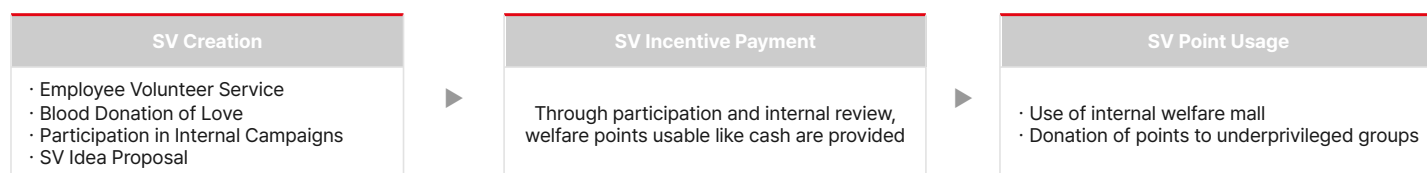
'Hanmi Big Heart Award' for outstanding social contribution participants

Since 2018, Hanmi Group has been operating the 'Hanmi Big Heart Award' program, which recognizes employees' social contribution based on their annual volunteer activity scores, to encourage participation. This system officially acknowledges the contributions of outstanding participants, going beyond mere commendation to foster a social contribution culture created together by employees. Through this system, the company continuously supports employee volunteerism and further disseminates the value of sharing throughout the organization.



Incentive System

Hanmi Group operates a reward system to promote employee participation in social contribution activities and establish a virtuous cycle. Employees who contribute to creating Social Value (SV) are not only honored with the Hanmi Big Heart Award but also receive welfare points, enabling them to purchase products or use various services at the company's welfare mall. Furthermore, by allowing employees to donate the welfare points awarded as incentives to underprivileged groups through the internal fundraising project 'Big Heart Plus,' a virtuous cycle model that spreads the value of sharing has been established. We are building a model that creates a virtuous cycle through welfare point donations. This virtuous cycle model is expected to be an effective means for Hanmi Group to expand its social contribution culture and the value of sharing within the organization, while also fulfilling its social responsibilities for the community together with its employees.



Emergency Disaster Relief Supplies Support



Hanmi Science supported over 30,000 relief items to areas severely damaged by large forest fires, including Sancheong-gun in Gyeongsangnam-do, and Yeongdeok-gun and Yeongyang-gun in Gyeongsangbuk-do, in March 2025. In consultation with local governments, a total of approximately 30,000 relief items were delivered, including 20,000 packs of 'Whole Soy Milk Korean Black Bean High Calcium' and 10,000 cans of the energy drink 'Premium Recipe.' These items were distributed not only to residents in affected areas but also to on-site response personnel such as firefighters and volunteers.

Furthermore, in July, the company supported over 35,000 relief items to regions severely affected by heavy rainfall across the country, contributing to prompt recovery efforts. Approximately 35,000 relief items, including over 21,000 packs of Whole Soy Milk and over 14,000 cans of the energy drink Premium Recipe, were delivered to six flood-affected areas, including Gapyeong in Gyeonggi-do, Sancheong in Gyeongsangnam-do, Buk-gu in Gwangju, and Dangjin, Asan, and Yesan in Chungcheongnam-do, which suffered the most severe damage. The relief supplies were provided not only to flood victims but also to volunteers and military personnel supporting recovery operations. Hanmi Science was awarded an honorary medal from the Korean Red Cross in recognition of its swift disaster relief efforts.

Beyond simple donations, Hanmi Group operates an emergency social contribution system that prioritizes immediate on-site response in disaster situations. We will continue to provide practical assistance for community recovery and the protection of disaster victims.

Community Shared Growth Programs

Campaign for Early Detection and Prevention of Missing Children



Hanmi Science signed a business agreement with the Seoul Gangdong Police Station for the early detection and prevention of missing children. Through this agreement, a QR code linking to the National Police Agency's 'Safety Dream App' will be affixed to the top lid of Hanmi TenTen Multi Vitamin. Registering children's fingerprints and photos via the QR code can help quickly locate missing children. This initiative is highly significant as it naturally conveys missing child prevention messages through TenTen, which is familiar to children. Hanmi Group plans to expand this campaign to various consumer healthcare products, including the over-the-counter medicine 'TenTen Chewable Tablets,' starting with this agreement.

Multicultural Family Support Programs

Amount of financial support
for the Ansan Global Youth
Center (cumulative)

KRW 860M

Number of people receiving
support in the Ansan
multicultural family (cumulative)

**154,295
persons**

* Cumulative basis: 2011 ~ 2025.12

Hanmi Group is undertaking various support programs with Ansan Global Youth Center and World Citizens' Forum to help multicultural and immigrant background families settle stably in Korea. Through the Ansan Global Youth Center, we provide emergency living expenses (such as medical and educational fees) for multicultural families and support the operation of 'Kkumbit School,' a commissioned school to help youths adapt to Korean schools. Furthermore, in collaboration with the World Citizens' Forum, we provide university entrance scholarships for first-year university students from immigrant backgrounds to establish the identity of multicultural children and youth and expand opportunities for talent development. We also run programs like the World Citizen Gahyun Fellowship, which enables cultural exchange with promising international artists, and art and music education programs.



Ansan Global Youth Center 'Kkumbit Art Festival'



Gahyun Fellowship 'Scholarship Award Ceremony'

Cultural Arts Contribution Programs

Light & Sound Sharing Concert & Light & Sound Hope Fund

Total Amount of the Sound of
Light Hope Fund (cumulative)

KRW 377M

Total no. of disabled
children who have received
help (cumulative)

350 persons

※ Standard: 2013~2025.12.31



Since 2013, Hanmi Group has been operating the 'Light & Sound Hope Fund' project, collaborating with the Medical Philharmonic Orchestra (MPO), an orchestra composed of doctors from Seoul National University College of Medicine, to organize charity concerts for children and adolescents with disabilities and raise donations. The funds raised are used to support art education activities for 'Hanullim Ensemble' of The Sarang Welfare Center, comprised of adolescents with developmental disabilities who play the xylophone, and 'Eoullim Ensemble,' a classical ensemble from Seongdong Comprehensive Welfare Center for the Disabled.

Employee Cultural Arts Sharing Programs



As part of its patronage activities, Hanmi Group has been operating the employee cultural arts sharing program <Today is a Good Day for Art Appreciation!> in conjunction with the Korea Mecenat Association since 2024. In 2025, classical concerts were held at the Hanmi Science headquarters and the Hanmi Pharmaceutical R&D Center. This initiative broadened employees' understanding of patronage and allowed them to directly experience the creative passion of artists, fostering an environment where both artists and employees can achieve mutual growth.

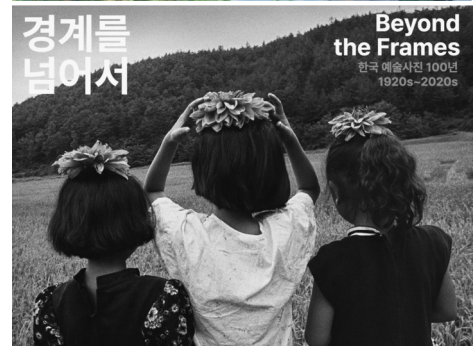
(Foundation) Gahyun Cultural Foundation Museum Hanmi

Based on the founder's firm belief to "create better medicines with our own technology," Hanmi Group consistently supports the Gahyun Cultural Foundation (established in 2002), committed not only to the physical health of the public but also to their spiritual enrichment and the development of culture and arts. The non-profit Gahyun Cultural Foundation, which began as the Hanmi Museum of Photography (opened in 2003), the first photography-specialized art museum in Korea, changed its name to Museum Hanmi in 2022 and now operates three branches: Bangi, Samcheong, and Gimpo.

Museum Hanmi Samcheong, the flagship museum, is committed to preserving cultural heritage and sharing it with the public. It preserves artworks in optimal conditions, embracing the traditions of photography while showcasing its expansion into contemporary art. Museum Hanmi Bangi strives to become a cultural space for office workers, rooted in the traditions of photography. Museum Hanmi Gimpo, with its traditional Korean house (hanok) and beautiful garden, is preparing various programs to contribute to local cultural development.

Since its opening, Museum Hanmi has engaged with visitors through exhibitions that survey the flow of world photographic history, from late 19th-century documentary photographs to works by contemporary photographers (over 153 exhibitions as of 2025), and through the development of exhibition-related programs. It also collects, researches, and publishes works of significant artistic and historical value, expanding opportunities for public cultural enjoyment. Furthermore, through the Museum Hanmi Research Institute (established in 2009), it focuses on researching Korean photographic history data, conducting studies, and securing oral records, and actively promotes photographic culture through the operation of the Museum Hanmi Academy (opened in 2012).

Just as Hanmi Group spearheaded "the path less traveled" and became a protagonist in the history of Korea's pharmaceutical and bio-industry development, we will actively support the cultural arts of Korea to become protagonists on the world stage through continuous interest and sponsorship.



Exhibitions

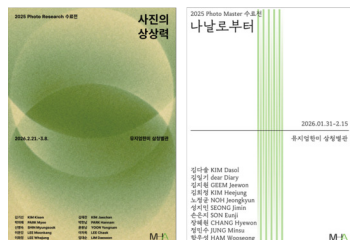
<Status of Photography Exhibitions Held in 2025>

Museum Hanmi Samcheong	《Icons of an Era: Arnold Newman and Magazines, 1938-2000》	2024.11.29~2025.04.06
	《Magnum in Photobooks 1943-2025》	2025.05.23~2025.10.19
	Luigi Ghirri, 《Infinite Landscapes》	2025.12.12~2026.03.15
Museum Hanmi Samcheong (Annex)	Park Hyung-ryul Solo Exhibition 《Connecting Mountains: Being a Mountain》	2024.10.25~2025.01.19
	Yang Seung-won Solo Exhibition 《Epoche of the Boundary》	2025.04.25~2025.07.20
	24/25 MH Talent Portfolio Two-person Exhibition 《Kim Young-jun · Jiwon Kim》	2025.07.25~2025.10.19
	Cho Sun-hee Solo Exhibition 《FROZEN GAZE》	2025.10.31~2026.01.25
Museum Hanmi Bangi	《Beyond the Boundaries》 100 Years of Korean Art Photography (1920s~2020s)	2024.05.16~2025.11.30
	《Ancient Landscapes_Focusing on Gyeongju, Silla Land》	2025.12.22~2026.06.30
Museum HanmiGimpo	《My Hometown》 Kim Nyoung-man Photography Exhibition	2024.08.01~2025.12.31
External	《Mega Seoul 8 Decades I'll Live in Seoul》	2025.04.11~2025.07.11

Education

Museum Hanmi expands the public nature of the museum through multifaceted programs and continuously communicates with visitors from various backgrounds. Based on program operations that connect education, exhibitions, local communities, and daily life, the museum contributes to deepening the understanding of photographic art and broadening the scope of cultural and artistic experiences.

<Museum Hanmi Academy>



Museumhanmi Academy operates as an open educational platform where creation and communication take place, based on the expansion of photographic art, and seeks new possibilities for museum education. It operates based on an integrated educational structure that encompasses the understanding and practice of photography, aiming for a learning experience where theory and practice, criticism and production are organically linked. Through a small-class system and individualized customized guidance, it supports in-depth work, and through linkage with the museum, it creates a structure where education, exhibitions, and creation are expanded. Through these operations, over 100 students participate each year, leading to achievements in building a creative foundation.

Category	Unit	2018	2019	2020	2021	2022	2023	2024	2025
Completion	Persons	164	156	46	94	81	95	115	121

<Community-linked Educational Programs>

In addition to exhibition-linked programs, on Culture Day each month, we offer photography culture education to children/middle school students, local residents, and nearby office workers, providing opportunities to expand their understanding and experience of photographic art. Furthermore, based on cooperation with the local community, we operate various linked programs to expand cultural accessibility and realize community contribution through education.



Museum Hanmi 'Culture Day', 'Children's Program', 'Community-linked Program' Photos of ongoing educational programs

Program	Description	Period of Operation
Samcheong, Captured Through Our Waterway Stories	Based on photographic media, performing recording, expression, and media activities, a project that solves local problems centering on cultural heritage.	2025.03 ~ 2025.06
Our Stories Drawn with Light	As a process of undertaking a single project through photography, a program that shares reflections on what meaning and stories images can hold for us.	2025.05
Inspiration Class for Bookstore Travelers	On a 'Map Written in Words' from neighborhood story mapping, through activities where residents directly record their experiences, memories, and changes, a program that reinterprets maps and shares diverse perspectives and experiences about spaces within the community.	2025.07 ~ 2025.08
Our Neighborhood, Walking with a Camera	A photography activity that records various aspects of the region from individual perspectives, aiding self-growth and interaction among local residents.	2025.09 ~ 2025.10

Artist Support Program

<MH Talent Portfolio>

We publicly invite portfolios encompassing diverse themes and formats from artists in their 30s and 40s who create expanded visual art works based on photographic media. Submitted portfolios are thoroughly reviewed, and external reviewers are invited for artist presentations. The four selected artists are matched with programs tailored to their individual work directions and timelines, receiving support for the expansion of their creative activities. Among these, two artists are matched with the VIEW ReVIEW program, which participates in 'Meeting Place,' a portfolio review program by FotoFest in Houston, USA, a partner of Museum Hanmi. Through VIEW ReVIEW, Museum Hanmi serves as a strong helper, enabling domestic artists to expand their scope of activity overseas and form international networks.

Research



Photography+Culture No. 15

Museum Hanmi Institute (formerly the Korean Institute of Photographic Culture Research) is an academic research institution established by Gahyeon Cultural Foundation in January 2009 with the purpose of collecting, organizing, preserving, and researching materials on Korean photography history. Currently, Museum Hanmi Institute is conducting an oral history project for elder Korean photographers and collecting historical materials on Korean photography. It collects and researches the production context and historical significance of Korean photography through literature and the memories of individuals and organizations, thereby contributing to the understanding of Korean photographic culture.

05
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ESG Factbook

Financial Performance

Financial Performance

Hanmi Science Standalone Statement of Economic Value Generated and Distributed

Category	Unit	2023	2024	2025
Economic Value Generated				
Revenue	KRW/100M	1,864	1,935	2,315
(1) Domestic Sales	KRW/100M	1,576	1,703	2,055
(2) Exports (excluding royalty income)	KRW/100M	43	36	29
(3) Royalty Income	KRW/100M	245	196	231
Economic Value Distributed				
Employee Education & Training Expense	KRW/100M	1	1	3
Social Contribution Expenses+Donations	KRW/100M	5.2	112.1	1.6
Purchases from Suppliers	KRW/100M	462	587	779
Dividends	KRW/100M	136	203	203
Earnings Per Share (EPS)	KRW	502	227	597
ROE	%	6.8	3.1	7.4
Corporate Income Tax Expense (Income)	KRW/100M	33	15	73

Hanmi Science Standalone Detailed Revenue Statement

Category	Unit	2023	2024	2025
Revenue	KRW/100M	1,864	1,935	2,315
(1) Product Sales	KRW/100M	418	397	459
(2) Merchandise Sales	KRW/100M	515	598	784
(3) Contract Manufacturing Sales	KRW/100M	-	-	-
(4) Technology Export Revenue	KRW/100M	245	196	231
(5) Fees	KRW/100M	154	166	215
(6) Dividends	KRW/100M	140	158	197
(7) Other Revenue	KRW/100M	393	420	429
Cost of Sales	KRW/100M	819	875	1,027
(1) Cost of Product Sales	KRW/100M	373	344	383
(2) Cost of Merchandise Sales	KRW/100M	279	339	451
(3) Other Cost of Sales	KRW/100M	167	192	193
Cost of Sales Ratio	%	44%	45%	44
Selling and Administrative Expenses	KRW/100M	560	671	723
Selling and Administrative Expense Ratio	%	30%	35%	31
Operating Profit	KRW/100M	485	389	565
Operating Profit Margin	%	26%	20%	24
Profit Before Tax	KRW/100M	374	139	478
Profit Before Tax Margin	%	20%	7%	21
Net Profit	KRW/100M	341	154	405
Net Profit Margin	%	18%	8%	17

Online Pharm Table of Economic Value Generated and Distributed (Separate Basis)

Category	Unit	2023	2024	2025
Economic Value Generated				
Revenue	KRW/100M	10,712	11,003	11,367
(1) Domestic Sales	KRW/100M	10,270	10,515	10,833
(2) Fees	KRW/100M	442	488	534
Economic Value Distributed				
Employee Education & Training Expenses	KRW/100M	2	3	2
Donations	KRW/100M	5	9	-
Purchases from Suppliers	KRW/100M	9,525	9,806	10,075
Dividends	KRW/100M	100	100	120
ROE	%	24.5	22.6	25
Corporate Income Tax Expense (Income)	KRW/100M	44	44	57

ESG Factbook

EHS Management Performance

EHS Management Performance | Environment

Greenhouse Gas Emissions

Hanmi Science Greenhouse Gas Emissions (SCOPE 1+2)

Category		Unit	2023	2024	2025
Total (SCOPE 1+2)					
Total Emissions	SCOPE 1+2	tCO _{2eq}	9,544	9,695	10,546
Direct Emissions	SCOPE 1	tCO _{2eq}	3,931	3,922	4,423
Indirect Emissions	SCOPE 2	tCO _{2eq}	5,615	5,775	6,124
Total Emissions Intensity	Per Sales Revenue	tCO _{2eq} /KRW100M	5.05	4.95	4.50
Headquarters ¹⁾					
Total Emissions	SCOPE 1+2	tCO _{2eq}	1,034	1,069	1,030
Direct Emissions	SCOPE 1	tCO _{2eq}	216	220	234
Indirect Emissions	SCOPE 2	tCO _{2eq}	819	849	796
Songtan Plant					
Total Emissions	SCOPE 1+2	tCO _{2eq}	8,217	8,312	9,225
Direct Emissions	SCOPE 1	tCO _{2eq}	3,715	3,702	4,189
Indirect Emissions	SCOPE 2	tCO _{2eq}	4,503	4,611	5,037
Pyeongtaek Logistics Center					
Total Emissions	SCOPE 1+2	tCO _{2eq}	241	259	240
Direct Emissions	SCOPE 1	tCO _{2eq}	0	0	0
Indirect Emissions	SCOPE 2	tCO _{2eq}	241	259	240
Songpa Logistics Center					
Total Emissions	SCOPE 1+2	tCO _{2eq}	52	55	51
Direct Emissions	SCOPE 1	tCO _{2eq}	0	0	0
Indirect Emissions	SCOPE 2	tCO _{2eq}	52	55	51

1) Hanmi Science's headquarters greenhouse gas emissions are calculated including the emissions of Ermuruss, which is under Hanmi Science's operational control.

Key Subsidiaries Greenhouse Gas Emissions (SCOPE 1+2)

Category		Unit	2023	2024	2025
Online Pharm					
Total Emissions	SCOPE 1+2	tCO _{2eq}	270	287	290
Direct Emissions	SCOPE 1	tCO _{2eq}	205	219	226
Indirect Emissions	SCOPE 2	tCO _{2eq}	65	68	65
Total Emissions Intensity	Per Sales Revenue	tCO _{2eq} /KRW100M	0.03	0.03	0.03

Energy

Hanmi Science Energy Consumption

Category		Unit	2023	2024	2025
Total					
Total Energy Consumption		GJ	194,629	197,801	214,909
Direct Energy	LNG, etc.	GJ	77,274	77,126	86,927
Indirect Energy	Electricity	GJ	117,356	120,676	127,982
	Steam	GJ	0	0	0
Renewable Energy Consumption		GJ	0	0	0
Energy Consumption Intensity	Per Sales Revenue	GJ/KRW 100M	102.98	100.89	91.72
Headquarters¹⁾					
Total Energy Consumption		GJ	21,145	21,866	20,956
Direct Energy	LNG, etc.	GJ	4,019	4,118	4,315
Indirect Energy	Electricity	GJ	17,127	17,748	16,641
	Steam	GJ	0	0	0
Renewable Energy Consumption		GJ	0	0	0
Songtan Plant					
Total Energy Consumption		GJ	167,343	169,357	187,861
Direct Energy	LNG, etc.	GJ	73,256	73,008	82,612
Indirect Energy	Electricity	GJ	94,088	96,350	105,249
	Steam	GJ	0	0	0
Renewable Energy Consumption		GJ	0	0	0
Pyeongtaek Logistics Center					
Total Energy Consumption		GJ	5,043	5,413	5,025
Direct Energy	LNG, etc.	GJ	0	0	0
Indirect Energy	Electricity	GJ	5,043	5,413	5,025
	Steam	GJ	0	0	0
Renewable Energy Consumption		GJ	0	0	0
Songpa Logistics Center					
Total Energy Consumption		GJ	1,098	1,164	1,067
Direct Energy	LNG, etc.	GJ	0	0	0
Indirect Energy	Electricity	GJ	1,098	1,164	1,067
	Steam	GJ	0	0	0
Renewable Energy Consumption		GJ	0	0	0

1) Hanmi Science's headquarters greenhouse gas emissions are calculated including the emissions of Ermuruss, which is under Hanmi Science's operational control.

Key subsidiaries Energy Consumption

Category		Unit	2023	2024	2025
Online Pharm					
Total Energy Consumption		GJ	4,456	4,723	4,761
Direct Energy	LNG, etc.	GJ	3,089	3,307	3,406
Indirect Energy	Electricity	GJ	1,367	1,415	1,355
	Steam	GJ	0	0	0
Renewable Energy Consumption	Steam	GJ	0	0	0
Consumption Intensity	Per Sales Revenue	GJ/KRW 100M	0.42	0.43	0.42

Water

Hanmi Science Water Usage Status

Category		Unit	2023	2024	2025
Total					
Water Withdrawal	Tap Water	ton	127,784	117,546	142,007
	Surface Water (rivers, dams)	ton	0	0	0
	Groundwater	ton	81,677	89,088	89,468
	Desalinated Seawater	ton	0	0	0
Water Intensity	Per Sales Revenue	ton / KRW100M	110.8	105.4	98.8
Wastewater Discharge and Treatment Volume		ton	144,101	134,295	139,333
Water Consumption		ton	65,360	72,338	92,142
Headquarters					
Water Withdrawal	Tap Water	ton	9,512	10,228	10,344
	Surface Water (rivers, dams)	ton	0	0	0
	Groundwater	ton	0	0	0
	Desalinated Seawater	ton	0	0	0
Wastewater Discharge and Treatment Volume		ton	0	0	0
Water Consumption		ton	9,512	10,228	10,344
Songtan Plant					
Water Withdrawal	Tap Water	ton	117,656	106,652	130,937
	Surface Water (rivers, dams)	ton	0	0	0
	Groundwater	ton	81,319	88,673	89,072
	Desalinated Seawater	ton	0	0	0
Wastewater Discharge and Treatment Volume		ton	144,101	134,295	139,333
Water Consumption		ton	54,874	61,030	80,676
Pyeongtaek Logistics Center					
Water Withdrawal	Tap Water	ton	597	644	711
	Surface Water (rivers, dams)	ton	0	0	0
	Groundwater	ton	0	0	0
	Desalinated Seawater	ton	0	0	0
Wastewater Discharge and Treatment Volume		ton	0	0	0
Water Consumption		ton	597	644	711
Songpa Logistics Center					
Water Withdrawal	Tap Water	ton	19	22	15
	Surface Water (rivers, dams)	ton	0	0	0
	Groundwater	ton	358	415	396
	Desalinated Seawater	ton	0	0	0
Wastewater Discharge and Treatment Volume		ton	0	0	0
Water Consumption		ton	377	436	411

Key Subsidiaries Water Usage Status

Category		Unit	2023	2024	2025
Online Pharm					
Water Withdrawal	Tap Water	ton	774	833	842
	Surface Water (rivers, dams)	ton	0	0	0
	Groundwater	ton	0	0	0
	Desalinated Seawater	ton	0	0	0
Water Intensity	Per Sales Revenue	ton / KRW 100M	0.07	0.08	0.07
Wastewater Discharge and Treatment Volume		ton	0	0	0
Water Consumption		ton	774	833	842

Hanmi Science Recycled and Reused Water Volume

Category	Unit	2023	2024	2025
Songtan Plant	ton	0	0	0

Hanmi Science Wastewater Discharge Procedure

Category	Secondary Treatment Plant	Receiving Water Body
Songtan Plant	Pyeongtaek Songtan Industrial Complex Waste water Treatment Plant	Jangancheon Stream (Pyeongtaek-si, Gyeonggi-do)

Waste

Hanmi Science Waste Status

Category		Unit	2023	2024	2025
Total					
Waste Generation Volume	Total	ton	799	744	729
	General Waste	ton	798	738	729
	Designated Waste	ton	1	6	0
Generation Intensity	Per Sales Revenue	ton / KRW 100M	0.4229	0.3796	0.3111
General Waste Treatment Volume	Landfill	ton	0	0	0
	Incineration	ton	59	18	24
Designated Waste Treatment Volume	Other (Neutralization)	ton	0	5	0
	Incineration	ton	0	0	0
Waste Recycling Volume	Total	ton	740	721	705
	General Waste	ton	739	720	705
	Designated Waste	ton	1	2	0
Waste Recycling Rate		%	93%	97%	97%
Headquarters					
Waste Generation Volume	Total	ton	24	21	18
	General Waste	ton	23	20	18
	Designated Waste	ton	1	1	0
General Waste Treatment Volume	Landfill	ton	0	0	0
	Incineration	ton	23	8	0
Designated Waste Treatment Volume	Landfill	ton	0	0	0
	Incineration	ton	0	0	0
Waste Recycling Volume	Total	ton	1	13	18
	General Waste	ton	0	12	18
	Designated Waste	ton	1	1	0
Waste Recycling Rate		%	4%	64%	100%
Songtan Plant					
Waste Generation Volume	Total	ton	775	723	711
	General Waste	ton	775	718	711
	Designated Waste	ton	0	5	0
General Waste Treatment Volume	Landfill	ton	0	0	0
	Incineration	ton	37	11	24
Designated Waste Treatment Volume	Other (Neutralization)	ton	0	5	0
	Incineration	ton	0	0	0
Waste Recycling Volume	Total	ton	739	708	687
	General Waste	ton	739	707	687
	Designated Waste	ton	0	1	0
Waste Recycling Rate		%	95	98	97

* Songpa Logistics Center and Pyeongtaek Logistics Center are excluded from waste treatment performance as they are not subject to performance reporting under the Waste Management Act.

Waste Status of Key Subsidiaries

Category		Unit	2023	2024	2025
Online Pharm					
Waste Generation Volume	Total	ton	1.9	1.7	1.5
	General Waste	ton	1.9	1.6	1.5
	Designated Waste	ton	0.1	0.1	0
Generation Intensity	Per Sales Revenue	ton / KRW 100M	0.0002	0.0002	0.0001
General Waste Treatment Volume	Landfill	ton	0	0	0
	Incineration	ton	1.9	0.6	0
Designated Waste Treatment Volume	Landfill	ton	0	0	0
	Incineration	ton	0	0	0
Waste Recycling Volume	Total	ton	0.1	1.1	1.5
	General Waste	ton	0	1.0	1.5
	Designated Waste	ton	0.1	0.1	0
Waste Recycling Rate		%	4%	64%	100%

Raw and Subsidiary Material Usage

Hanmi Science's Raw and Subsidiary Material Usage

Category		Unit	2023	2024	2025
Total					
Total		ton	4,235	4,495	5,125
Raw Materials		ton	3,201	3,469	4,063
Subsidiary Materials		ton	1,034	1,027	1,062
Consumption Intensity	Per Sales Revenue	ton / KRW 100M	2.24	2.29	2.19
Songtan Plant					
Total		ton	4,235	4,495	5,125
Raw Materials		ton	3,201	3,469	4,063
Subsidiary Materials		ton	1,034	1,027	1,062

Air Pollutants

Hanmi Science's Air Pollutant Emissions

Category		Unit	2023	2024	2025
Songtan Plant					
Dust		ton	0.100	0.077	0.113
SOx		ton	0.008	0.001	0.003
NOx		ton	1.988	1.581	2.414

Water Pollutants

Hanmi Science's Water Pollutant Emissions

Category		Unit	2023	2024	2025
Songtan Plant					
BOD		ton	1.045	0.799	1.567
TOC		ton	0.654	0.536	2.466
SS		ton	1.744	0.618	1.261
TN		ton	3.239	2.019	1.317
TP		ton	0.019	0.200	0.018

Environmental Education

Hanmi Science's Environmental Education

Category		Unit	2023	2024	2025
Job-Specific Training for Environmental Professionals	Training Hours	Hours	28	4	28
	No. of Trainees	Persons	2	1	1
	Average Training Hours per Person	Hours	14	4	28
Training for Hazardous Chemical Managers/Handlers	Training Hours	Hours	64	16	64
	No. of Trainees	Persons	4	1	4
	Average Training Hours per Person	Hours	16	16	16
Training for Hazardous Chemical Workers	Training Hours	Hours	146	150	166
	No. of Trainees	Persons	73	75	83
	Average Training Hours per Person	Hours	2	2	2
Other Environmental Education (ISO 14001, ESG)	Training Hours	Hours	0	0	0
	No. of Trainees	Persons	0	0	0
	Average Training Hours per Person	Hours	0	0	0

Environmental Regulation Violations

Hanmi Science Environmental Law Violations

Category	Unit	2023	2024	2025
No. of Regulatory Violations	Cases	0	0	0
Amount of Fines for Regulatory Violations	KRW 10,000	0	0	0
No. of Environmental Lawsuits Filed	Cases	0	0	0
No. of Non-monetary Sanctions	Cases	0	0	0

Environmental Investment Amount

Hanmi Science Environmental Investment Amount

Category	Unit	2023	2024	2025
Hanmi Science	KRW 100M	0	0	5.4

* Environmental investment amounts will be compiled by establishing management standards starting from 2025

Environmental Investment Amount of Key Subsidiaries

Category	Unit	2023	2024	2025
Online Pharm	KRW 100M	0	0	0

EHS Management Performance | Safety and Health

Accident Index

Hanmi Science Accident Index

Category			Unit	2023	2024	2025
Total						
Lost Time Injury Frequency Rate (LTIFR)	Total	Total Working Hours	Hours	1,168,410	1,293,698	1,384,546
		LTI	Cases	0	1	2
		LTIFR	Accident Rate	0	0.8%	1.4%
	Employees	Total Working Hours	Hours	1,063,682	1,191,778	1,282,626
		No. of Employees	Persons	426	463	499
		LTI	Cases	0	0	1
		LTIFR	Accident Rate	0	0	0.8%
	Contractors	Total Working Hours	Hours	104,728	101,920	101,920
		No. of Employees	Persons	53	52	52
		LTI	Cases	0	1	1
		LTIFR	Accident Rate	0	9.8%	9.8%
	Days Lost by Accident Type	Days Lost (Fatalities)	Employees	Day	0	0
Contractors			Day	0	0	0
Lost Work Days (Injury)		Employees	Day	0	0	47
		Contractors	Day	0	185	0
Lost Work Days (Illness)		Employees	Day	0	0	0
		Contractors	Day	0	0	0
Lost Work Days (death/non-work-related)		Employees	Day	0	0	0
		Contractors	Day	0	0	121
Headquarters						
Lost Time Injury Frequency Rate (LTIFR)	Total	Total Working Hours	Hours	892,090	984,746	1,070,892
		LTI	Cases	0	1	2
		LTIFR	Accident Rate	0	1.0%	1.9%
	Employees	Total Working Hours	Hours	830,834	925,946	1,012,092
		No. of Employees	Persons	330	368	402
		LTI	Cases	0	0	1
		LTIFR	Accident Rate	0	0	1.0%
	Contractors	Total Working Hours	Hours	61,256	58,800	58,800
		No. of Employees	Persons	31	30	30
		LTI	Cases	0	1	1
		LTIFR	Accident Rate	0	17.0	17.0
	Days Lost by Accident Type	Days Lost (Fatalities)	Employees	Day	0	0
Contractors			Day	0	0	0
Lost Work Days (Injury)		Employees	Day	0	0	47
		Contractors	Day	0	185	0
Lost Work Days (Illness)		Employees	Day	0	0	0
		Contractors	Day	0	0	0
Lost Work Days (death/non-work-related)		Employees	Day	0	0	0
		Contractors	Day	0	0	121

Songtan Plant						
Lost Time Injury Frequency Rate (LTIFR)	Total	Total Working Hours	Hours	237,256	259,093	263,259
		LTI	Cases	0	0	0
		LTIFR	Accident Rate	0	0	0
	Employees	Total Working Hours	Hours	197,736	219,893	224,059
		No. of Employees	Persons	82	79	81
		LTI	Cases	0	0	0
		LTIFR	Accident Rate	0	0	0
	Contractors	Total Working Hours	Hours	39,520	39,200	39,200
		No. of Employees	Persons	20	20	20
		LTI	Cases	0	0	0
		LTIFR	Accident Rate	0	0	0
	Days Lost by Accident Type	Days Lost (Fatalities)	Employees	Day	0	0
Contractors			Day	0	0	0
Lost Work Days (Injury)		Employees	Day	0	0	0
		Contractors	Day	0	0	0
Lost Work Days (Illness)		Employees	Day	0	0	0
		Contractors	Day	0	0	0
Lost Work Days (death/non-work-related)		Employees	Day	0	0	0
		Contractors	Day	0	0	0
Pyeongtaek Logistics Center						
Lost Time Injury Frequency Rate (LTIFR)	Total	Total Working Hours	Hours	29,032	39,827	40,363
		LTI	Cases	0	0	0
		LTIFR	Accident Rate	0	0	0
	Employees	Total Working Hours	Hours	25,080	35,907	36,443
		No. of Employees	Persons	10	12	12
		LTI	Cases	0	0	0
		LTIFR	Accident Rate	0	0	0
	Contractors	Total Working Hours	Hours	3,952	3,920	3,920
		No. of Employees	Persons	2	2	2
		LTI	Cases	0	0	0
		LTIFR	Accident Rate	0	0	0
Days Lost by Accident Type	Days Lost (Fatalities)	Employees	Day	0	0	0
		Contractors	Day	0	0	0
	Lost Work Days (Injury)	Employees	Day	0	0	0
		Contractors	Day	0	0	0
	Lost Work Days (Illness)	Employees	Day	0	0	0
		Contractors	Day	0	0	0
	Lost Work Days (death/non-work-related)	Employees	Day	0	0	0
		Contractors	Day	0	0	0

Songpa Logistics Center						
Lost Time Injury Frequency Rate (LTIFR)	Total	Total Working Hours	Hours	10,032	10,032	10,032
		LTI	Cases	0	0	0
		LTIFR	Accident Rate	0	0	0
	Employees	Total Working Hours	Hours	10,032	10,032	10,032
		No. of Employees	Persons	4	4	4
		LTI	Cases	0	0	0
		LTIFR	Accident Rate	0	0	0
	Contractors	Total Working Hours	Hours	0	0	0
		No. of Employees	Persons	0	0	0
		LTI	Cases	0	0	0
		LTIFR	Accident Rate	0	0	0
Days Lost by Accident Type	Days Lost (Fatalities)	Employees	Day	0	0	0
		Contractors	Day	0	0	0
	Lost Work Days (Injury)	Employees	Day	0	0	0
		Contractors	Day	0	0	0
	Lost Work Days (Illness)	Employees	Day	0	0	0
		Contractors	Day	0	0	0
	Lost Work Days (death/non-work-related)	Employees	Day	0	0	0
		Contractors	Day	0	0	0

Accident Index of Key Subsidiaries

Category			Unit	2023	2024	2025
Online Pharm						
Lost Time Injury Frequency Rate (LTIFR)	Total	Total Working Hours	Hours	765,824	772,616	806,176
		LTI	Cases	0	1	2
		LTIFR	Accident Rate	0	1.3%	2.5%
	Employees	Total Working Hours	Hours	765,824	772,616	806,176
		No. of Employees	Persons	386	391	413
		LTI	Cases	0	1	2
		LTIFR	Accident Rate	0	1.3	2.5
	Contractors	Total Working Hours	Hours	0	0	0
		No. of Employees	Persons	0	0	0
		LTI	Cases	0	0	0
		LTIFR	Accident Rate	0	0	0
Days Lost by Accident Type	Days Lost (Fatalities)	Employees	Day	0	0	0
		Contractors	Day	0	0	0
	Lost Work Days (Injury)	Employees	Day	0	168	179
		Contractors	Day	0	0	0
	Lost Work Days (Illness)	Employees	Day	0	0	5
		Contractors	Day	0	0	0
	Lost Work Days (death/non-work-related)	Employees	Day	0	0	0
		Contractors	Day	0	0	0

Safety and Health Budget

Hanmi Science Safety and Health Budget

Category	Unit	2025		
		Planned Amount	Executed Amount	Execution Rate (%)
Total	KRW	840,403,319	799,869,018	95
Headquarters	KRW	729,166,299	656,347,928	90
Songtan Plant	KRW	85,367,020	120,587,590	141
Pyeongtaek Logistics Center	KRW	23,870,000	22,386,800	94
Songpa Logistics Center	KRW	2,000,000	546,700	27

ESG Factbook

Human-oriented Management Performance

Human-oriented Management Performance | Employment

Employees

Hanmi Science Employees

Employees (by location)¹⁾

Category		Unit	2023	2024	2025
Total Employees		Persons	426	463	499
Headquarters		Persons	330	368	402
Songtan Plant		Persons	92	91	93
Pyeongtaek Logistics Center		Persons	10	12	12
Songpa Logistics Center		Persons	4	4	4

1) Total Employees = Total employees including registered executives

Employees (by employment type)

Category			Unit	2023	2024	2025
Permanent Positions	Total employees		Persons	414	454	487
	Female	No. of Personnel	Persons	131	153	173
		Ratio	%	31.6	33.7	35.5
	Male	No. of Personnel	Persons	283	301	314
		Ratio	%	68.4	66.3	64.5
Non-permanent Positions	Total employees		Persons	12	9	12
	Female	No. of Personnel	Persons	4	3	6
		Ratio	%	33.3	33.3	50.0
	Male	No. of Personnel	Persons	8	6	6
		Ratio	%	66.7	66.7	50.0
External workers ¹⁾	Daily		Persons	0	0	0
	Contracted services		Persons	34	43	62
	Dispatched workers and workers in special employment types		Persons	0	0	0

1) External workers = All contractors permanently stationed within the workplace (e.g., cafeteria, security, cleaning, drivers, etc.)

Employees (by job group)

Category			Unit	2023	2024	2025
Production Workers	Total employees		Persons	92	91	92
	Female	No. of Personnel	Persons	10	8	8
		Ratio	%	2.3	1.7	1.6
	Male	No. of Personnel	Persons	82	83	84
		Ratio	%	19.2	17.9	16.8
Sales	Total employees		Persons	40	43	45
	Female	No. of Personnel	Persons	5	6	6
		Ratio	%	1.2	1.3	1.2
	Male	No. of Personnel	Persons	35	37	39
		Ratio	%	8.2	8.0	7.8
Office	Total employees		Persons	277	305	338
	Female	No. of Personnel	Persons	115	136	160
		Ratio	%	27.0	29.4	32.1
	Male	No. of Personnel	Persons	162	169	178
		Ratio	%	38.0	36.5	35.7
Executive	Total employees		Persons	17	24	24
	Female	No. of Personnel	Persons	5	6	5
		Ratio	%	29.4	25.0	20.8
	Male	No. of Personnel	Persons	12	18	19
		Ratio	%	70.6	75.0	79.2

Employees of Key Subsidiaries

Category			Unit	2023	2024	2025
Online Pharm						
All Employees			Persons	386	391	413
By business area	Production Workers	No. of Personnel	Persons	44	44	45
		Ratio	%	11.4	11.3	10.9
	Sales	No. of Personnel	Persons	260	264	270
		Ratio	%	67.4	67.5	65.4
	Office	No. of Personnel	Persons	82	83	98
		Ratio	%	21.2	21.2	23.7
	Executive	No. of Personnel	Persons	7	9	9
		Ratio	%	1.8	2.3	2.2
By employment type	Permanent Positions	No. of Personnel	Persons	383	388	409
		Ratio	%	99.2	99.2	99.0
	Non-permanent Positions	No. of Personnel	Persons	3	3	4
		Ratio	%	0.8	0.8	1.0

Employee Diversity

Hanmi Science Employee Diversity

Category			Unit	2023	2024	2025
All Employees			Persons	426	463	499
By job level	Managers		Persons	62	77	82
	By race	Asians	Persons	62	76	82
		Non-Asians	Persons	0	1	0
	Gender	Female	Persons	13	15	17
		Female Ratio	%	21.0	19.5	20.7
		Male	Persons	49	62	65
		Male ratio	%	79.0	80.5	79.3
	Non-managers		Persons	364	386	417
	By race	Asians	Persons	364	386	416
		Non-Asians	Persons	0	0	1
	Gender	No. of Female	Persons	122	141	162
		Female Ratio	%	33.5	36.5	38.8
		No. of Male	Persons	242	245	255
		Male ratio	%	66.5	63.5	61.2
Gender	Female	No. of Personnel	Persons	135	156	179
		Ratio	%	31.7	33.7	35.9
	Male	No. of Personnel	Persons	291	307	320
		Ratio	%	68.3	66.3	64.1
By Age Group	Under 30 years old	No. of Personnel	Persons	67	64	58
		Ratio	%	15.7	13.8	11.6
	30-49 years old	No. of Personnel	Persons	314	341	382
		Ratio	%	73.7	73.7	76.6
	50 years or older	No. of Personnel	Persons	45	58	59
		Ratio	%	10.6	12.5	11.8
Employment of Persons with Disabilities			Persons	7	8	6

Employee Diversity of Key Subsidiaries

Category			Unit	2023	2024	2025
Online Pharm						
All Employees			Persons	386	391	413
By job level	Managers		Persons	36	50	52
	By race	Asians	Persons	36	50	52
		Non-Asians	Persons	0	0	0
	Gender	Female	Persons	3	8	9
		Female Ratio	%	8.3	16.0	17.3
		Male	Persons	33	42	43
		Male ratio	%	91.7	84.0	82.7
	Non-managers		Persons	350	341	361
	By race	Asians	Persons	350	341	361
		Non-Asians	Persons	0	0	0
	Gender	No. of Female	Persons	56	46	55
		Female Ratio	%	16.0	13.5	15.2
		No. of Male	Persons	294	295	306
		Male ratio	%	84.0	86.5	84.8
Gender	Female	No. of Personnel	Persons	59	54	64
		Ratio	%	15.3	13.8	15.5
	Male	No. of Personnel	Persons	327	337	349
		Ratio	%	84.7	86.2	84.5
By Age Group	Under 30 years old	No. of Personnel	Persons	51	50	44
		Ratio	%	13.2	12.8	10.7
	30-49 years old	No. of Personnel	Persons	310	309	329
		Ratio	%	80.3	79.0	79.7
	50 years or older	No. of Personnel	Persons	25	32	40
		Ratio	%	6.5	8.2	9.7
Employment of Persons with Disabilities			Persons	7	9	10

Employee Recruitment

Hanmi Science Employee Recruitment

Category			Unit	2023	2024	2025
Total Number of Hires		No. of Personnel	Persons	94	116	125
		Ratio	%	22.1	25.1	25.1
By Age Group	Under 30 years old	No. of Personnel	Persons	32	42	31
	30 years old or older	No. of Personnel	Persons	62	74	94
Gender	Female	No. of Personnel	Persons	28	48	41
	Male	No. of Personnel	Persons	66	68	84
By Employment Type	Permanent Positions	No. of Personnel	Persons	84	113	118
	Non-permanent Positions	No. of Personnel	Persons	10	3	7

Employee Recruitment of Key Subsidiaries

Category			Unit	2023	2024	2025
Online Pharm						
Total Number of Hires		No. of Personnel	Persons	41	57	48
		Ratio	%	10.6	14.6	11.6
By Age Group	Under 30 years old	No. of Personnel	Persons	25	24	20
	30 years old or older	No. of Personnel	Persons	16	33	28
Gender	Female	No. of Personnel	Persons	17	11	13
	Male	No. of Personnel	Persons	24	46	35
By Employment Type	Permanent Positions	No. of Personnel	Persons	41	55	47
	Non-permanent Positions	Np. of Personnel	Persons	-	2	1

Employee Tenure and Turnover

Hanmi Science Employee Tenure and Turnover

Category			Unit	2023	2024	2025
Average Length of Service			Years	6.5	6.7	7
Total Number of Leavers		No. of Personnel	Persons	100	85	81
		Ratio	%	23.5	18.4	16.2
Gender	Female	No. of Personnel	Persons	32	27	16
		Ratio	%	32.0	31.8	19.8
	Male	No. of Personnel	Persons	68	58	65
		Ratio	%	68.0	68.2	80.2
By job level	Manager Level and Above	No. of Personnel	Persons	17	13	20
		Ratio	%	17.0	15.3	24.7
	Team Members	No. of Personnel	Persons	83	72	61
		Ratio	%	83.0	84.7	75.3
By Type of Turnover	Voluntary	No. of Personnel	Persons	100	85	81
	Involuntary	No. of Personnel	Persons	0	0	0
Turnover Rate	Overall Turnover Rate	Ratio	%	23.5	18.4	16.2
	Voluntary Turnover Rate	Ratio	%	23.5	18.4	16.2

Employee Tenure and Turnover at Key Subsidiaries

Category			Unit	2023	2024	2025
Online Pharm						
Average Length of Service			Years	7.0	7.0	8
Total Number of Leavers		No. of Personnel	Persons	50	52	26
		Ratio	%	13.0	13.3	6.3
Gender	Female	No. of Personnel	Persons	15	13	5
		Ratio	%	30.0	25.0	19.2
	Male	No. of Personnel	Persons	35	39	21
		Ratio	%	70.0	75.0	80.8
By job level	Manager Level and Above	No. of Personnel	Persons	1	3	3
		Ratio	%	2.0	5.8	11.5
	Team Members	No. of Personnel	Persons	49	49	23
		Ratio	%	98.0	94.2	88.5
By Type of Turnover	Voluntary	No. of Personnel	Persons	45	50	23
	Involuntary	No. of Personnel	Persons	5	2	3
Turnover Rate	Overall Turnover Rate	Ratio	%	13.0	13.3	6.3
	Voluntary Turnover Rate	Ratio	%	11.7	12.8	5.6

Employee Parental Leave

Hanmi Science Employee Parental Leave

Category			Unit	2023	2024	2025
Parental Leave Users	Total	No. of Personnel	Persons	11	13	22
	Female	No. of Personnel	Persons	8	9	15
	Male	No. of Personnel	Persons	3	4	7
Parental Leave Utilization Rate	Total	Ratio	%	30	18.7	58.8
	Female	Ratio	%	100	50.0	77.7
	Male	Ratio	%	0	0	37.5
Employees Retained for 12 Months Post-Return	Total	No. of Personnel	Persons	2	10	22
	Female	No. of Personnel	Persons	2	8	16
	Male	No. of Personnel	Persons	0	2	6
Number of Users of Reduced Work Hours for Childcare System			Persons	7	4	5
Number of Spousal Paternity Leave Users			Persons	7	10	8

Employee Parental Leave at Key Subsidiaries

Category			Unit	2023	2024	2025
Online Pharm.						
Parental Leave Users	Total	No. of Personnel	Persons	3	5	7
	Female	No. of Personnel	Persons	1	1	4
	Male	No. of Personnel	Persons	2	4	3
Parental Leave Utilization Rate	Total	Ratio	%	0	13	10.5
	Female	Ratio	%	0	0	100
	Male	Ratio	%	0	13	0
Employees Retained for 12 Months Post-Return	Total	No. of Personnel	Persons	5	5	7
	Female	No. of Personnel	Persons	4	4	4
	Male	No. of Personnel	Persons	1	1	3
Number of Users of Reduced Work Hours for Childcare System			Persons	0	0	0
Number of Spousal Paternity Leave Users			Persons	5	15	17

Employee Compensation and Wages

Hanmi Science Average Employee Compensation¹⁾

Category	Unit	2023	2024	2025
Average Annual Total Compensation	KRW	56,250,115	57,918,328	59,777,130
Average Annual Total Compensation Increase Rate	%	-1.4	3.0	3.2

Key Subsidiaries' Average Employee Compensation¹⁾

Category	Unit	2023	2024	2025
Online Pharm				
Average Annual Total Compensation	KRW	67,243,593	65,030,927	72,494,752
Average Annual Total Compensation Increase Rate	%	1.5	-3.3	11.5

1) Compensation = Sum of wages, bonuses, various allowances, severance pay (change in retirement benefit reserves from previous year), and four major insurance premiums, excluding executives

Hanmi Science Average Employee Wage²⁾

Category	Unit	2023	2024	2025
Female	KRW	46,206,571	48,252,739	51,906,117
Male	KRW	54,680,329	58,160,516	60,465,847
Female to Male Wage Ratio	%	84.5	82.9	85.8

Key Subsidiaries' Average Employee Wage²⁾

Category	Unit	2023	2024	2025
Online Pharm				
Female	KRW	38,880,910	38,434,107	48,110,252
Male	KRW	64,701,506	61,703,332	68,177,367
Female to Male Wage Ratio	%	60.0	62.2	70.5

2) Wages = Sum of wages, bonuses, and various allowances, excluding executives

Regular review of work performance/career development

Regular review of work performance and career development for Hanmi Science employees

Category			Unit	2023	2024	2025
All Employees		No. of Personnel	Persons	426	463	499
Subjects for work performance and career development review	Total	No. of Personnel	Persons	426	463	499
	Female	No. of Personnel	Persons	135	156	179
	Male	No. of Personnel	Persons	291	307	320
Number of employees reviewed for work performance and career development	Total	No. of Personnel	Persons	426	463	499
	Female	No. of Personnel	Persons	135	156	179
	Male	No. of Personnel	Persons	291	307	320
Ratio of employees reviewed for work performance and career development		Ratio	%	100	100	100

Regular review of work performance and career development for employees of Key Subsidiaries

Category			Unit	2023	2024	2025
Online Pharm						
All Employees		No. of Personnel	Persons	386	391	413
Subjects for work performance and career development review	Total	No. of Personnel	Persons	368	367	380
	Female	No. of Personnel	Persons	46	50	53
	Male	No. of Personnel	Persons	322	317	327
Number of employees reviewed for work performance and career development	Total	No. of Personnel	Persons	368	367	380
	Female	No. of Personnel	Persons	46	50	53
	Male	No. of Personnel	Persons	322	317	327
Ratio of employees reviewed for work performance and career development		Ratio	%	100	100	100

Human-oriented Management Performance | Governance

Composition of the Board of Directors and Executives

Composition of the Board of Directors and Executives at Hanmi Science

Category			Unit	2023	2024	2025
Board of Directors	Total		Persons	4	10	10
	Inside Director	Total	Persons	1	3	5
		Female	Persons	1	1	1
		Male	Persons	0	2	4
	Non-Executive Director	Total	Persons	0	3	2
		Female	Persons	0	1	1
		Male	Persons	0	2	1
	Independent Directors	Total	Persons	3	4	3
		Female	Persons	0	0	0
		Male	Persons	3	4	3
	Ages 30 to under 50	Total	Persons	0	1	2
		Female	Persons	0	0	0
		Male	Persons	0	1	2
	50 years or older	Total	Persons	4	9	8
		Female	Persons	1	2	2
		Male	Persons	3	7	6
Executive	Total		Persons	17	24	24
	Ages 30 to under 50	Total	Persons	0	4	8
		Female	Persons	0	1	1
		Male	Persons	0	3	7
	50 years or older	Total	Persons	17	20	16
		Female	Persons	5	5	4
		Male	Persons	12	15	12

Composition of the Board of Directors and Executives at Key Subsidiaries

Category			Unit	2023	2024	2025
Online Pharm						
Board of Directors	Total		Persons	4	4	4
	Inside Director	Total	Persons	4	4	4
		Female	Persons	1	0	1
		Male	Persons	3	4	3
	Independent Directors	Total	Persons	0	0	0
		Female	Persons	0	0	0
		Male	Persons	0	0	0
Executive	Total		Persons	4	4	4
	Ages 30 to under 50	Total	Persons	3	2	2
		Female	Persons	1	0	1
		Male	Persons	2	2	1
	50 years or older	Total	Persons	1	2	2
		Female	Persons	0	0	0
		Male	Persons	1	2	2

Remuneration of Directors/Board of Directors and Auditors

Remuneration of Directors/Board of Directors and Auditors at Hanmi Science

Category		Unit	2023	2024	2025
Number of Personnel	Grand Total	Persons	17	24	24
	Inside Director	Persons	1	3	5
	Non-Executive Director	Persons	0	3	2
	Independent Directors (excluding Audit Committee members)	Persons	3	1	0
	Audit Committee Members	Persons	0	3	3
	Advisors, Consultants, etc.	Persons	3	2	1
	Unregistered Executives	Persons	10	12	13
Total Amount Paid	Grand Total	KRW 1M	5,321	6,210	6,938
	Inside Director	KRW 1M	1,240	2,813	3,536
	Non-Executive Director	KRW 1M	0	73	118
	Independent Directors (excluding Audit Committee members)	KRW 1M	144	37	0
	Audit Committee Members	KRW 1M	0	144	184
	Advisors, Consultants, etc.	KRW 1M	233	203	36
	Unregistered Executives	KRW 1M	3,704	2,940	3,064
Average Remuneration per Person	Inside Director	KRW 1M	1,240	938	707
	Non-Executive Director	KRW 1M	0	24	59
	Independent Directors (excluding Audit Committee members)	KRW 1M	48	37	0
	Audit Committee Members	KRW 1M	0	48	61
	Advisors, Consultants, etc.	KRW 1M	78	101	36
	Unregistered Executives	KRW 1M	370	245	236

Remuneration for Directors/Board of Directors and Auditors of Major Subsidiaries

Category		Unit	2023	2024	2025
Online Pharm					
Number of Personnel	Grand Total	Persons	4	4	4
	Inside Director	Persons	4	4	4
	Independent Directors	Persons	0	0	0
	Advisory Committee	Persons	0	0	0
	Advisors, Consultants, etc.	Persons	0	0	0
Total Amount Paid	Grand Total	KRW 1M	414	473	711
	Inside Director	KRW 1M	414	473	711
	Independent Directors	KRW 1M	0	0	0
	Advisory Committee	KRW 1M	0	0	0
	Advisors, Consultants, etc.	KRW 1M	0	0	0
Average Remuneration per Person	Grand Total	KRW 1M	103.5	118.3	177.8
	Inside Director	KRW 1M	103.5	118.3	177.8
	Independent Directors	KRW 1M	0	0	0
	Advisory Committee	KRW 1M	0	0	0
	Advisors, Consultants, etc.	KRW 1M	0	0	0

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APPENDIX

Reporting Framework

GRI

GRI Standards 2021 Index

Statement of Use	The 2025-26 Hanmi Science ESG Report contains the sustainability performance of Hanmi Science from January 1 to December 31, 2025, and was prepared in accordance with GRI Standards. Information that could significantly influence stakeholders' decisions includes activities up to April 2026 and additional data from the previous year.
GRI 1 used	GRI 1 : Foundation 2021
Applicable GRI Sector Standards	As of May 2026, when Hanmi Science publishes its report, there are no applicable GRI Sector Standards published by GRI. Hanmi Science identifies and reports material issues from the perspective of the future of the domestic healthcare industry and potential risks and opportunities across its business.

General Disclosures

Category	Indicator	Description	Contents	Remarks
GRI 2: General Disclosures 2021	2-1	Organizational Information	Company Overview	
	2-2	Reporting Entity within the Organization's Sustainability Report	About this report	
	2-3	Reporting Period, Frequency, and Contact Point	About this report	
	2-4	Information Revision	-	
	2-5	External Assurance	Independent Assurance Statement	
	2-6	Activities, Value Chain, and Other Business Relationships	Business Model	
	2-7	Employees	Employees	
	2-8	Non-Employee Workers	Employees	
	2-9	Governance Structure and Composition	Hanmi Science ESG Management, Board of Directors	
	2-10	Nomination and Selection of the Highest Governance Body	Board of Directors	
	2-11	Chair of the Highest Governance Body	Board of Directors	
	2-12	Role of the Highest Governance Body in Impact Management	Hanmi Science ESG Management	
	2-13	Delegation of Responsibility for Impact Management	Hanmi Science ESG Management,	
	2-14	Role of the Highest Governance Body in Sustainability Reporting	Hanmi Science ESG Management,	
	2-15	Conflict of Interest	Board of Directors	
	2-16	Reporting of Material Matters	Hanmi Science ESG Management	
	2-17	Collective Knowledge of the Highest Governance Body	Board Skills Matrix	
	2-18	Performance Evaluation of the Highest Governance Body	Board Appointment and Remuneration	
	2-19	Remuneration Policy	Board Appointment and Remuneration	
	2-20	Remuneration Decision-making Process	Board Appointment and Remuneration	
	2-21	Annual Total Compensation Ratio	-	Confidential
	2-22	Statement on Sustainable Development Strategy	CEO Message	
	2-23	Policy Commitments	ESG Policies	
	2-24	Internalization of Policy Commitments	Compliance training, Health and safety training, Personal information protection training, Environmental education	
	2-25	Process for remedying negative impacts	Reporting and addressing violations, Company-wide health and safety assessment, Human rights due diligence	
	2-26	Mechanisms for seeking advice and raising concerns	Reporting and addressing violations, Human rights due diligence	
	2-27	Compliance with laws and regulations	Instances of environmental law violations, SASB Business Ethics	
	2-28	Membership associations	Status of Membership in Domestic and International Associations	
	2-29	Stakeholder engagement approaches	Stakeholder Communication	
	2-30	Collective bargaining agreements	Communication and Agreement Between Labor and Management	

Material Topic

Category	Indicator	Description	Contents	Remarks
GRI 3: Material Topics 2021	3-1	Process for determining material topics	2025 Materiality Assessment	
	3-2	List of material topics	Materiality assessment results	

Category	Indicator	Description	Contents	Remarks
Material Topic 1. Enhancing workplace health and safety				
GRI 3: Material Topics 2021	3-3	Management of material topics	Strengthening Workplace Safety and Health	
GRI 403: Occupational Health and Safety	403-1	Workplace health and safety management system	Company-wide health and safety system	
	403-2	Hazard identification, risk assessment, incident investigation	Identification of risks and opportunities Self-regulatory prevention system	
	403-3	Workplace health services	Employee health programs	
	403-4	Worker participation, consultation, and communication on workplace safety and health	Safety and Health Day	
	403-5	Employee workplace safety and health training	Safety and health training	
	403-6	Employee health promotion	Employee health programs	
	403-7	Prevention and mitigation of workplace safety and health impacts directly affected by the nature of the business	Safety and Health Management System Safety and health training	
	403-8	Workers covered by the Occupational Safety and Health Management System	Safety and Health Management System	
	403-9	Work-related injuries	Accident Index	
	403-10	Work-related diseases	Accident Index	

Material Issue 2. Ensuring Customer Safety

GRI 416: Customer Health and Safety	416-1	Assessment of health and safety impacts of products/services	-	
	416-2	Incidents of non-compliance concerning health and safety impacts of products/services	2025 Status of Administrative Sanctions	

Material Issue 3. Expanding Ethical and Compliance Management

GRI 3: Material Issues 2021	3-3	Management of material topics	Expanding Ethical and Compliance Management	
GRI 205: Anti-corruption 2016	205-1	Business site corruption risk assessment	Risk assessment	
	205-2	Communication and training on anti-corruption policies	Compliance training	
	205-3	Identified corruption incidents and actions taken	Personnel sanctions and measures	
GRI 206: Anti-competitive Behavior 2016	206-1	Legal actions regarding anti-competitive behavior, monopolies, and other unfair trade practices	SASB Business Ethics	

Material Issue 4. Information Security including Personal Data Protection

GRI 3: Material Topics 2021	3-3	Management of material topics	Information Security including Personal Data Protection	
GRI 418: Customer Personal Data Protection 2016	418-1	Number of substantiated complaints regarding breaches of customer privacy and losses of customer data	Information security metrics and targets	

Topic Standards

Category	Indicator	Description	Contents	Remarks
Economic				
GRI 101: Biodiversity 2024	101-8	Ecosystem Services	Environmental Protection Activities	
GRI 201: Economic Performance 2016	201-1	Creation and Distribution of Direct Economic Value	Financial Performance	
	201-2	Financial Impacts and Other Risks and Opportunities from Climate Change	Climate Change Risk Analysis	
	201-3	Funding of Defined Benefit Pension Plan Obligations	-	2025 Audit Report Refer to 19. Net Defined Benefit Asset
GRI 202: Market Presence 2016	202-2	Locally Hired Senior Management at Significant Locations of Operation and Definition	-	
GRI 203: Indirect Economic Impacts 2016	203-1	Infrastructure Investments and Provision of Services	Social Contribution	
	203-2	Significant Indirect Economic Spillovers and Impacts	Social Contribution	
Environment				
GRI 302: Energy 2016	302-1	Energy Consumption within the Organization	Energy	
	302-3	Energy Intensity	Energy	
	302-4	Energy Consumption Reduction	Key Carbon Neutrality Activities	
GRI 303: Water and Effluents 2018	303-2	Management of Impacts Related to Water Discharge	Pollutant Management	
	303-3	Water Sources	Water Intake	
	303-4	Water discharge	Water Intake	
	303-5	Water withdrawal	Water Intake	
GRI 305: Emissions 2016	305-1	Direct Greenhouse Gas Emissions (Scope 1)	Greenhouse Gas Emissions	
	305-2	Scope 2 Greenhouse Gas Emissions	Greenhouse Gas Emissions	
	305-3	Other Indirect Greenhouse Gas Emissions (Scope 3)	Greenhouse Gas Emissions	
	305-4	Greenhouse Gas (GHG) Emission Intensity	Greenhouse Gas Emissions	
	305-5	Greenhouse Gas (GHG) Emission Reduction	Key Carbon Neutrality Activities	
	305-7	Nitrogen Oxides (NOx), Sulfur Oxides (SOx) and Other Major Air Emissions	Air Pollutants	
GRI 306: Waste 2020	306-1	Waste Generation and Significant Waste-related Impacts	Waste Management	
	306-2	Management of Significant Waste-related Impacts	Waste Management	
	306-3	Waste Generation	Waste	
	306-4	Waste Recycling	Waste	
Social				
GRI 401: Employment 2016	401-1	New Hires and Turnover	Employee Recruitment Employee Retention and Turnover	
	401-2	Benefits for Full-time Employees Not Provided to Non-regular Employees	Employee Welfare Benefits System	
	401-3	Parental Leave	Employee Parental Leave	
GRI 404: Training and Education 2016	404-1	Average training hours per employee	Talent Development	
	404-2	Employee competency enhancement and transition support programs	Talent Development	
	404-3	Percentage of employees who received regular performance reviews and career development reviews	Review of work performance and career development	
GRI 405: Diversity and Equal Opportunity 2016	405-1	Diversity of governance bodies and employees	Employee diversity Board of Directors and Executive Composition	
	405-2	Ratio of basic salary and remuneration for women to men	Employee Compensation and Wages	
GRI 408: Child Labor 2016	408-1	Operations and suppliers at significant risk for incidents of child labor	Human rights due diligence	
GRI 409: Forced or Compulsory Labor 2016	409-1	Operations and suppliers at significant risk for incidents of forced or compulsory labor	Human rights due diligence	
GRI 415: Public Policy 2016	415-1	Political Contributions	-	According to Article 31 of the Political Funds Act, the Company, as a corporate entity, cannot make any form of political contribution (financial or in-kind).
GRI 417: Marketing and Labeling 2016	417-1	Requirements for product and service information and labeling	Product advertising and labeling statements	
	417-2	Cases of non-compliance with regulations concerning product and service information and labeling	-	No cases
	417-3	Cases of non-compliance with regulations concerning marketing communications	-	No cases

SASB

Medical Equipment and Supplies

Topic	Code	Category	Content	Contents
Business Ethics	HC-MS-510a.1	Indicator	Total monetary losses as a result of legal proceedings associated with bribery or corruption	-
		Response	There have been no monetary losses as a result of legal proceedings associated with bribery and corruption cases.	
	HC-MS-510a.2	Indicator	Description of the code of ethics governing interactions with healthcare professionals	Compliance training ,
		Response	Compliance training is provided to medical device sales representatives who interact with individuals or companies involved in providing healthcare services and supplies to patients, such as doctors, pharmacists and nurses, purchasing agents, and employees of healthcare-related purchasing agencies.	

Processed Food

Topic	Code	Category	Content	Contents
Energy Management	FB-PF-130a.1	Indicator	(1) Total energy consumption, (2) Proportion of grid electricity, (3) Proportion of renewable energy	Energy
		Response	In 2025, Hanmi Science's total energy consumption was 214 TJ.	
Water Management	FB-PF-140a.1	Indicator	(1) Total water withdrawal, (2) Total water consumption, and their respective proportions in regions with high or extremely high water stress	Water Intake
		Response	In 2025, Hanmi Science's total water withdrawal was 231,475 tons, and total water consumption was 92,984 tons.	
	FB-PF-140a.2	Indicator	Number of violations related to water quantity and/or quality permits, standards, and regulations	Environmental Regulation Violations
		Response	There have been no violations related to quantity and/or quality permits, standards, and regulations.	
Food Safety	FB-PF-250a.2	Indicator	Results of Global Food Safety Initiative (GFSI) audits: (a) major non-conformities and (b) minor non-conformities (1) percentage, and (2) percentage of related corrective actions.	Utilizing Management Systems for Safe and Transparent Dietary Practices
		Response	We evaluate suppliers based on assessment sheets that include standards such as HACCP, GMP (K FDA standards), and FSC22000 (GFSI standard), ensuring the manufacturing safety of suppliers through regular verification.	
Product Labeling and Marketing	FB-PF-270a.3	Indicator	Number of violations of industry or regulatory labeling and/or marketing laws.	-
		Response	There have been no proven cases of violations of regulatory laws, statutes, or other requirements related to labeling and marketing.	
	FB-PF-270a.4	Indicator	Total amount of monetary losses resulting from legal proceedings related to labeling and/or marketing activities.	-
		Response	There have been no monetary losses incurred regarding nutrient content claims, health claims, or improperly labeled products.	
Raw Material Supply Chain's Environmental and Social Impacts	FB-PF-430a.2	Indicator	Results of audits on suppliers' social and environmental responsibilities: (a) major non-conformities and (b) minor non-conformities (1) percentage, and (2) percentage of related corrective actions.	Utilizing Management Systems for Safe and Transparent Dietary Practices
		Response	To deliver safe food to customers, we have established a systematic audit system. Once a supplier is selected, supplier validity verification is performed, and evaluations are conducted twice a year after contract completion. We evaluate suppliers based on assessment sheets that include standards such as HACCP, GMP (KFDA standards), and FSC22000 (GFSI standard), ensuring the manufacturing safety of suppliers through regular verification.	

Household and Personal Products

Topic	Code	Category	Content	Contents
Water Management	CG-HP-140a.1	Indicator	(1) Total water withdrawal, (2) Total water consumption, and their respective proportions in regions with high or extremely high water stress	Water Intake
		Response	In 2025, Hanmi Science's total water withdrawal was 231,475 tons, and total water consumption was 92,984 tons.	
Product Environmental, Health, and Safety Performance	CG-HP-250a.3	Indicator	Discussion on the process of identifying and managing hazardous new materials and chemicals of concern.	Selection of Raw Materials Conforming to International Standards
		Response	We aim to provide products that global consumers can use with confidence by strictly adhering to cosmetic safety regulations in major markets such as the US and Europe. To achieve this, we review each country's list of prohibited and restricted ingredients (Negative List) from the new product planning stage and use only internationally verified safe ingredients.	

Software and IT Services

Topic	Code	Category	Content	Contents
Hardware-Based Environmental Footprint of Facilities	TC-SI-130a.1	Indicator	(1) Total energy consumption, (2) Proportion of grid electricity, (3) Proportion of renewable energy	Energy
		Response	In 2025, Hanmi Science's total energy consumption was 214 TJ.	
	TC-SI-130a.2	Indicator	(1) Total water withdrawal, (2) Total water consumption, and their respective proportions in regions with high or extremely high water stress	Water Intake
		Response	In 2025, Hanmi Science's total water withdrawal was 231,475 tons, and total water consumption was 92,984 tons.	
Data Privacy and Freedom of Expression	TC-SI-220a.3	Indicator	Total monetary losses incurred as a result of legal proceedings related to user privacy	-
		Response	There were no monetary losses incurred during the reporting period as a result of legal proceedings related to user privacy incidents.	
Recruitment and management of diverse global high-skilled talent	TC-SI-330a.1	Indicator	Ratio of (1) employees of foreign nationality and (2) employees located overseas	Employee diversity
		Response	In 2025, Hanmi Science had 1 employee of foreign nationality.	
	TC-SI-330a.3	Indicator	Gender and racial/ethnic composition of (1) management, (2) technical staff, and (3) all other employees	Employee diversity
		Response	We disclose the gender and racial diversity of managers and non-managerial positions through the ESG report.	
Protection of Intellectual Property and Anti-competitive Behavior	TC-SI-520a.1	Indicator	Total monetary losses incurred as a result of legal proceedings related to anti-competitive practices regulations	-
		Response	There were no monetary losses related to anti-competitive practices, including legal proceedings concerning price fixing, antitrust violations, patent misuse, and the enforcement of laws regarding network effects and tied selling of services and products to restrict competition.	

APPENDIX

Reporting Scope and Verification

About this report

Report Overview

The 2025-26 Hanmi Science ESG Report is Hanmi Science's first-ever sustainability report. This report was prepared to transparently disclose to stakeholders the goals and achievements related to creating economic, social, and environmental value for a global Hanmi. Hanmi Science strives to become a healthcare company that communicates and develops with stakeholders, including shareholders and customers, through its annual ESG report.

Reporting Standards and Principles

The 2025-26 Hanmi Science ESG Report was prepared in accordance with GRI (Global Reporting Initiative) Standards 2021[GRI]. Furthermore, to disclose activities for key issues relevant to Hanmi Science's industry characteristics, we referred to SASB (Sustainability Accounting Standards Board)[SASB], as well as TCFD (Task Force on Climate-related Financial Disclosures) recommendations, and financial performance was prepared in accordance with K-IFRS.

Reporting Period and Scope

The 2025-26 Hanmi Science ESG Report covers Hanmi Science's sustainable management performance from January 1 to December 31, 2025. Information that could significantly influence stakeholders' decisions includes activities up to April 2026 and supplementary data from the previous year. This report also includes the sustainable management performance of Hanmi Science's headquarters and domestic business sites, and for environmental and employee data, it includes information from Online Pharm, a key consolidated subsidiary.

Report Assurance

This ESG report has been verified by an independent third-party professional assurance provider, who was not involved in the selection and preparation process of the key reporting issues, to ensure the objectivity, fairness, and reliability of its contents. Information regarding the methodology, relevant standards, verification results, and other details related to the assurance provider and the verification of the report's contents can be found [Third-Party Assurance Statement] here.

Department in Charge : Management Support Division ESG Group

Address : 14 Wiryeseong-daero, Songpa-gu, Seoul

E-Mail : esg@hanmi.co.kr

Contact Number : 02-410-8748, 9290

Website : <https://hanmiscienc.co.kr/>

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APPENDIX

Status of Domestic and International Association Memberships

Status of Membership in Domestic and International Associations

Hanmi Science

CIO Forum	ISPE Association	International Intellectual Property Protection Association
Technology Valuation Association	Korean Patent Attorneys Association	In-house Counsel Association
Pharmaceutical Credit Management Council	Korea CISO Council	Korea IR Association
Korea Health Functional Food Association	Korea Trademark and Design Association	Korea Food Industry Association
Korea Medical Devices Industry Association	Korea Intellectual Property Association	
Major Associations Joined 2025 Association Fee Status	Korea Listed Companies Association	KRW 10,440,000
	Korea Food Industry Association	KRW 6,840,000
	Korea Intellectual Property Association	KRW 6,300,000

Online Pharm

Gyeonggi-do Pharmaceutical Industry Development Council	Gyeongbuk Pharmaceutical Industry Council	Gyeongsangnam-do Pharmaceutical Association
Gwanak-gu Pharmacy Association	Gwangju-Jeonnang Pharmacy Association	Gwangjin-gu Pharmaceutical Association
Nowon-gu Pharmacy Association	Daegu-Gyeongbuk Pharmaceutical Association	Daegu Metropolitan Pharmaceutical Industry Council
Busan Metropolitan Pharmaceutical Industry Council	Seoul Metropolitan Pharmaceutical Industry Council	Seoul Jung-gu Pharmacy Association
Ansan Pharmaceutical Industry Professionals Council	Ulsan Metropolitan Pharmaceutical Industry Development Council	Korea Distribution & Logistics Promotion Agency
Eunpyeong-gu Pharmaceutical Association	Incheon Metropolitan City Pharmaceutical Association	Jeonbuk Pharmaceutical Association
Pharmaceutical Wholesalers and Distributors Association	Jongno-gu Pharmaceutical Association	Junngang-gu Pharmaceutical Association
Korea Pharmaceutical Association	Korea Pharmaceutical Distributors Association (Gyeonggi-Incheon Branch)	Korea Pharmaceutical Distributors Association (Headquarters)
Major Associations Joined 2025 Association Fee Status	Korea Pharmaceutical Distributors Association (Headquarters)	7,000,000 KRW
	Korea Distribution & Logistics Promotion Agency	3,181,818 KRW
	Korea Pharmaceutical Association	2,400,000 KRW

APPENDIX

ESG Policies

ESG Policies

Environmental	Hanmi Group's Green Purchase Policy	Download 
Social	Hanmi Group's Human Rights Policy	Download 
	Hanmi Science's EHS Management Policy	Download 
	Hanmi Group's Code of Ethics	Download 
	Hanmi Group's Information Security Declaration	Download 
Governance	Hanmi Science's View of Taxation	Download 



ESG Assessment

Domestic ESG Assessment Results

Category	KCGS (KOREA INSTITUTE OF CORPORATE GOVERNANCE AND SUSTAINABILITY)			
	Overall Grade	Environment	Social	Corporate Governance
2021	A	B+	A+	A
2022	B+	B	A+	B
2023	B+	A	A	B
2024	B+	B+	A	B+
2025	B+	B+	A	B

